Discontinued September 2018

Laser Collimated Beam Sensor

Contact Ramco Innovations: www.ramcoi.com/mstore/panasonic 800-280-6933 nsales@ramcoi.com



'Class 1' laser beam sensor safe for your eyes



Safe laser beam

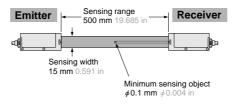
This laser collimated beam sensor conforms to the Class 1 laser stipulated in IEC Publication 825 and JIS C 6802-1997. Hence, safety measures such as protective gear are not necessary.

Precise sensing in wide area

Sensing area: 15 × 500 mm

 0.591×19.685 in

Repeatability: 10 µm 0.394 mil or less



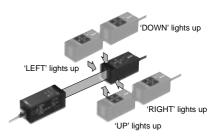
FDA Class I type LA-511

LA-511 conforms to FDA Class I.

It is approved for use in U.S.A. by

Easy laser beam alignment

Four monitoring LEDs help you to easily align the emitter and the receiver.



Receiver front face

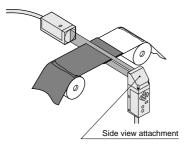


The monitoring system checks whether the incident beam falls evenly on all the four receiving elements in the receiver window.

Versatile mounting

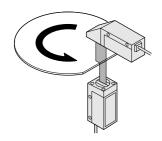
The side view attachment (optional) enables versatile mounting styles.



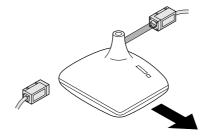


APPLICATIONS

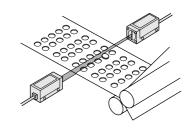
Accurate positioning of orientation flat



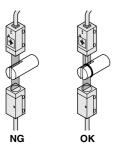
Detecting cathode ray tube



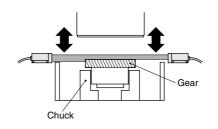
Detecting tablet displaced from pocket



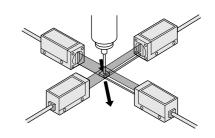
Counting number of O-rings



Positioning gear on polishing machine



Attitude of chip component



Convenient laser sensor controller LA-C1

Simple digital setting

Fine adjustment can be easily done using the actual object while observing the digital display.

• Large 31/2 digit display

Easily visible 10 mm 0.394 in letter height display.

Auto-reference function

The set values can be automatically compensated for a change in the reference value by using an external signal.

Two types of operation modes

- 1) Hysteresis mode
- 2 Window comparator mode



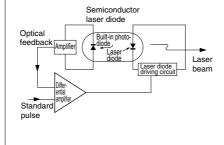
Operation theory

• The semiconductor laser diode and an advanced optical system realize an ideal collimated beam.



• The high precision APC circuit maintains constant laser beam output power.

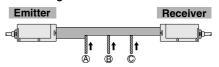
The APC (Automatic Power Control) circuit maintains stable emission strength by a feedback technique. A uniform emission level is maintained in spite of temperature drift and/or supply voltage change.



High accuracy applications

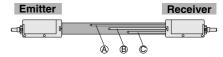
· The sensor can be used for various applications due to its collimated laser beam.

Positioning



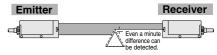
Detection at same degree of intrusion at any position (A, B or C) within the sensing range.

Presence detection



The path position of the sensing object need not

Width discrimination



Even a minute difference can be reliably detected since the difference in the beam interruption is projected, as it is, on the receiving section.

Detecting amount of laser beam



Its wide laser beam senses the total object.

Discontinued September 2018

ORDER GUIDE

Laser collimated beam sensors

Туре	Appearance	Model No.	Conforming standard	Output
Class 1 type	Sensing range: 500 mm 19.685 in Minimum sensing object: \$0.1 mm \$0.004 in Repeatability: 10 \$\mu m 0.394 \text{ mil or less}\$ Sensing width: 15 mm 0.591 in Emitting element: Infrared semiconductor laser diode (Class 1)	LA-510	IEC and JIS standards	NPN open-collector transistor (Comparative output) Analog voltage • Output voltage: 1 to 5 V
		LA-511	FDA standard	

Laser sensor controller

Appearance	Model No.	Output
DIN 72×72 mm 2.835×2.835 in	LA-C1	NPN open-collector transistor

Accessory

· MS-LA1 (Sensor mounting bracket)



Set of two L-shaped brackets and four M4 (length 8 mm 0.315 in) screws with washers

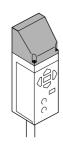
OPTIONS

Designation	Model No.	Description		
Side view attachment (Note 1)	LA-SV1	Versatile mounting is possible as the laser beam can be bent at a right angle. • Sensing range: 500 mm 19.685 in • Minimum sensing object: ϕ 0.1 mm ϕ 0.004 in • Repeatability: 20 μ m 0.787 mil or less		
Digital panel	CA2-T2	NPN open-collector transistor	This is a very small controller which allows two independent threshold level settings. • Supply voltage: 24 V DC ± 10 % • No. of inputs: 1 No. (sensor input) • Input range: 1 to 5 V DC • Main functions: Threshold level setting function, zero-adjust function, scale setting function, hysteresis setting function, start / hold function, auto-reference function, power supply ON-delay function, etc.	
controller (Note 2)	CA-R2	Relay contact	This is a multi-functional controller having mathematical functions, hold function, etc. • Supply voltage: 100 to 240 V AC ± 10 %	
	CA-T2	NPN open-collector transistor	No. of inputs: 2 Nos. (sensor input) Input range: 1 to 5 V DC Power supply for sensor: 12 V DC, 150 mA Main functions:	
	CA-B2	NPN open-collector transistor With BCD output	Mathematical functions, process number selection function, hold function, scaling function, auto-reference function, power supply ON-delay function, measurement start delay function, hysteresis setting function, etc.	

Notes: 1) Mount LA-SV1 on either the emitter or the receiver. If it is mounted on both sides, the monitor LEDs may not light off perfectly.

Side view attachment

· LA-SV1



Two M3 (length 10 mm 0.394 in) screws with washers are attached.

Digital panel controller

· CA2 series



• CA series



²⁾ For further details, refer to p.864 \sim for the ultra-compact digital panel controller CA2 series, and to p.854~ for the digital panel controller CA series.

SPECIFICATIONS

Laser collimated beam sensors

/	Туре	Class	1 type		
	Conforming standard	IEC and JIS standards	FDA standard		
Iter	m Model No.	LA-510	LA-511		
Sensing width		15 mm	0.591 in		
Sensing range		500 mm	19.685 in		
Min	. sensing object	♦0.1 mm ♦ 0.004	in opaque object		
Rep	peatability	10 μm 0.39	4 mil or less		
Sup	ply voltage	12 to 24 V DC ± 10 % Ripple P-P 10 % or less			
Cur	rent consumption	Emitter: 35 mA or less, Receiver: 25 mA or less			
Comparative output		NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between comparative output and 0 V) • Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)			
	Utilization category	DC-12 c	or DC-13		
	Response time	0.5 ms	or less		
	Output operation	ON when the incident beam amou	unt is less than the threshold level		
	Short-circuit protection	Incorp	orated		
Analog output		Analog voltage • Output voltage: 1 V (Darkest) to 5 V (Lightest) • Output impedance: 75 Ω			
	Slew rate	8 V/ms or more			
	Temperature characteristics	Within \pm 0.1 % F.S. / °C (with respect to sensing range at ambient temperature \pm 20 °C \pm 68 °F)			
Ren	note interlock input	Laser is emitted when it is connected to 0 V, but not emitted when connected to \pm V or kept open			
	Operation	Red LED (lights up when the comparative output is ON)			
ators	Laser emission warning	Red LED (lights up when laser is being emitted)			
Indicators	Stable incident beam	Green LED (lights up under the stable light received condition)			
	Laser beam alignment	Yellow LED × 4 (light up when laser beam is misaligned)			
sters	Threshold level	Adjustment of threshold level for the comparative output, 18-turn endless adjuster			
Threshold level Span		Adjustment of span for the analog vo	ltage output, 18-turn endless adjuster		
	Pollution degree	3 (Industrial	environment)		
nce	Ambient temperature	0 to \pm 50 °C \pm 32 to \pm 122 °F (No dew condens	ation), Storage: $-20 \text{ to} + 70 ^{\circ}\text{C} - 4 \text{ to} + 158 ^{\circ}\text{F}$		
resistance	Ambient humidity	35 to 85 % RH, Stor	rage: 35 to 85 % RH		
_	Ambient illuminance	Sunlight: 10,000 ℓ x at the light-receiving face, Incandescent light: 10,000 ℓ x at the light-receiving face			
Environmenta	EMC	EN 50081-2, EN 61000-6-2			
ironi	Insulation resistance	20 $M\Omega$, or more, with 250 V DC megger between all supply terminals connected together and enclosure			
Ē	Vibration resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplit	ude in X, Y and Z directions for two hours each		
	Shock resistance	500 m/s² acceleration (50 G approx.) in 3	X, Y and Z directions for three times each		
Emitting element		Infrared semiconductor laser diode (Maximum output: 1.7 mW, Peak emission wavelength: 780 nm 0.031 mil)			
Enclosure earthing		Capacitor earth			
Material		Enclosure: Die-cast zinc alloy, Top cover: PPO, Front protection cover: Glass			
Cable		0.2 mm ² 5-core (emitter: 4-core) shielded cable, 3 m 9.843 ft long			
Cable extension (Note)		Extension up to total 50 m 164.042 ft is possible, for both emitter and receiver, with 0.3 mm², or more, cable. (Synchronization wire cannot be extended.)			
Weight		Emitter: 290 g approx., Receiver: 280 g approx.			
Accessories		MS-LA1 (Sensor mounting bracket): 1 set for emitter and receiver Adjusting screwdriver: 1 pc. Crimp contact: 2 pcs. Class 1 identification label: 1 pc. (LA-510 only) Inspection slip: 1 pc. (LA-511 only)			

Note: LA-510 and LA-511 are CE conformity product complying with EMC Directive. The harmonized standard with regard to immunity that applies to this product is EN61000-6-2 and the following conditions must be met to conform to that standard.

Conditions

- This sensor should be connected less than 10 m 32.808 ft from the power supply.
 The signal line to connect with this sensor should be less than 30 m 98.425 ft.
 The EN 50082-2 that previously applied to the products for conforming to EMC Directive was replaced by EN 61000-6-2 starting April 1 st, 2002.

LA

SPECIFICATIONS

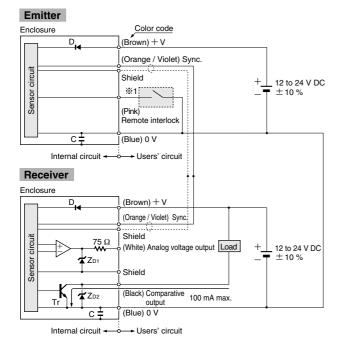
Laser sensor controller

Model No.		LA-C1		
Item		40 to 04 V DO ± 40 % Picate D D 40 % and an		
Supply voltage		12 to 24 V DC ± 10 % Ripple P-P 10 % or less		
Current consumption		260 mA or less 12 V DC, 70 mA max.		
Power supply for sensor		Input voltage range: 1 to 5 V (Maximum allowable voltage: 10 V DC)		
	ensor input	Input impedance: 1 M Ω A/D conversion method: double integration method Sampling cycle: 50 ms (20 times/sec.)		
Input	uto-reference input	Specifying timing of auto-reference function • Operation: Effective when NPN non-contact transistor input is Low • Signal condition: Low level 1.5 V or less Low level output current 0.6 mA or less Low level input time duration 0.5 ms or more		
С	Comparative output	NPN open-collector transistor (3 outputs of HI, GO or LO) • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between comparative output and 0 V) • Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)		
		Hysteresis mode Window comparator mode		
Output	Output operation	HI ON output OFF GO ON output OFF LO ON output OFF LO ON output OFF Minimum → Measurement value → Maximum HI ON output OFF GO ON value SET 2 SET 1		
	Response time	100 ms or less (150 ms or less while the auto-reference input is applied)		
	Short-circuit protection	Incorporated		
N	leasurement value display	3 ¹ / ₂ digit LCD display [Display cycle: 250 ms (4 times/sec.)]		
	Display range	- 19.99 to + 19.99		
э́с	Accuracy	± (0.15 % × Measurement value + 1 digit) at +23 ± 1 °C +73.4 ± 33.8 °F		
Display	etting value display	31/2 digit LCD display		
	Display range	- 19.99 to + 19.99		
	Comparative output peration display	LCD display of 'HI', 'GO' and 'LO' (HI, GO or LO lights up when the respective output is ON)		
	Ambient temperature	0 to \pm 50 °C \pm 32 to \pm 122 °F (No dew condensation), Storage: \pm 10 to \pm 60 °C \pm 14 to \pm 140 °F		
ntal	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
Environmental resistance	Noise immunity	Power line: 240 Vp, 10 ms cycle, and 0.5 μ s pulse width Radiation: 300 Vp, 10 ms cycle, and 0.5 μ s pulse width (with noise simulator)		
En	Vibration resistance	10 to 55 Hz frequency, 1 mm 0.039 in amplitude in X, Y and Z directions for two hours each		
	Shock resistance	300 m/s² acceleration (30 G approx.) in X, Y and Z directions for three times each		
Connection method		Screw-on terminal block		
Material		Enclosure: Polycarbonate, Front bezel: ABS, Terminal block: PBT, Front panel: Acrylic, Protector: Acrylic		
Weight		230 g approx.		

I/O CIRCUIT AND WIRING DIAGRAMS

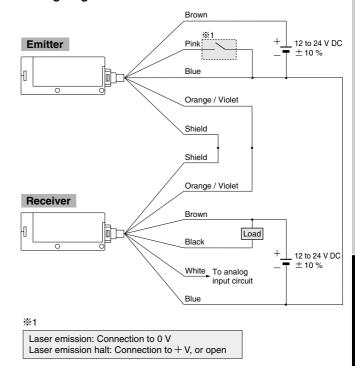
Laser collimated beam sensor

I/O circuit diagram



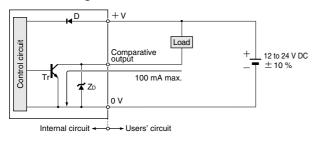
Symbols ... D : Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode C: Capacitor (0.022 μF) Tr: NPN output transistor

Wiring diagram



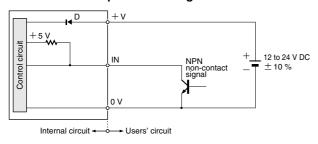
Laser sensor controller

I/O circuit diagram



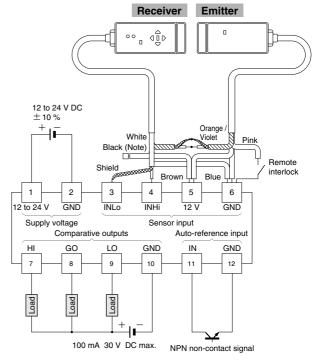
Symbols ... D : Reverse supply polarity protection diode Z_D: Surge absorption zener diode Tr : NPN output transistor

Auto-reference input circuit diagram



Symbol ... D: Reverse supply polarity protection diode

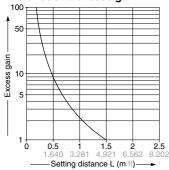
Wiring diagram



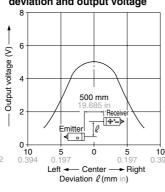
Note: In case the receiver's comparative output wire (black) is not used, please insulate it.

SENSING CHARACTERISTICS (TYPICAL)

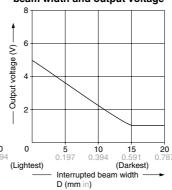
Correlation between setting distance and excess gain



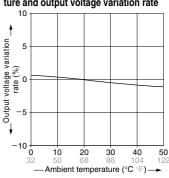
Correlation between transverse deviation and output voltage



Correlation between interrupted beam width and output voltage



Correlation between ambient temperature and output voltage variation rate



PRECAUTIONS FOR PROPER USE

Laser collimated beam sensor



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

Safety measures for laser beam products



- The safety standard IEC Publication 825 specifies the application of laser beam products. Please read it carefully before using the laser beam sensor.
- Do not expose your eyes to the laser beam through optical instruments, like a lens.

Safety standards for laser beam products

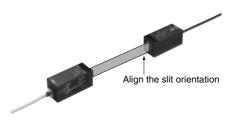
 A laser beam can harm human being's eyes, skin, etc., because of its high energy density. IEC and JIS have classified laser products according to the degree of hazard and the stipulated safety requirements.

LA-510 and LA-511 are identified as a 'Class 1' laser products.

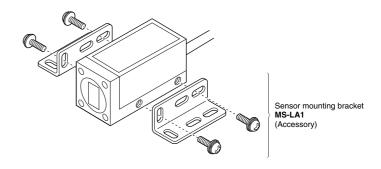
Class	Applicable model No.	Degree of danger	
Class 1	LA-510 LA-511	Intrinsically safe design.	
Class 2		Visible and low power (wavelength 400 to 700 nm 0.016 to 0.028 mil). Eyes react instinctively to laser beam and protect themselves.	
Class 3A	Dangerous if eyes are exposed to laser bear through optical means. Visible beam should beam should not excee 5 times the Class 1 power.		
Class 3B — directly. Unfocused, pulsed laser radiation 0		Dangerous if eyes are exposed to laser beam directly. Unfocused, pulsed laser radiation 0.5 W or less can be observed by means of diffuse reflection.	
Class 4		Too intense. Even diffuse reflection is possibly dangerous. It can burn the skin or cause a fire.	

Mounting

• The emitter and the receiver must face each other with proper slit orientation so that the beam can be received.



• The tightening torque should be 1.17 N·m or less. When mounting the sensor with the attached sensor mounting bracket, the sensor must be fixed on both sides.

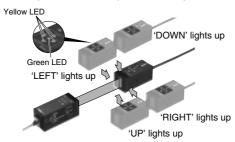


PRECAUTIONS FOR PROPER USE

Laser collimated beam sensor

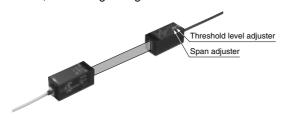
Laser collimated beam alignment

· Place the emitter and the receiver so that they face each other along a straight line and align their positions until all yellow LEDs light off and the green LED lights up.



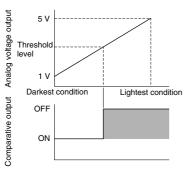
Span adjustment

• Turn the span adjuster until the analog voltage reaches + 5 V in the perfect light received condition (perfect beam alignment). As the span adjuster is turned clockwise, the analog voltage increases.



Threshold level adjustment

• The threshold level adjuster sets the threshold level of the comparative output. As the threshold adjuster is turned clockwise, the threshold level increases.



Wiring

- · Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In this sensor, capacitor earth is used to enhance the noise characteristics. In case there is a high frequency noise generating equipment, such as, an ultrasonic welding machine, etc., near the sensor head and if the mounting base is electrically conducting (metallic, etc.), then insulate the sensor head from the mounting base.

Do not use a power supply having a single-winding transformer (auto-transformer) as this can be dangerous.

- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Others

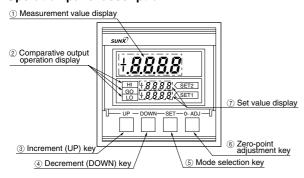
- The sensor's output is proportional to the amount of laser beam received. Since there is some variation in the light intensity at the center and the periphery of the sensing area, take care that 'output = dimension' may not hold.
- For stable operation, use the sensor 10 min., or more, after switching on the power supply.
- · Avoid dust, dirt, and steam.
- · Take care that the sensor does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.

PRECAUTIONS FOR PROPER USE

Laser sensor controller

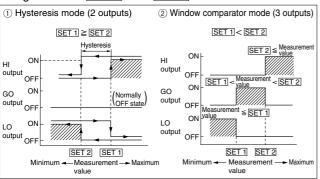
Threshold level setting

Operation panel description



Output mode

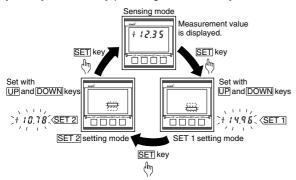
Two output modes are possible depending on the relative magnitudes of SET 1 and SET 2.



Note: In the window comparator mode, SET 1 and SET 2 should be separated by 2 digits or more.

· Setting method

SET 1, SET 2 setting modes and Sensing mode can be cyclically selected by pressing the SET key.



Setting procedure

<Light width indication (indicated with '+')>

TEIGHT WIGHT INGIDATION (INGIDATED WITH 1)				
Step	Setting item	Display mode	Setting procedure	
1	Zero-point adjustment	Sensing mode	Press the O-ADJ key under the Darkest condition (entire beam interrupted).	
2	Full-scale adjustment	Sensing mode	Enter the sensor into the Lightest condition (entire beam is received). Turn the span adjuster until the displayed value becomes '+15.00'.	
			Use <u>UP</u> and <u>DOWN</u> keys to set the level of <u>SET 1</u> .	
			To increase the value, press the UP key.	
			To decrease the value, press the DOWN key.	
			+ 19.99	
3	SET 1 level setting	SET 1 setting mode	+ 19.98	
			+ 0.00	
			− 19.98 ¥ DOWN	
			- 19.99	
4	SET 2 level setting	SET 2 setting mode	Set the level of SET 2 with UP and DOWN keys.	
5		Sensing mode	Press the <u>SET</u> key to complete the setting procedure.	

<Interrupted beam width indication (indicated with '-')>

After completing Step 2 'Full-scale adjustment' given above, press the **0-ADJ** key again.

The subsequent procedure is similar to that for 'Light width indication'.

Note: The output and operation display remain unchanged while SET 1 or SET 2 is adjusted.

★If an error occurs, take the following corrective action.

Error code (Note 1)	Cause	Corrective action
Err 1	Short-circuit causing excess current flow.	Turn the power off and check the load.
Errs	Set value exceeds the possible setting range (\pm 19.99) during the auto-reference input.	Check the set value.
(Note 2)	Input voltage exceeds 5.25 V. The measurement value exceeds the display range (-19.99 to +19.99).	The input voltage should not exceed 5.25 V. Keep the measurement value within the display range.

Notes: 1) The error code blinks in the measurement value display.

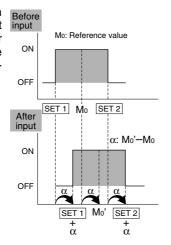
- 2) ' - ' does not blink.
- 3) Please contact our office if ' £rr2' is displayed.

PRECAUTIONS FOR PROPER USE

Laser sensor controller

Auto-reference function

• The auto-reference function automatically shifts the set values to compensate for any change in the reference value at the time of autoreference input.



Application example Monitoring wire thickness

1 Let the tolerance be ± 0.5 for a standard workpiece $(\phi 2)$.

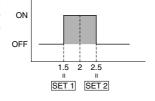
Set:
$$SET 1 = -0.5$$

 $SET 2 = +0.5$

2) Place the standard workpiece $(\phi 2)$ within the sensing area and make the auto-reference input 'Low'. The set values get changed to

$$\frac{|SET 1|}{|SET 2|} = 2 + (-0.5) = 1.5$$

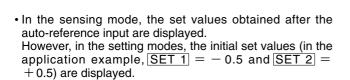
$$\frac{|SET 2|}{|SET 2|} = 2 + (+0.5) = 2.5$$



SET 1 SET 2

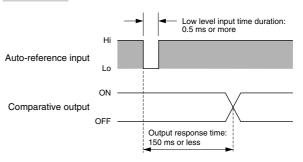
③ In case the standard workpiece changes to ∮3 and the tolerance is still \pm 0.5, place the standard workpiece (ϕ 3) within the sensing area and make the auto-reference input 'Low'. The set values get changed to

$$\begin{array}{c|c} \hline SET 1 = 3 + (-0.5) = 2.5 \\ \hline SET 2 = 3 + (+0.5) = 3.5 \end{array}$$



ON

Time chart



Note: Operation may be unstable (due to operation at the previous set values) for 150 ms immediately after the auto-reference input is applied.

- · Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- The tightening torque of screws on the terminal block should be 0.49 N·m or less.

Others

- Do not use during the initial transient time (1 sec.) after the power supply is switched on.
- · Avoid applying an excess voltage (10 V or more) on the sensor input terminals, as it may cause malfunction.
- · Avoid dust, dirt, steam, and corrosive gas.
- Take care that the controller does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.

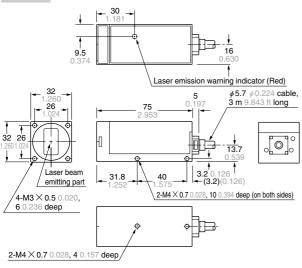
LA

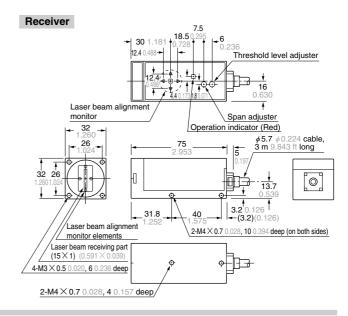
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

LA-510 LA-511

Laser collimated beam sensor

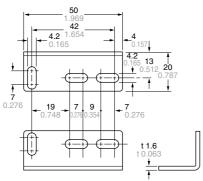
Emitter





MS-LA1

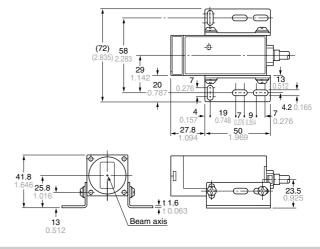
Sensor mounting bracket (Accessory for LA-510 and LA-511)



Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

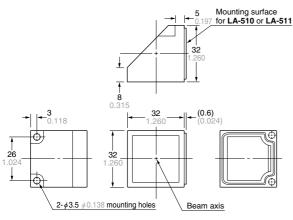
Set of two L-shaped brackets and four M4 (length 8 mm 0.315 in) screws with washers

Assembly dimensions



LA-SV1

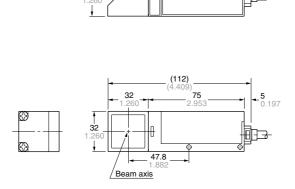
Side view attachment (Optional)



Material: Glass (Front protection cover, Aluminum evaporated mirror) Polyetherimide (Enclosure)

Two M3 (length 10 mm 0.394 in) screws with washers are attached.

Assembly dimensions

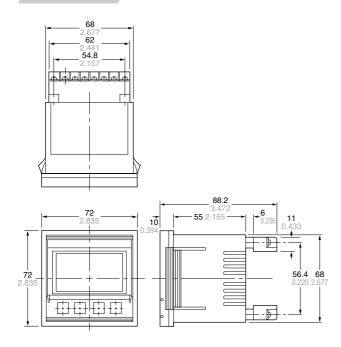


ф

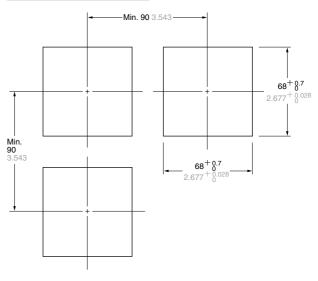
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

LA-C1

Laser sensor controller



Panel cut-out dimensions



Note: The panel thickness should be 1 to 4 mm 0.039 to 0.157 in.