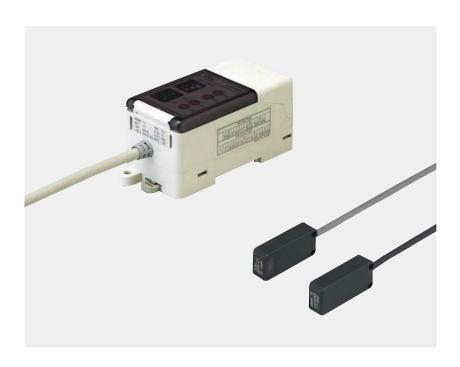


For complete technical and application support contact Ramco Innovations

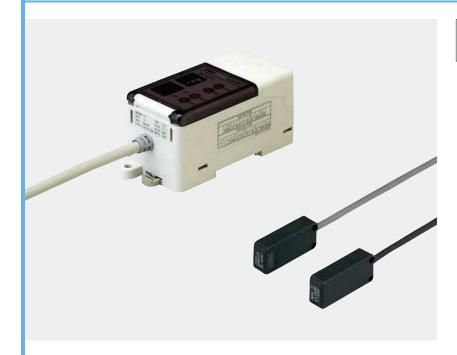
### **LED Collimated Beam Sensor**

LA-300 SERIES



## LA-300 SERIES

For complete technical and application support contact Ramco Innovations



CE

# LED collimated beam type which is as accurate as a laser sensor, but much safer

#### ORDER GUIDE

#### Sensor heads

| Туре | Appearance | Sensing range       | Sensing width | Minimum sensing object              | Model No.<br>(Note) |
|------|------------|---------------------|---------------|-------------------------------------|---------------------|
| Slim |            | 300 mm<br>11.811 in | 5 mm 0.197 in | ø0.05 mm ø0.002 in<br>opaque object | LA-305              |

Note: The model No. with suffix "P" shown on the label affixed to the product is the emitter, "D" shown on the label is the receiver. (e.g.) Emitter of LA-305: LA-305P, Receiver of LA-305: LA-305D

#### **Amplifiers**

| Туре       | Appearance | Model No. | Output   |
|------------|------------|-----------|--|
| NPN output |            | LA-A1     | NPN open-collector transistor<br>(Judgment output)<br>Analog voltage<br>• Output voltage: 1 to 5 V |

Always use the sensor head and the amplifer together as a set.

#### ORDER GUIDE

#### **Accessories**

• MS-LA3-2

(Sensor head mounting bracket for **LA-305**) (Note)



Two M3 (length 15 mm 0.591 in) screws with washers are attached

Note: 2 sets are required to mount the emitter and the receiver.

#### **OPTIONS**

| Designation                           | Model No. | Description   |
|---------------------------------------|-----------|---|
| Digital panel<br>controller<br>(Note) | CA2-T2    | This is a very small controller which allows two independent threshold level settings.  • Supply voltage: 24 V DC ±10 %  • Output: NPN open-collector transistor  • No. of inputs: 1 No. (sensor input)  • Input range: 1 to 5 V DC  • Main functions:  Threshold value setting function, zero-adjust function, scale setting function, hysteresis setting function, start/hold function, auto-reference function, power supply ON-delay function, etc. |

Digital panel controller

• CA2-T2



Note: If analog voltage output of LA-A1 is shifted, the input range may be exceeded. In that case, use CA2-T5 (input range ±10 V).

#### **SPECIFICATIONS**

#### Sensor head

|                                 | Туре                     | Slim   |  |
|---------------------------------|--------------------------|--|--|
| Item                            | Model No.                | LA-305   |  |
| CE marking directive compliance |                          | EMC Directive, RoHS Directive  |  |
| Appl                            | icable amplifier         | LA-A1  |  |
| Beam width                      |                          | 5 mm 0.197 in  |  |
| Sensing range                   |                          | 300 mm 11.811 in   |  |
| Min. sensing object             |                          | ø0.05 mm ø0.002 in opaque object   |  |
| Repeatability                   |                          | Perpendicular to sensing axis: 0.01 mm 0.0004 in or less   |  |
| Temperature characteristics     |                          | 0.2 % F.S./°C or less  |  |
| Emission indicator              |                          | <del></del>  |  |
|                                 | Pollution degree         | 3 (Industrial environment)   |  |
| nce                             | Ambient temperature      | 0 to +40 °C +32 to +104 °F (No dew condensation), Storage: –20 to +70 °C –4 to +158 °F   |  |
| sistaı                          | Ambient humidity         | 35 to 85 % RH, Storage: 35 to 85 % RH  |  |
| Environmental resistance        | Ambient illuminance      | Incandescent light: 10,000 & or less at the light-receiving face   |  |
| nent                            | Voltage withstandability | 1,000 V AC for one min. between all supply terminals connected together and enclosure  |  |
| iron                            | Insulation resistance    | $20\ \text{M}\Omega,$ or more, with 250 V DC megger between all supply terminals connected together and enclosure  |  |
| En                              | Vibration resistance     | 10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each  |  |
|                                 | Shock resistance         | 500 m/s² acceleration (50 G approx.) in X, Y and Z directions three times each   |  |
| Emitting element                |                          | Red LED (Peak emission wavelength 650 nm 0.026 mil, modulated)   |  |
| Material                        |                          | Enclosure: Heat-resistant ABS, Cover: Heat-resistant ABS, Front cover: Glass   |  |
| Cable                           |                          | 0.18 mm² 3-core composite cabtyre cable, 2 m 6.562 ft long   |  |
| Cable extension                 |                          | Extension up to total 10 m 32.808 ft is possible, for both emitter and receiver, with 0.18 mm², or more, cable. (Shield wire must be extended with shield wire.) |  |
| Net                             | weight                   | Emitter: 70 g approx., Receiver: 70 g approx.  |  |
| Accessories                     |                          | MS-LA3-2 (Sensor head mounting bracket): 1 set for emitter and receiver, Target label: 2 pcs.  |  |

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

#### **SPECIFICATIONS**

#### **Amplifier**

|                                 | Туре                         | NPN output type   |  |  |
|---------------------------------|------------------------------|---|--|--|
| Iten                            | n Model No.                  | LA-A1   |  |  |
| Appli                           | icable CE marking directives | EMC Directive, RoHS Directive   |  |  |
| App                             | licable sensor head          | LA-305  |  |  |
| Supply voltage                  |                              | 12 to 24 V DC ±10 % Ripple P-P 10 % or less   |  |  |
| Current consumption             |                              | 120 mA or less (including sensor heads)   |  |  |
| Comparative outputs (HIGH, LOW) |                              | NPN open-collector transistor  • Maximum sink current: 100 mA  • Applied voltage: 30 V DC or less (between comparative output and 0 V)  • Residual voltage: 1.5 V or less (at 100 mA sink current)  0.5 V or less (at 16 mA sink current) |  |  |
|                                 | Response time                | 0.5 ms or less  |  |  |
|                                 | Output operation             | HIGH output: ON when the received beam level is equal to or lower than HIGH (Over-dark) level LOW output: ON when the received beam level is equal to or higher than LOW (Under-dark) level   |  |  |
|                                 | Short-circuit protection     | Incorporated  |  |  |
| Analog output                   |                              | Analog voltage  • Output voltage: 1 V (Darkest) to 5 V (Lightest)  • Output impedance: 75 Ω   |  |  |
|                                 | Slew rate                    | 8 V/ms or more  |  |  |
|                                 | Temperature characteristics  | 0.05 % F.S./°C or less  |  |  |
| Exte                            | ernal synchronization        | Incorporated (Either gate trigger or edge trigger is selectable)  |  |  |
|                                 | Power                        | Green LED (lights up when the power is ON)  |  |  |
| ators                           | Stable incident beam         | Three green LEDs (light up in three stages in proportion to the amount of beam received)  |  |  |
| Indicators                      | Operation                    | Two orange LEDs (light up when High and Low comparative outputs are ON, respectively)   |  |  |
|                                 | External synchronization     | Green LED (lights up when the comparative outputs are effective)  |  |  |
|                                 | Span                         | 15-turn adjuster sets the span for the analog output voltage  |  |  |
| sters                           | Shift                        | 15-turn adjuster sets the offset for the analog output voltage  |  |  |
| Adjusters                       | HIGH (Over-dark) level       | 15-turn adjuster sets the HIGH output threshold level (Over-dark level)   |  |  |
|                                 | LOW (Under-dark) level       | 15-turn adjuster sets the LOW output threshold level (Under-dark level)   |  |  |
|                                 | Ambient temperature          | 0 to +50 °C +32 to +122 °F (No dew condensation allowed), Storage: –20 to +70 °C -4 to +158 °F  |  |  |
| istan                           | Ambient humidity             | 35 to 85 % RH, Storage: 35 to 85 % RH   |  |  |
| al res                          | Voltage withstandability     | 1,000 V AC for one min. between all supply terminals connected together and enclosure   |  |  |
| ment                            | Insulation resistance        | 20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure  |  |  |
| Environmental resistance        | Vibration resistance         | 10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each   |  |  |
|                                 | Shock resistance             | 500 m/s² acceleration (50 G approx.) in X, Y and Z directions three times each  |  |  |
| Material                        |                              | Enclosure: Heat-resistant ABS, Terminal cover: Heat-resistant ABS, Front cover: Polycarbonate   |  |  |
| Cable                           |                              | 0.22 mm² (shield wire: 0.15 mm²) 7-core composite cabtyre cable, 2 m 6.562 ft long  |  |  |
| Cab                             | le extension (Note 2)        | Extension up to total 50 m 164.042 ft is possible with 0.22 mm², or more, cable. (Shield wire must be extended with 0.15 mm², or more, shield wire.   |  |  |
| Weight                          |                              | Net weight: 200 g approx.   |  |  |
| Acce                            | essory                       | Adjusting screwdriver: 1 pc.  |  |  |
|                                 | a. 1) Where measurement of   | I solutions have not been precified precipely the conditions used upon an ambient temperature of 100 °C 100 °C  |  |  |

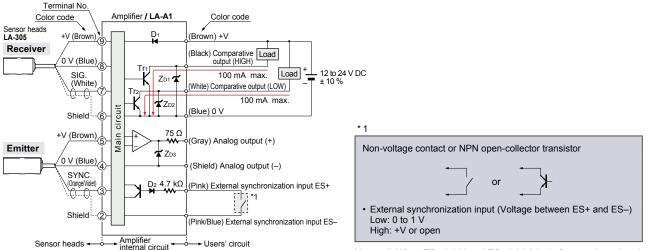
Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- The amplifier should be connected less than 10 m 32.808 ft from the power supply.
   The signal line to connect with the amplifier should be less than 30 m 98.425 ft.

<sup>2)</sup> This product is CE compliant and complies with EMC directives. EN 61000-6-2 is the applicable standard that covers immunities relating to use of this product, but in order to comply with this standard, the following conditions must be satisfied.

#### I/O CIRCUIT DIAGRAMS

LA-A1 NPN output type



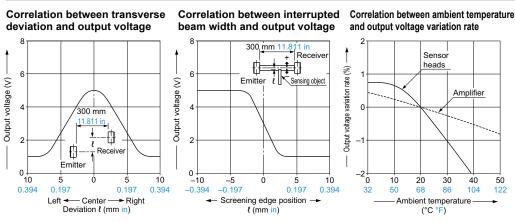
Symbols ... D1: Reverse supply polarity protection diode D2: Input protection diode ZD1, ZD2, ZD3: Surge absorption zener diode Tr1, Tr2: NPN output transistor Notes: 1) When ES+ (pink) and ES- (pink/blue) of external synchronization input are connected, both HIGH and LOW comparative outputs are triggered in the mode selected by the external synchronization selection switch.

If the external synchronization function is not used, always short-circuit ES+ and ES- and set the external synchronization selection switch to gate trigger.

- To use the analog output (gray), choose a device with an input impedance of 1 MΩ, or more, and connect the shield wire of the analog output to 0 V (common input) of the device.
- 3) Insulate all unused wires individually to avoid miscontact.

#### SENSING CHARACTERISTICS (TYPICAL)

LA-305 Slim type



#### PRECAUTIONS FOR PROPER USE



- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

#### **Others**

- The sensor's output is proportional to the amount of the LED light received. Since there is some variation in the light intensity at the center and the periphery of the sensing area, take care that "output = dimension" may not hold.
- For stable operation, use the sensor 10 min., or more, after switching on the power supply.

Beam-receiving part

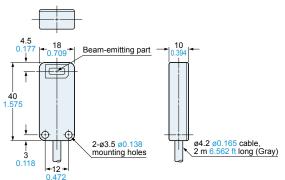
 Keep the front faces of the sensor heads free of dust, dirt, metal powder, etc. Should the faces be covered with it, deteriorating its performance, wipe them clean with a soft cloth or blown air.

#### DIMENSIONS (Unit: mm in)

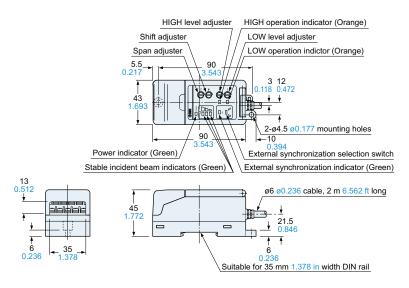
The CAD data can be downloaded from our website.

ø4.2 ø0.165 cable, 2 m 6.562 ft long (Black)

LA-305 Sensor head



LA-A1 Amplifier



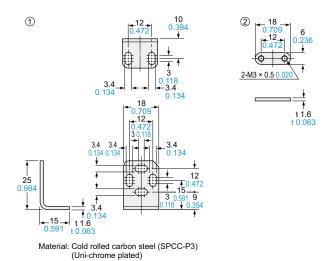
### DIMENSIONS (Unit: mm in)

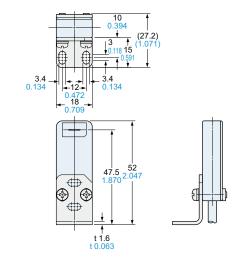
The CAD data can be downloaded from our website.

#### MS-LA3-2

Sensor head mounting bracket for LA-305 (Accessory for LA-305)

#### **Assembly dimensions**





Two M3 (length 15 mm 0.591 in) screws with washers are attached.

#### Disclaimer

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Panasonic Industry Co., Ltd.

Industrial Device Business Division 7-1-1, Morofuku, Daito-shi, Osaka 574-0044, Japan industrial.panasonic.com/ac/e/