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SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS

SAFETY LIGHT

Compact Inductive Proximity Sensor Amplifier-separated

GA-311 GH SERIES





For technical and application support contact Ramco today!

Our email is nsales@ramcoi.com









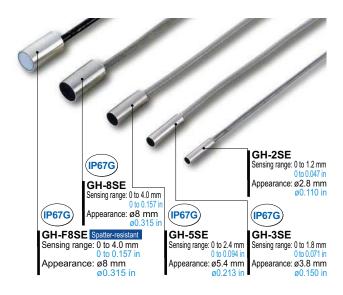
High-speed response and excellent workability

Suitable for high-speed applications

It has a high performance of 3.3 kHz response frequency. These sensors are ideal for sensing objects moving at high speeds.

IP67G sensor head variations

The lineup includes 5 different models, from an ultracompact 2.8 mm 0.110 in diameter type to a spatterresistant type. Furthermore, all except for the **GH-2SE** are IP67G oil-resistant models so that they can be used with confidence even in adverse environments.

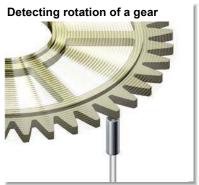


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Built-in
Amplifierseparated
Other
Products

GA-311/GH

APPLICATIONS

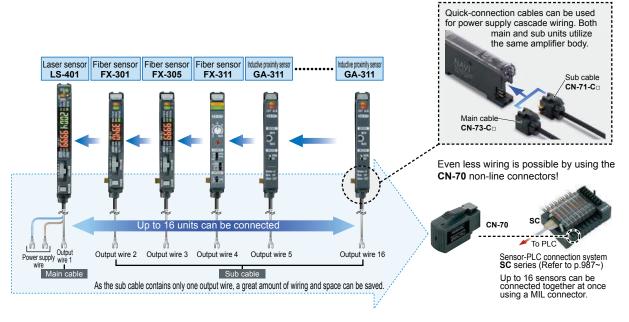




MOUNTING / MAINTENANCE

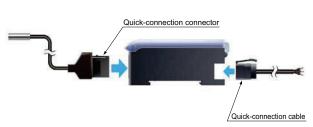
Excellent workability and ease of maintenance

They all have the same form as the **FX-300** series of fiber sensors. The quick-connection cables are also of the same shape, so that fiber sensors and laser sensors can all be used together and less power supply wiring is required.



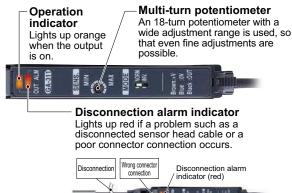
Labor-saving by one-touch connections

The connection between the sensor head and the amplifier is made using a quick-connection connector. Past troublesome wiring connections using a screwdriver are no longer necessary.



FUNCTIONS

Disconnection alarm indicator and operation indicator have been incorporated



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Other Products

Sensor heads

Туре	Appearance (mm in)	Sensing range (Note)	Model No.	Hysteresis
	ø2.8 ø0.110 12.7 0.472	1.2 mm 0.047 in Maximum operation distance (0 to 0.6 mm 0 to 0.024 in) Stable sensing range	GH-2SE	0.07 mm 0.0028 in or less
Cylindrical type	03.8 00.150 1.8 mm 0.071 in (0 to 0.8 mm 0 to 0.031 in)		GH-3SE	0.05 0.0000 in an land
Cylind	ø5.4 ø0.213	2.4 mm 0.094 in (0 to 1.0 mm 0 to 0.039 in)	GH-5SE	0.05 mm 0.0020 in or less
	*	4.0 mm 0.157 in	GH-8SE	0.04 mm 0.0016 in or less
Spatter- resistant type	ø8 ø0.315 15 0.591	(0 to 2.0 mm 0 to 0.079 in)	GH-F8SE	0.04 min 0.00 to in or less

Note: The stable sensing range represents the sensing range for which the sensor can satisfy all the given specifications with the standard sensing object.

The maximum operation distance represents the maximum distance for which the sensor can detect the standard sensing object at +20 °C +68 °F constant ambient temperature.

Usage within the stable sensing range is recommended for accurate sensing applications.

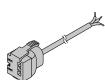
Amplifier	Quick-connection cable is not supplied with the amplifier. Please order it separately.

Туре	Appearance	Model No.	Output
Connector type		GA-311	NPN open-collector transistor

Туре	Model No.	Description		
	CN-73-C1	Length: 1 m 3.281 ft	0.2 mm ² 3-core cabtyre cable,	
Main cable (3-core)	CN-73-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3.3 mm	
(3 33 3)	CN-73-C5	Length: 5 m 16.404 ft	ø0.130 in	
	CN-71-C1	Length: 1 m 3.281 ft	0.2 mm ² 1-core cabtyre cable,	
Sub cable (1-core)	CN-71-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3.3 mm	
(33 3)	CN-71-C5	Length: 5 m 16.404 ft	ø0.130 in	









End plates End plates are not supplied with the amplifier. Please order them separately when the amplifiers are mounted in cascade.

Appearance	Model No.	Description
	MS-DIN-E	When cascading multiple amplifiers, or when it moves depending on the way it is installed on a DIN rail, these end plates clamp amplifiers into place on both sides. Make sure to use end plates when cascading multiple amplifiers together. 2 pcs. per set

OPTIONS

Designation	Model No.	Description
Amplifier mounting bracket	MS-DIN-2	Mounting bracket for amplifier
Sensor head	MS-SS3	Mounting bracket for GH-3SE
mounting	MS-SS5	Mounting bracket for GH-5SE
bracket	MS-SS8	Mounting bracket for GH-8SE

Amplifier mounting bracket

• MS-DIN-2



Sensor head mounting bracket

• MS-SS□



SPECIFICATIONS

Sensor heads

		Туре		Cylindr	ical type		Spatter-resistant type	STATIC CONTROI DEVICES
Item	, \	Model No.	GH-2SE	GH-3SE	GH-5SE	GH-8SE	GH-F8SE	LASER MARKERS
Applicable amplifier		fier			GA-311			PLC
Stab	le sensing ra	ange (Note 2)	0 to 0.6 mm 0 to 0.024 in	0 to 0.8 mm 0 to 0.031 in 0 to 1.0 mm 0 to 0.039 in 0 to 2.0 mm 0 to 0.079 in		0 to 0.079 in	HUMAN	
Max.	operation di	stance (Note 2)	1.2 mm 0.047 in	1.8 mm 0.071 in	2.4 mm 0.094 in	4 mm 0.094 in 4.0 mm 0.157 in		MACHINE INTERFACES
Stan	dard sensing	g object	Iron sheet 5	× 5 × t 1 mm 0.197 × 0.19	97 × t 0.039 in	Iron sheet 10 × 10 × t 1 mr	n 0.394 × 0.394 × t 0.039 in	ENERGY MANAGEMENT SOLUTIONS
Hyst	teresis (Note	3)	0.07 mm 0.003 in or less	0.05 mm 0.002 in or less 0.04 mm 0.002 in or		002 in or less		
Repeatability (Note 3)		ote 3)	Along sensing axis, perpendicular to sensing axis: 1 µm 0.039 mil or less				- FA COMPONENTS	
ance	Protection		IP50 (IEC) IP67 (IEC), IP67G (Note 4		P67G (Note 4)	7G (Note 4)		
resistance	Ambient ter	mperature	-10 to +60 °C 14 to +140 °F, Storage: -20 to +70 °C -4 to +158 °F				SYSTEMS	
Ambient humidity		midity	35 to 85 % RH, Storage: 35 to 85 % RH					ČÚRING SYSTEMS
Environmental	Vibration re	sistance	10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each					
Envir	Shock resis	stance	500 m/s² acceleration (50 G approx.) in X, Y and Z directions five times each					
Temperature characteristics (Note 5)		eteristics (Note 5)	Within ±7 %	Within ±5 %		Within ±4 %		Selection
Material			Enclosure: Stainless steel (SUS303) Sensing part: PVC	Enclosure: Stainless steel (SUS303) Sensing part: ABS	Enclosure: Stainless steel (SUS303) Sensing part: PAR	Enclosure: Stainless steel (SUS303) Sensing part: ABS	Enclosure: Stainless steel (SUS303) Sensing part: Fluorine resin	Guide Amplifier Built-in
Cable (Note 6)				Oil-resistant [Spatter-resistant type: Spatter-resistant cable (Sheath: Fluorine resin)] high-frequency coaxial cable, 3 m 9.843 ft long, with a connector at the end			Amplifier- separated Other Products	
Weight			Net weight: 15 g approx. Gross weight: 30 g approx.	Net weight: 35 g approx. Gross weight: 45 g approx. Gross weight: 45 g approx. Gross weight: 55 g approx. Gross weight: 70 g approx.			GA-311/	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The stable sensing range represents the sensing range for which the sensor can satisfy all the given specifications with the standard sensing object. The maximum operation distance represents the maximum distance for which the sensor can detect the standard sensing object at +20 °C +68 °F constant ambient temperature.
- Usage within the stable sensing range is recommended for accurate sensing applications.
- 3) The hysteresis and the repeatability are specified for the standard sensing object within the stable sensing range
- 4) If using the sensor in an environment where cutting oil droplets splatter, the sensor may be deteriorated due to added substances in the oil. Please check the resistivity of the sensor against the cutting oil you are using beforehand.
- 5) The value represents the variation in the operation distance, that has been set within the stable sensing range at +20 °C +68 °F, for an ambient temperature drift from 0 to +55 °C +32 to +131 °F. (Values are for sensor head only.)
- 6) The length of the sensor head cable cannot be changed.

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MACHINE INTERFACES ENERGY MANAGEMENT SOLUTIONS FA COMPONENTS

MACHINE VISION SYSTEMS

	Model No.	GA-311		
Item		GA-511		
Applicable sensor head		GH-□SE		
Sup	ply voltage	12 to 24 V DC ±10 % Ripple P-P 10 % or less		
Current consumption		25 mA or less		
Output		NPN open-collector transistor • Maximum sink current: 100 mA (50 mA, if five, or more, amplifiers are connected in cascade.) • Applied voltage: 30 V DC or less (between sensing output and 0 V) • Residual voltage: 1 V or less [at 100 mA (at 50 mA, if five, or more, amplifiers are connected in cascade) sink current.]		
	Output operation	Switchable either Normally open or Normally closed		
	Short-circuit protection	Incorporated		
Max	response frequency	3.3 kHz		
Ope	eration indicator	Orange LED (lights up when the output is ON)		
Disc	connection alarm indicator	Red LED (lights up when the sensor head cable is disconnected or misconnected)		
Sen	sitivity adjuster	18-turn potentiometer		
Environmental resistance	Ambient temperature	-10 to $+60$ °C +14 to +140 °F (If 4 to 7 units are connected in cascade: -10 to $+50$ °C +14 to +122 °F, if 8 to 16 units are connected in cascade: -10 to $+45$ °C +14 to +113 °F) (No dew condensation or icing allowed), Storage: -20 to $+70$ °C -4 to $+158$ °F		
esist	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
ıtal	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
mer	Insulation resistance	$20\ M\Omega$, or more, with $250\ V$ DC megger between all supply terminals connected together and enclosure		
viror	Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each		
ᇤ	Shock resistance	100 m/s² acceleration (10 G approx.) in X, Y and Z directions three times each		
Temperature characteristics (Note 2)		Within ±5 %		
Mat	erial	Enclosure: PBT, Cover: Polycarbonate		
Connecting method		Connector (Note 3)		
Cable length		Total length up to 100 m 328.084 ft (if 5 to 8 units are connected in cascade: 50 m 164.042 ft, if 9 to 16 units are connected in cascade: 20 m 65.617 ft) is possible with 0.3 mm², or more, cable.		
Wei	ght	Net weight: 15 g approx., Gross weight: 40 g approx.		

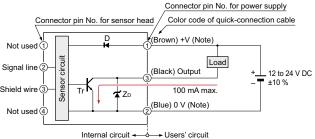
Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The value of the temperature characteristics gives the variation in the operation distance, that has been set within the stable sensing range at +20 °C +68 °F, for an ambient temperature drift from 0 to +55 °C +32 to +131 °F. (Value is for amplifier only.)
- 3) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below. Main cable (3-core): CN-73-C1 (cable length 1 m 3.281 ft), CN-73-C2 (cable length 2 m 6.562 ft), CN-73-C5 (cable length 5 m 16.404 ft) Sub cable (1-core): CN-71-C1 (cable length 1 m 3.281 ft), CN-71-C2 (cable length 2 m 6.562 ft), CN-71-C5 (cable length 5 m 16.404 ft)

■ I/O CIRCUIT AND WIRING DIAGRAMS

Amplifier Built-in

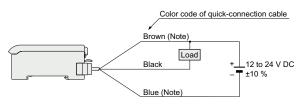
I/O circuit diagram



Note: The quick-connection sub cable does not have +V (brown) and 0 V (blue). The power is supplied from the connector of the main cable.

 $\begin{array}{c} \text{Symbols} \ldots D \ : \text{Reverse supply polarity protection diode} \\ \text{ZD: Surge absorption zener diode} \end{array}$ Tr : NPN output transistor

Wiring diagram



Note: The quick-connection sub cable does not have brown lead wire and blue lead wire.

Connector pin position

Connector for sensor head

Connector for power supply

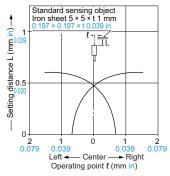




SENSING CHARACTERISTICS (TYPICAL)

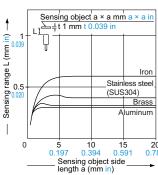
GH-2SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm $0.197 \times 0.197 \times t \ 0.039$ in iron sheet placed at a distance of 0.6 mm 0.024 in.

Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in), the sensing range shortens as shown in the left figure.

with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm $0.197 \times 0.197 \times t \ 0.039$ in iron sheet placed at a distance of 0.6 mm 0.024 in.

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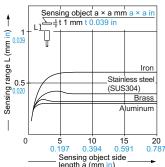
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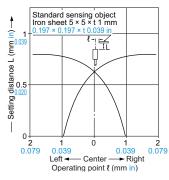
Amplifier Built-in Other Product



The graph on the left is plotted

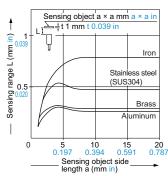
GH-3SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm $0.197 \times 0.197 \times t \ 0.039$ in iron sheet placed at a distance of 0.8 mm 0.031 in.

Correlation between sensing object size and sensing range

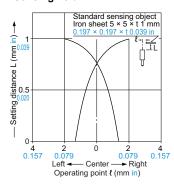


As the sensing object size becomes smaller than the standard size (iron sheet 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in), the sensing range shortens as shown in the left figure

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 0.8 mm 0.031 in.

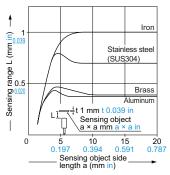
GH-5SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm $0.197 \times 0.197 \times t \ 0.039$ in iron sheet placed at a distance of 1.0 mm 0.039 in.

Correlation between sensing object size and sensing range

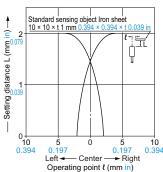


As the sensing object size becomes smaller than the standard size (iron sheet 5 × 5 × t 1 mm 0.197 × 0.19 × t 0.039 in), the sensing range shortens as shown in the left figure.

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 1.0 mm 0.039 in.

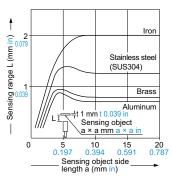
GH-8SE GH-F8SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a 10 × 10 × t 1 mm $0.394 \times 0.394 \times t = 0.039$ in iron sheet placed at a distance of 2.0 mm 0.079 in.

Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet 10 × 10 × t 1 mm 0.394 \times 0.394 \times t 0.039 in), the sensing range shortens as shown in the left

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 10 × 10 × t 1 mm $0.394 \times 0.394 \times t \ 0.039$ in iron sheet placed at a distance of 2.0 mm 0.079 in.

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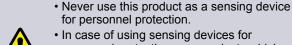
CURING

Amplifier Built-in



PRECAUTIONS FOR PROPER USE

Refer to p.1579~ for general precautions.

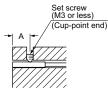


- for personnel protection. In case of using sensing devices for
- personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.
- Always be sure to use sensor heads and amplifiers from the same set.
- Do not shorten or lengthen the sensor head cable.

Mounting of the sensor head

How to mount the sensor head

• The tightening torque should be as given below. Make sure to use a set screw with a cup-point end.



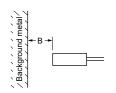
Model No.	Tightening torque	A (mm in)
GH-2SE	0.17N·m	3 0.118 or more
GH-3SE	0.17N·m	4 0.157 or more
GH-5SE	0.78N·m	5 0.197 or more
GH-8SE GH-F8SE	0.59N·m	5 0.197 or more

Note: Do not tighten excessively.

Distance from surrounding metal

• If there is a metal near the sensor head, it may affect the sensing performance.

Keep the minimum distance specified in the table below.

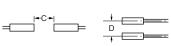


Model No.	B (mm in)
GH-2SE	3 0.118
GH-3SE	4 0.157
GH-5SE	5 0.197
GH-8SE GH-F8SE	9 0.354

Mutual interference

• When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference.

<Face to face mounting> <Parallel mounting>



Model No.	C (mm in)	D (mm in)
GH-2SE	15 0.591	10 0.394
GH-3SE	20 0.787	15 0.591
GH-5SE	25 0.984	20 0.787
GH-8SE GH-F8SE	40 1.575	26 1.024

Sensing range

• The sensing range is specified for the standard sensing object. With a non-ferrous metal, the sensing range is obtained by multiplying with the correction coefficient specified below. Further, the sensing range also changes if the sensing object is smaller than the standard sensing object or if the sensing object is plated.

Correction coefficient

Model No.	GH-2SE	GH-3SE	GH-5SE	GH-8SE GH-F8SE
Iron	1	1	1	1
Stainless steel (SUS304)	0.68 approx.	0.55 approx.	0.69 approx.	0.64 approx.
Brass	0.53 approx.	0.35 approx.	0.41 approx.	0.37 approx.
Aluminum	0.51 approx.	0.33 approx.	0.39 approx.	0.32 approx.

Others

- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- · Do not use the sensor at places having intense vibrations, as this can cause malfunction.
- · Make sure that stress by forcible bend or pulling is not applied directly to the cable joint of the sensor head.

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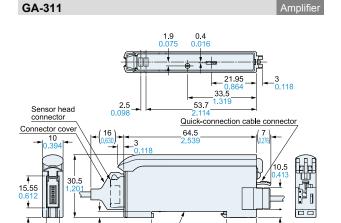
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PRESSURE / FLOW SENSORS

DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

GH-2SE GH-3SE GH-5SE GH-8SE GH-F8SE Sensor head



Note: The front view shows the sensor head connector and quick-connection cable connector attached.

The top view is without the sensor head connector, quick-connection cable and the cover.

36.5

3.95

(8 (0.315) (18.1 -(16 0.630)-Model No Α В С GH-2SE ø2.8 ø0.110 12 0.472 ø1.6 ø0.063 GH-3SE ø3.8 ø0.150 15 0.591 ø2.5 ø0.098 GH-5SE ø5.4 ø0.213 15 0.591 ø2.5 ø0.098 GH-8SE ø8.0 ø0.315 15 0.591

ø8.0 ø0.315

15 0.591

Amplifier mounting bracket (Optional)

C 91.6 Ø0.063 92.5 Ø0.098 92.5 Ø0.098 92.5 Ø0.098 92.5 Ø0.098 92.5 Ø0.098 92.65 Ø0.104

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

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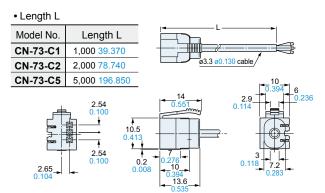
HUMAN MACHINE INTERFACES

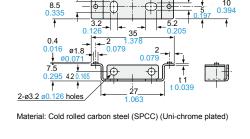
ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS UV CURING SYSTEMS

CN-73-C1 CN-73-C2 CN-73-C5 Main cable (Optional)

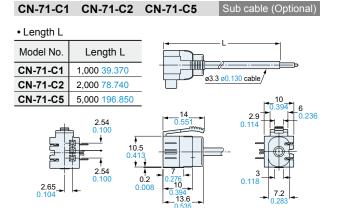


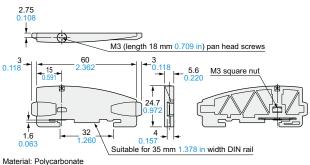


GH-F8SE

MS-DIN-2

MS-DIN-E End plate (Optional)

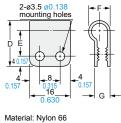






GH

MS-SS3 MS-SS5 MS-SS8 Sensor head mounting bracket (Optional)



Model No. Symbol	MS-SS3	MS-SS5	MS-SS8
D	16 0.630	18 0.709	20 0.787
Е	9 0.354	10 0.394	11 0.433
F	6.3 0.248	8.3 0.327	10.3 0.406
G	4.9 0.193	6.1 0.240	6.5 0.256
Applicable sensor head model No.	GH-3SE	GH-5SE	GH-8SE