LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

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## Digital Fiber Sensor

# FX-100 SERIES

Related Information

- General terms and conditions...... F-7
- Glossary of terms / General precautions...... P.1455~ / P.1501
- Sensor selection guide......P.3~















Commercially-available connector

Automatic sensitivity setting



## Taking fiber sensors to the next level

### Good dual digital display

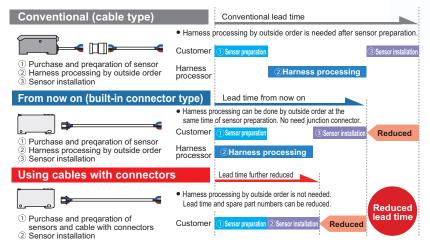
The threshold value and incident light intensity can be both confirmed at the same time, bringing good operability when making changes of each setting.



### Commercially-available connectors reduce lead time and spare part numbers

Compatible with commercially-available connectors, so that processing costs and lead time required for processing after purchase can be greatly reduced. The connection parts same as the **DP-100** series digital pressure sensors and the **PM-64** series micro photoelectric sensors can be commonly used.

Commercially-available crimping connectors are used, so that the processing costs for connection cables can be greatly reduced.



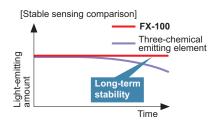
### Saving-space with a width of 9 mm 0.354 in

Very slim body at only 9 mm 0.354 in. This is much thinner than existing fiber sensors. This makes a very large difference when using many units, even if the difference of one unit is small.



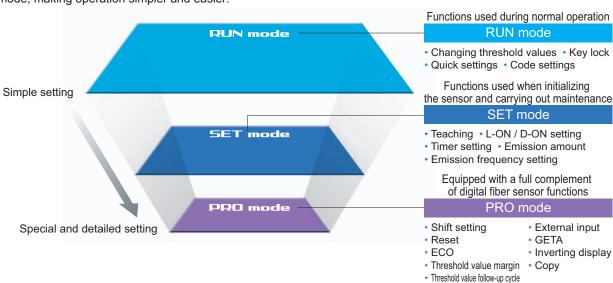
### Improved stability over long terms

Utilizes "Four-chemical emitting element" for light emission. The light emission is guaranteed to be stable over long periods of time.



### Simple operation due to clear configuration system

Continued to use the configuration system of digital pressure sensor DP-100 series, which has received high popularity since its release. We have separated the settings into three levels: RUN mode, SET mode, and PRO mode, making operation simpler and easier.



### **Quick code input function**

Simply imputing the default setting "code (number)" will enable sensor settings. Even if the settings are accidentally changed, imputing the code will restore the default settings.

Confirmation can be carried out smoothly via telephone by simply quoting numbers. This can be of great assistance when dealing with foreign country customers.





	No	Output operation	Timer	Emission amount setting	
	-00-	Dark-ON	None	OFF	
	-0 (-	Dark-ON	None	ON	
+	-02-	Dark-ON	OFF-delay 10 m	s OFF	
Ī	-03-	Dark-ON	OFF-delay 10 m	s ON	
	- 10-	Light-ON	ON-delay 40 ms	ON	
	- 11-	Light-ON	ON-delay 40 ms	OFF	
	- 12-	Light-ON	ON-delay 10 ms	ON	
	- (3-	Light-ON	ON-delay 10 ms	OFF	

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FX-500
FX-100

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FX-311 FX-301-F7/ FX-301-F

**RUN** mode

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Fibers

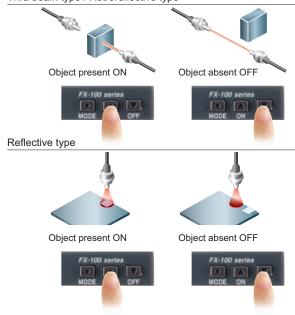
### Teaching with ON / OFF keys

SET mode

Simply press the ON key when an object is present, and OFF when it is not, and teaching is completed. There is no need to consider difference between Light-ON and Dark-ON.

### <Setting example>

Thru-beam type / Retroreflective type



## Teaching even without an objectLimit teaching function

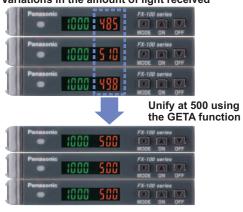
Threshold value can be set by performing teaching only when an object is absent (when the incident light amount is stable). This is useful when there are other objects in the background also when defecting a minute objects. Teaching can also be carried out using external input.

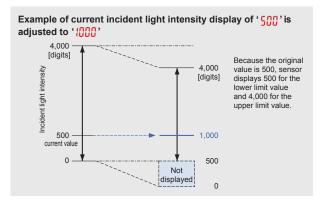
# Resolves variation in incident light intensity display GETA function PRO mode

Even when performing the same sensing operation, there may be variances in the digital values of the fiber amp. There is no problem with the sensor itself, but the operator may find it troubling.

Given value can be corrected with the GETA function, so the apparent variation can be eliminated and the creation of operation manuals can proceed smoothly.

### Variations in the amount of light received



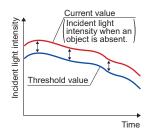


# Threshold value follow-up cycle setting function

PRO mode

This function performs automatic setting to threshold value by checking the incident light intensity at desired intervals in order to follow the changes in the light amount resulting from changes in the environment over long periods (such as dust). Contributes to reduction in maintenance hours.

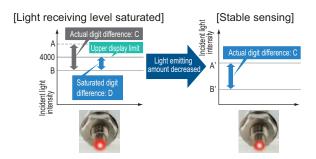
\* Effective when the output operation is set to Dark-ON, and when using thru-beam type or retroreflective type fibers.



# **Emission amount setting function**

SET mode

Emission amount can be reduced in order to achieve stable detection when the receiving light level is saturated, such as detection at close range and detection of transparent or minute objects. Previously, the emission amount level was only one, but from production in December 2007, four level setting (three level + auto setting) has become available. This function brings easier settings than before.

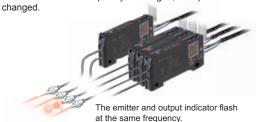


### Emission frequency setting mode SET mode

Mutual interference is prevented for max. 3 units for standard type **FX-101**□ and max. 4 units in case of long sensing range type **FX-102**□.

During setting of interference prevention, emitter and output indicator both flash, so it is convenient to confirm which fiber is in the setting process at a glance. Emitter flashes even when an amplifier is not installed close together.

\* When the emission frequency is changed, a response time is also changed.

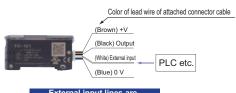


### **External input setting mode**

PRO mode

External input can be selected from emission halt, limit teaching / full-auto teaching / 2-level teaching, ECO or emission amount test. Threshold value set at each teaching is also memorized.

\* 2-level teaching, emission amount test and threshold value storing setting are available in amplifiers manufactured after December 2007.



### Digital display inversion setting

PRO mode

The viewing orientation of the digital display can be inverted in accordance with the setting direction of the amplifier.



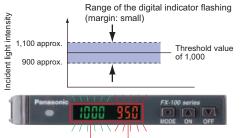
### Alert function

PRO mode

When the amount light received approaches the threshold value, the display can be made to blink in order to alert the operator.

<When using at a shift amount of 20% and a threshold value of 1,000>

The amount of light received ranges from about 900 to 1,100 when the digital indicator flashes.

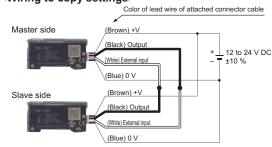


The digital indicator flashes.

# Setting copy function to reduce man-hours and human error PRO mode

By connecting a fiber sensor to the master fiber sensor, the master sensor settings can be copied along with data communications. When the same settings are input to several units, trouble from setting errors can be prevented, also changes to the work order will be small when equipment design is changed.

#### <Wiring to copy settings>



#### These settings can be copied

Threshold value, output operation, timer operation, timer emission amount, shift, external input, threshold value-storing, ECO inverting digital display, and threshold value margin

### Without mounting bracket

Selectable either mounting on DIN rail or direct mounting with through hole.

Direct mounting brings stability even on a movable parts or installation of a single unit.



# Available from standard type or long sensing range type

Standard type and long sensing range type are available which has various response time and sensing range. The model best meet application needs can be selected.

Model No.	Туре	Sensing range ( <b>FT-43</b> )	Response time	
FX-101	Standard type	350 mm 13.780 in	Max. 250 μs	
FX-102	Long sensing range type	970 mm 38.189 in	Max. 2.5 ms	

## Power consumption saving with ECO mode

ECO

When there is no key operations in approximately 20 seconds, digital display turns off and power consumption can be reduced to 600mW or less (720mW in normal mode).

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FX-410

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Туре		Appearance	Model No.	Emitting element	Output
			<b>FX-101</b> (Note 2)		NPN open-collector transistor
	M8 plug-in connector type		<b>FX-101-Z</b> (Note 3)		NPN open-collector transistor
Standard type			<b>FX-101P</b> (Note 2)		PNP open-collector transistor
Standa	M8 plug-in connector type		<b>FX-101P-Z</b> (Note 3)		PNP open-collector transistor
	e set e 1)	(Note 1)	FX-101-CC2	Red LED	NPN open-collector transistor
	Cabl (Not		FX-101P-CC2		PNP open-collector collector transistor
			<b>FX-102</b> (Note 2)		NPN open-collector transistor
type type	M8 plug-in connector type	Cable set Mongain Median (Note 1) Igne Comedor Igne Comedor Igne	<b>FX-102-Z</b> (Note 3)		NPN open-collector transistor
ong sensing range type			<b>FX-102P</b> (Note 2)		PNP open-collector transistor
sensin	M8 plug-in connector type		<b>FX-102P-Z</b> (Note 3)		PNP open-collector transistor
Long	e set te 1)		FX-102-CC2		NPN open-collector transistor
	Cabl (No		FX-102P-CC2		PNP open-collector transistor

### **Accessory**

• CN-14A-C2

Connector attached cable 2 m 6.562 ft

\* Only include cable set type



### • FC-FX-1 (Protection cover)

\* It have been attached from the production at July, 2011.



Notes: 1) The connector attached cable 2 m  $6.562\,\mathrm{ft}$  CN-14A-C2 is supplied with the amplifier.

2) Make sure to use the optional connector attached cable CN-14A(-R)-Co or the connector CN-14A, or a connector manufactured by J.S.T. Mfg. Co., Ltd. (contact: SPHD-001T-P0.5, housing: PAP-04V-S)

3) Make sure to use the optional M8 connector attached cable CN-24A-C ...

### OPTIONS

Designation	Model No.	Description			
	CN-14A-C1	1 m 3.281 ft			
Connector	CN-14A-C2 (Note)	2 m 6.562 ft			
attached cable	CN-14A-C3	3 m 9.843 ft			
	CN-14A-C5	5 m 16.404 ft	0.2 mm <sup>2</sup> 4-core cabtyre cable with connector		
	CN-14A-R-C1	1 m 3.281 ft	Cable outer diameter: ø3.7 mm ø0.146 in		
Connector attached cable	CN-14A-R-C2	2 m 6.562 ft			
(Flexible type)	CN-14A-R-C3	3 m 9.843 ft			
	CN-14A-R-C5	5 m 16.404 ft			
M8 connector	CN-24A-C2	2 m 6.562 ft	For M8 plug-in connector type The connector on one end		
attached cable	CN-24A-C5	5 m 16.404 ft	Cable outer diameter: ø4 mm ø0.157 in		
Connector	CN-14A	Set of 10 housings and 40 contacts			
Amplifier mounting bracket	MS-DIN-4	Mounting bracket for amplifier			
End plates	MS-DIN-E Two pcs. per set	When it moves depending on the way it is installed on a DIN rail, these end plates ensure that all amplifiers are mounted together in a secure and fully connected manner.			

Note: The connector attached cable  ${
m CN-14A-C2}$  is supplied with the cable set type  ${
m FX-10} = {
m CC2}$ .

### **Recommended connector**

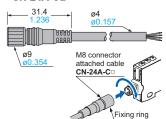
Contact: SPHD-001T-P0.5, Housing: PAP-04V-S (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

### Recommended crimping tool

Model No.: YC-610R (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

### M8 connector attached cable

• CN-24A-C□



## Amplifier mounting bracket

• MS-DIN-4



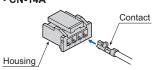
# Connector attached cable

• CN-14A(-R)-C□



### Connector

• CN-14A



800-280-6933 | nsales@ramcoi.com www.panasonicsensors.com

### Thru-beam type (one pair set)

Fibers are listed in	n alphabetic order. Ref	er to p.5~ "Fiber Sel	ection" for details of each fiber.		
Model No.	Sensing range (	mm in) (Note 1)	Type / Ambient temperature	Fiber cable length	Dimensions
Wiodel No.	Standard type <b>FX-101</b> □	Long sensing range type FX-102	Type / Ambient temperature	: Free-cut	Difficitsions
FT-140	14,000 551.180	19,600 771.652 (Note 2)	Threaded, M14, Long sensing range, -40 to +70 °C -40 to 158 °F	<b>≫</b> 10 m 32.808 ft	P.51
FT-30	135 5.315	400 15.748	Super quality, Threaded, M3, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.51
FT-31	130 5.118	340 13.386	Threaded, M3, -55 to +80 °C -67 to 176 °F		P.51
FT-31S	130 5.118	340 13.386	Sleeve, Threaded, M3, -55 to +80 °C -67 to 176 °F	<b>≥ 2 m</b> 6.562 ft	P.51
FT-31W	80 3.150	240 9.449	Threaded, M3, -40 to +60 °C -40 to 140 °F		P.51
FT-40	320 12.598	870 34.252	Super quality, Threaded, M4, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.51
FT-42	300 11.811	800 31.496	Threaded, M4, -55 to +80 °C -67 to 176 °F		P.51
FT-42S	300 11.811	800 31.496	Sleeve, Threaded, M4, -55 to +80 °C -67 to 176 °F		P.51
FT-42W	260 10.236	720 28.346	Threaded, M4, -40 to +60 °C -40 to 140 °F	≥ 2 m 6.562 ft	P.51
FT-43	350 13.780	970 38.189	Threaded, M4, -55 to +80 °C -67 to 176 °F		P.51
FT-45X	340 13.386	920 36.220	Threaded, M4, -55 to +80 °C -67 to 176 °F	1 m 3.281 ft	P.52
FT-A11	1,900 74.803	3,600 141.732 (Note 2)	Wide beam, -40 to +70 °C -40 to 158 °F		P.52
FT-A11W	1,700 66.929	3,400 133.858	Wide beam, -40 to +55 °C -40 to 131 °F		P.52
FT-A32	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)	Wide beam, -40 to +60 °C -40 to 140 °F	≥ 2 m 6.562 ft	P.52
FT-A32W	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)	Wide beam, -40 to +55 °C -40 to 131 °F		P.52
FT-AL05	250 9.843	660 25.984	Wide beam, -55 to +80 °C -67 to 176 °F	F	P.52
FT-E13	6 0.236	19 0.748	Cylindrical, Ultra-small dia., ø3 0.118, -40 to +70 °C -40 to 158 °F	1 m 3 281 ft	P.52
FT-E23	22 0.866	80 3.150	Cylindrical, Ultra-small dia., ø3 0.118, -40 to +70 °C -40 to 158 °F		P.52
FT-H13-FM2	250 9.843	700 27.559	Heat-resistant, -60 to +130 °C -76 to 266 °F	≥ 2 m 6.562 ft	P.52
FT-H20-J20-S (Note 3)	135 5.315	420 16.535	Heat-resistant (joint), -60 to +200 °C -76 to 392 °F	200 mm 7.874 in (Note 4)	P.53
FT-H20-J30-S (Note 3)	135 5.315	420 16.535	Heat-resistant (joint), -60 to +200 °C -76 to 392 °F	300 mm 11.811 in (Note 4)	P.53
FT-H20-J50-S (Note 3)	135 5.315	420 16.535	Heat-resistant (joint), -60 to +200 °C -76 to 392 °F	500 mm 19.685 in (Note 4)	P.53
FT-H20-M1	210 8.268	540 21.260	Heat-resistant, -60 to +200 °C -76 to 392 °F	1 m 3.281 ft	P.53
FT-H20-VJ50-S (Note 3)	150 5.906	500 19.685	Heat-resistant (joint), -60 to +200 °C -76 to 392 °F	500 mm 19.685 in (Note 4)	P.53
FT-H20-VJ80-S (Note 3)	150 5.906	500 19.685	Heat-resistant (joint), -60 to +200 °C -76 to 392 °F	31.496 in (Note 4)	P.53
FT-H20W-M1	100 3.937	300 11.811	Heat-resistant, -60 to +200 °C -76 to 392 °F	4 0 004 %	P.53
FT-H30-M1V-S (Note 5)	110 4.331	280 11.024	Vacuum-resistant, -30 to +300 °C -22 to 572 °F	1 m 3.281 ft	P.53
FT-H35-M2	170 6.693	490 19.291	Heat-resistant, -60 to +350 °C -76 to 572 °F	0 0 500 5	P.53
FT-H35-M2S6	170 6.693	490 19.291	Heat-resistant, -60 to +350 °C -76 to 572 °F	2 m 6.562 ft	P.53
FT-HL80Y	990 38.976	2,340 92.126	Chemical-resistant, Metal-free, -40 to +115 °C -76 to 239 °F	2 m 6.562 ft (Note 6)	P.53
			d b.: 00 0/ man describes when the	61	

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

- 2) The fiber cable length practically limits the sensing range.
- 3) Heat-resistant joint fibers and ordinary-temperature fibers (FT-42) are sold as a set.
- 4) This is the fiber length (fixed length) for heat-resistant fibers. The ordinary-temperature fibers are free-cut to 2 m  $6.562\,\mathrm{ft}$ .
- 5) Sold as a set comprising vacuum type fiber + photo-terminal (**FV-BR1**) + fiber at atmospheric side (**FT-J8**). 6) The allowable cutting range is 500 mm 19.685 in from the end that the amplifier inserted.

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Thru-beam	type (	one	pair	set)	
	· ·		•	,	

Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

	1	(mm in) (Note 1)	ection for details of each liber.	Fiber cable	
Model No.	Standard type <b>FX-101</b>	Long sensing range type <b>FX-102</b>	Type / Ambient temperature	length <mark>Ж</mark> : Free-cut	Dimensions
FT-KS40	2,200 86.614	3,600 141.732 (Note 2)	Narrow Beam, -40 to +60 °C -40 to 140 °F		P.54
FT-KV26	135 5.315	560 22.047	Narrow Beam, Side-view, -40 to +60 °C -40 to 140 °F	<b>≥ 2 m</b> 6.562 ft	P.54
FT-KV40	2,200 86.614	3,600 141.732 (Note 2)	Narrow Beam, Side-view, -40 to +60 °C -40 to 140 °F		P.54
FT-KV40W	2,200 86.614	3,600 141.732 (Note 2)	Narrow Beam, Side-view, -40 to +60 °C -40 to 140 °F	<b>≥ 2</b> m 6.562 ft	P.54
FT-L80Y	1,100 43.307	2,600 102.362	Chemical-resistant, Metal-free, -40 to +70 °C -40 to 158 °F	2 m 6.562 ft (Note 3)	P.54
FT-R31	100 3.937	340 13.386	Square head, M3, -55 to +80 °C -67 to 176 °F		P.54
FT-R40	270 10.630	740 29.134	Threaded, M4, Elbow, -55 to +80 °C -67 to 176 °F		P.54
FT-R41W	250 9.843	710 27.953	Square head, M4, -40 to +60 °C -40 to 140 °F		P.54
FT-R42W	510 20.079	2,000 78.740	Square head, M4, -40 to +60 °C -40 to 140 °F	<b>≥</b> 2 m 6.562 ft	P.54
FT-R43	210 8.268	640 25.197	Square head, M4, -55 to +80 °C -67 to 176 °F		P.54
FT-R44Y	210 8.268	640 25.197	Oil-resistant, Square head, M4, Cable-protection type, -55 to +80 °C -67 to 176 °F	_	P.55
FT-R60Y	690 27.165	1,890 74.409	Oil-resistant, Square head, M6, Full-protection type, -55 to +80 °C -67 to 176 °F		P.55
FT-S11	40 1.575	90 3.543	Cylindrical, φ1 0.039, -55 to +80 °C -67 to 176 °F	500 mm 19.685 in	P.55
FT-S20	135 5.315	400 15.748	Super quality, Cylindrical, φ1.5 0.059, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.55
FT-S21	130 5.118	340 13.386	Cylindrical, φ1.5 0.059, -55 to +80 °C -67 to 176 °F	2 m 6 562 ft	P.55
FT-S21W	80 3.150	240 9.449	Cylindrical, $\phi$ 1.5 0.059, -40 to +60 °C -40 to 140 °F	2 III 0.302 II	P.55
FT-S30	320 12.598	870 34.252	Super quality, Cylindrical, φ3 0.118, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.55
FT-S31W	260 10.236	720 28.346	Cylindrical, $\phi$ 3 0.118, -40 to +60 °C -40 to 140 °F		P.55
FT-S32	1,100 43.307	3,000 118.110	Cylindrical, φ2.5 0.098, -40 to +70 °C -40 to 158 °F		P.55
FT-V23	160 6.299	400 15.748	Sleeve, Cylindrical, Side-view, φ2 0.079, -55 to +80 °C -67 to 176 °F		P.55
FT-V24W	35 1.378	90 3.543	Sleeve, Cylindrical, Side-view, $\phi$ 2 0.079, -40 to +60 °C -40 to 140 °F	≥ 2 m 6.562 ft	P.56
FT-V25	95 3.740	260 10.236	Sleeve, Cylindrical, Side-view, $\phi$ 2 0.079, $-55$ to +80 °C $-67$ to 176 °F		P.56
FT-V30	180 7.087	480 18.898	Sleeve, Cylindrical, Side-view, φ2.5 0.098, -55 to +80 °C -67 to 176 °F		P.56
FT-V40	1,000 39.370	3,100 122.047	Cylindrical, Side-view, $\phi$ 4 0.157, −40 to +60 °C −40 to 140 °F		P.56
FT-V80Y	340 13.386	800 31.496	Chemical-resistant, Metal-free -40 to +70 °C -40 to 158 °F	2 m 6.562 ft (Note 3)	P.56
FT-Z20HBW	100 3.937	320 12.598	Flat with boss, -40 to +60 °C -40 to 140 °F	1 m 3.281 ft	P.56
FT-Z20W	280 11.024	730 28.740	Flat with boss, -40 to +60 °C -40 to 140 °F		P.56
FT-Z30	710 27.953	2,300 90.551	Flat, -40 to +60 °C -40 to 140 °F		P.56
FT-Z30E	1,200 47.244	3,200 125.984	Flat, -40 to +60 °C -40 to 140 °F		P.56
FT-Z30EW	1,400 55.118	2,600 102.362	Flat, -40 to +60 °C -40 to 140 °F		P.57
FT-Z30H	1,400 55.118	3,200 125.984	Flat, -40 to +60 °C -40 to 140 °F		P.57
FT-Z30HW	1,400 55.118	3,200 125.984	Flat, -40 to +60 °C -40 to 140 °F	2 m 6.562 ft	P.57
FT-Z30W	540 21.260	1,800 70.866	Flat, -40 to +60 °C -40 to 140 °F		P.57
FT-Z40HBW	260 10.236	720 28.346	Flat with boss, -40 to +60 °C -40 to 140 °F		P.57
FT-Z40W	410 16.142	1,200 47.244	Flat with boss, -40 to +60 °C -40 to 140 °F		P.57
FT-Z802Y	520 20.472	3,100 122.047	Chemical-resistant, 0 to +60 °C 32 to 140 °F		P.57

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

<sup>2)</sup> The fiber cable length practically limits the sensing range.

<sup>3)</sup> The allowable cutting range is 500 mm 19.685 in from the end that the amplifier inserted.

### Retroreflective type

Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

Model No.	Sensing range (mm in) (Note 1) (Note 2) Standard type FX-101 Long sensing range type FX-102 L		Type / Ambient temperature	Fiber cable length	Dimensions
FR-KZ22E	15 to 200 0.591 to 7.874	15 to 360 0.591 to 14.173	Wafer mapping, -40 to +60 °C -40 to 140 °F	o - Tree out	P.58
FR-KZ50E	20 to 200 0.787 to 7.874	20 to 350 0.787 to 13.780	Narrow Beam, Side sensing, -40 to +60 °C -40 to 140 °F	2 m 6.562 ft	P.58
FR-KZ50H	20 to 200 0.787 to 7.874	20 to 350 0.787 to 13.780	Narrow Beam, Top sensing, -40 to +60 °C -40 to 140 °F		P.58
FR-Z50HW	100 to 550 3.937 to 21.654	100 to 830 3.937 to 32.677	With polarizing filter, -25 to +55 °C -13 to 131 °F		P.58

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut. The sensing range of FR-KZ22E is specified for the attached reflector. The sensing range of FR-KZ50E and FR-KZ50H is specified for the attached reflector  $\mbox{\bf RF-003}.$  The sensing range of  $\mbox{\bf FR-Z50HW}$  is specified for the  $\mbox{\bf RF-13}.$ 

2) The sensing range is the possible setting range for the attached reflector. The fiber can detect an object less than setting range for the reflector. However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value of the amplifier unit before use.

### Reflective type

Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

Model No.	Sensing range (mm in) (No	ote 1) (Note 2) / Description	Type / Ambient temperature	Fiber cable length	Dimensions
Model No.	Standard type <b>FX-101</b>	Long sensing range type FX-102	Type / Ambient temperature	: Free-cut	Dimensions
FD-30	45 1.772	155 6.102	Super quality, Threaded, M3, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.59
FD-31	35 1.378	140 5.512	Threaded, M3, -55 to +80 °C -67 to 176 °F		P.59
FD-31W	15 0.591	60 2.362	Threaded, M3, -40 to +60 °C -40 to 140 °F	<b>≥</b> 2 m 6.562 ft	P.59
FD-32G	70 2.756	190 7.480	Threaded, M3, -55 to +80 °C -67 to 176 °F	"F"	P.59
FD-32GX	75 2.953	210 8.268	Threaded, M3, -55 to +80 °C -67 to 176 °F	1 m 3.281 ft (Note 3)	P.59
FD-40	45 1.772	155 6.102	Super quality, Threaded, M4, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.59
FD-41	35 1.378	140 5.512	Threaded, M4, -55 to +80 °C -67 to 176 °F		P.59
FD-41S	35 1.378	140 5.512	Sleeve, Threaded, M4, -55 to +80 °C -67 to 176 °F		P.59
FD-41SW	15 0.591	60 2.362	Sleeve, Threaded, M4, -40 to +60 °C -40 to 140 °F	9 - 0 - 500 %	P.59
FD-41W	80 3.150	230 9.055	Threaded, M4, -40 to +60 °C -40 to 140 °F	2 m 6.562 ft	P.59
FD-42G	70 2.756	190 7.480	Threaded, M4, -55 to +80 °C -67 to 176 °F		P.60
FD-42GW	45 1.772	140 5.512	Threaded, M4, -40 to +60 °C -40 to 140 °F		P.60
FD-60	140 5.512	420 16.535	Super quality, Threaded, M6, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.60
FD-61	120 4.724	410 16.142	Threaded, M6, -55 to +80 °C -67 to 176 °F		P.60
FD-61G	120 4.724	350 13.780	Threaded, M6, -55 to +80 °C -67 to 176 °F		P.60
FD-61S	130 5.118	360 14.173	Sleeve, Threaded, M6, -55 to +80 °C -67 to 176 °F		P.60
FD-61W	80 3.150	230 9.055	Threaded, M6, -40 to +60 °C -40 to 140 °F		P.60
FD-62	170 6.693	450 17.717	Threaded, M6, -55 to +80 °C -67 to 176 °F		P.60
FD-64X	75 2.953	220 8.661	Threaded, M6, -55 to +80 °C -67 to 176 °F	1 m 3.281 ft	P.61
FD-A16	120 4.724	240 9.449	Wide beam, -40 to +60 °C -40 to 140 °F	9 4 0 0 500 0	P.61
FD-AL11	100 3.937	285 11.220	Array, -55 to +80 °C -67 to 176 °F	≥ 2 m 6.562 ft	P.61
FD-E13	5 0.197	15 0.591	Cylindrical, Ultra-small dia., ø1.5 0.059, -40 to +60 °C -40 to 140 °F	4 0 004 5	P.61
FD-E23	20 0.787	70 2.756	Cylindrical, Ultra-small dia., ø3 0.118, -40 to +70 °C -40 to 158 °F	1 m 3.281 ft	P.61
FD-EG30	20 0.787	70 2.756	Threaded, M3, Ultra-small dia., -40 to +70 °C -40 to 158 °F	500 mm 19.685 in	P.61
FD-EG30S	20 0.787	70 2.756	Sleeve, Threaded, Ultra-small dia., M3, -40 to +70 °C -40 to 158 °F	1 m 3.281 ft	P.62
FD-EG31	7 0.276	25 0.984	Threaded, M3, Ultra-small dia., -20 to +60 °C -4 to 140 °F	500 mm 19.685 in	P.62
FD-F4	ness 1 mm 0.039 in]	dia. ø6 to ø26 mm ø0.236 to ntly transparent pipe, wall thick- iquid present: Beam interrupted	Pipe-mountable type, Liquid level sensing, -40 to +100 °C -40 to 212 °F	2 m 6 560 #	P.62
FD-F41	Applicable pipe diameter: Outer o1.024 in transparent pipe [PVC (vinyl chloride), fluorine re glass, wall thickness 1 to 3 mm	dia. ø6 to ø26 mm ø0.236 to sin, polycarbonate, acrylic,	Pipe-mountable type, Liquid level sensing, -40 to +100 °C -40 to 212 °F	<b>3</b> 2 m 6.562 ft	P.62

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

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FA COMPONENTS UV CURING SYSTEMS

Fibers

FX-300 FX-410 FX-311 FX-301-F7/ FX-301-F

FX-500

<sup>2)</sup> The sensing range is specified for white non-glossy paper.

<sup>3)</sup> The allowable cutting range is 500 mm 19.685 in from the end that the amplifier inserted.

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MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

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FA COMPONENTS

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CURING SYSTEMS

Fibers

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FX-301-F7/ FX-301-F

PLC

## LASER SENSORS

### LIST OF FIBERS



Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

	Sensing range (mm in) (No	ite 1) (Note 2) / Description		Fiber cable	
Model No.	Standard type FX-101	Long sensing range type <b>FX-102</b> □	Type / Ambient temperature	length <b>※</b> : Free-cut	Dimensions
<b>FD-F41Y</b> (Note 3)	ø4 mm ø0.157 in Protective tube: Fluorine resin, le Liquid surface not contacted: Bea contacted: Beam interrupted		Contact type, Liquid level sensing, Metal-free, -40 to +70 °C -40 to 158 °F	<b>3</b> ≥ 2 m 6.562 ft	P.62
FD-F8Y	ø6 mm ø0.236 in Protective tube: Fluorine resin, lengt Liquid surface not contacted: Beam Beam interrupted		Contact type, Liquid level sensing, -40 to +125 °C -40 to 257 °F	2 m 6.562 ft (Note 6)	P.62
FD-FA93	Applicable pipe diameter: Outer dia. Ø8 mm Ø0.315 in or more transparent pipe  (When used with the tying bands: Ø8 to Ø80 mm Ø0.315 to Ø3.150 in)  [PFA (fluorine resin), including translucent]  Liquid absent: Beam received, Liquid present: Beam interrupted		Pipe-mountable type, Liquid sensing, -40 to +70 °C -40 to 158 °F	<b>3</b> 2 m 6.562 ft	P.62
FD-H13-FM2	100 3.937	280 11.024	Heat-resistant, Threaded, -60 to +130 °C -76 to 266 °F		P.63
FD-H18-L31	0 to 10 0 to 0.394	0 to 25 0 to 0.984	Heat-resistant, Glass substrate detection convergent reflective, -60 to +180 °C -76 to 356 °F		P.63
FD-H20-21	90 3.543	280 11.024	Heat-resistant, Threaded, -60 to +200 °C -76 to 392 °F	1 m 3.281 ft	P.63
FD-H20-M1	120 4.724	300 11.811	Heat-resistant, Threaded, -60 to +200 °C -76 to 392 °F	T III 3.201 II	P.63
FD-H25-L43 (Note 4)	4 to 16 0.157 to 0.630	4 to 23 0.157 to 0.906	Heat-resistant, Glass substrate detection convergent reflective, -20 to +250 °C -4 to 482 °F (Ordinary temp. side:-20 to +70 °C -4 to 158 °F)	3 m 9.843 ft	P.63
FD-H25-L45 (Note 4)	7 to 35 0.276 to 1.378	7 to 38 0.276 to 1.496	Heat-resistant, Glass substrate detection convergent reflective, -20 to +250 °C -4 to 482 °F (Ordinary temp. side:-20 to +70 °C -4 to 158 °F)	3 111 9.043 11	P.63
FD-H30-KZ1V-S (Note 4, 5)	25 to 80 0.984 to 3.150	10 to 220 0.394 to 8.661	Vacuum-resistant, Reflective, −30 to +300 °C −22 to 572 °F	1 m 3.281 ft	P.64
FD-H30-L32	2 to 9 0.079 to 0.354	0 to 17 0 to 0.669	Heat-resistant, Glass substrate detection convergent reflective, -60 to +300 °C -76 to 572 °F	2 m 6.562 ft	P.64
FD-H30-L32V-S (Note 4, 5)	2.5 to 6.5 0.098 to 0.256	0 to11 0 to 0.433	Vacuum-resistant, Convergent reflective, −30 to +300 °C −22 to 572 °F	3 m 9.843 ft	P.64
FD-H35-20S	85 3.346	200 7.874	Heat-resistant, Threaded, -60 to +350 °C -76 to 662 °F	1 m 3.281 ft	P.64
FD-H35-M2	75 2.953	280 11.024	Heat-resistant, Threaded, -60 to +350 °C -76 to 662 °F	2 m 6.562 ft	P.64
FD-H35-M2S6	75 2.953	280 11.024	Heat-resistant, Threaded, -60 to +350 °C -76 to 662 °F	2 111 0.302 11	P.64
FD-HF40Y (Note 3)	ø4 mm ø0.157 in Protective tube: Fluorine resin, le Liquid surface not contacted: Bea contacted: Beam not received		Contact type, Liquid level sensing, Metal-free, -40 to +105 °C -40 to 221 °F	3< 2 m 6.562 ft	P.64
<b>FD-L10</b> (Note 4)	0 to 4.5 0 to 0.177	0 to 5.5 0 to 0.217	Glass substrate detection, -40 to +60 °C -40 to 140 °F		P.65
<b>FD-L11</b> (Note 4)	0 to 8 0 to 0.315	0 to 9 0 to 0.354	Glass substrate detection, -40 to +60 °C -40 to 140 °F		P.65
<b>FD-L12W</b> (Note 4)	1 to 4.5 0.039 to 0.177	0.5 to 7 0.020 to 0.276	Ultla-small, -40 to +60 °C -40 to 140 °F	<b>≫</b> 1 m 3.281 ft	P.65
FD-L20H	5 to 15 0.197 to 0.591	1 to 30 0.039 to 1.181	General purpose, -40 to +70 °C -40 to 158 °F		P.65
<b>FD-L21</b> (Note 4)	3 to 15 0.118 to 0.591	1.5 to 16 0.059 to 0.630	Glass substrate detection, -40 to +60 °C -40 to 140 °F	≥ 2 m 6.562 ft	P.65
FD-L21W (Note 4)	7 to 12 0.276 to 0.472	3 to 14 0.118 to 0.551	Glass substrate detection, -40 to +60 °C -40 to 140 °F	2 III 0.302 II	P.65
<b>FD-L22A</b> (Note 4)	0 to 19 0 to 0.748	0 to 25 0 to 0.984	Glass substrate detection, 0 to +70 °C 32 to 158 °F		P.65
<b>FD-L23</b> (Note 4)	0 to 28 0 to 1.102	0 to 30 0 to 1.181	Glass substrate detection, -20 to +70 °C -4 to 158 °F		P.65
<b>FD-L30A</b> (Note 4)	0 to 40 0 to 1.575	0 to 50 0 to 1.969	Glass substrate detection, 0 to +70 °C 32 to 158 °F	<b>≫</b> 3 m 9.843 ft	P.65
<b>FD-L31A</b> (Note 4)	5 to 30 0.197 to 1.181	4 to 33 0.157 to 1.299	Glass substrate detection, 0 to +70 °C 32 to 158 °F		P.65
FD-L32H (Note 4)	16 to 30 0.630 to 1.181	0 to 50 0 to 1.969	Glass substrate detection, -40 to +60 °C -40 to 140 °F	<b>≯</b> 4 m 13.123 ft	P.66

- Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

  2) The sensing range of reflective type is the value for white non-glossy paper (as for FD-H30-L32 and FD-H18-L31 50 × 50 mm 1.969 × 1.969 in glass substrate).
  - 3) Liquid inflow prevention joint, protective tube extension joint, fiber mounting joint are available. Please refer to p.38 for details.
  - 4) The sensing range is specified for transparent glass 100 × 100 × t0.7 mm 3.937 × 3.937 × t0.028 in (FD-L32H: R edge, FD-L21 and FD-L21W: t2 mm t0.079 in) [FD-L10: silicon wafers 100 × 100 mm 3.937 × 3.937 in].
  - 5) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8).
  - 6) The allowable cutting range is 1,000 mm 39.370 in from the end that is inserted to the amplifier.

### Reflective type



Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

Madal Na	Sensing range (mm	in) (Note 1) (Note 2)	Type / Ambient temperature	Fiber cable length	Dimanaiana
Model No.	Standard type <b>FX-101</b> □	Long sensing range type FX-102	Type / Ambient temperature	: Free-cut	Dimensions
FD-R31G	45 1.772	150 5.906	Square head, M3, -55 to +80 °C -67 to 176 °F	≥ 2 m 6.562 ft	P.66
FD-R32EG	20 0.787	68 2.677	Square head, M3, -40 to +70 °C -40 to 158 °F		P.66
FD-R33EG	7 0.276	22 0.866	Square head, M3, -20 to +60 °C -4 to 140 °F	500 mm 19.685 in	P.66
FD-R34EG	17 0.669	60 2.362	Square head, M3, -40 to +70 °C -40 to 158 °F		P.66
FD-R41	60 2.362	170 6.693	Square head, M4, -55 to +80 °C -67 to 176 °F		P.66
FD-R60	110 4.331	240 9.449	Threaded, M6, Elbow, -55 to +80 °C -67 to 176 °F	≥ 2 m 6.562 ft	P.66
FD-R61Y	85 3.346	185 7.283	Oil-resistant, Square head, M6, Cable-proection type, -55 to +80 °C -67 to 176 °F		P.66
FD-S21	25 0.984	70 2.756	Cylindrical, ø1.5 0.059, -55 to +80 °C -67 to 176 °F	1 m 3.281 ft	P.66
FD-S30	45 1.772	155 6.102	Super quality, Cylindrical, ø3 0.118, -55 to +80 °C -67 to 176 °F	2 m 6.562 ft	P.67
FD-S31	35 1.378	140 5.512	Cylindrical, ø3 0.118, -55 to +80 °C -67 to 176 °F	-	P.67
FD-S32	120 4.724	345 13.583	Cylindrical, ø3 0.118, -55 to +80 °C -67 to 176 °F		P.67
FD-S32W	80 3.150	230 9.055	Cylindrical, ø3 0.118, -40 to +60 °C -40 to 140 °F	2 111 0.302 10	P.67
FD-S33GW	45 1.772	140 5.512	Cylindrical, ø3 0.118, -40 to +60 °C -40 to 140 °F		P.67
FD-S60Y	140 5.512	300 11.811	Chemical-resistant, Chlindrical, Metal-free, ø5.5 0.217, -40 to +70 °C -40 to 158 °F	2 m 6.562 ft (Note 3)	P.67
FD-V30	25 0.984	75 2.953	Sleeve, Cylindrical, Side-view, ø3 0.118, -55 to +80 °C -67 to 176 °F		P.67
FD-V30W	6 0.236	20 0.787	Sleeve, Cylindrical, Side-view, ø3 0.118, -40 to +60 °C -40 to 140 °F	<b>≥ 2 m 6.562 ft</b>	P.67
FD-V50	40 1.575	100 3.937	Sleeve, Cylindrical, Side-view, ø5 0.197, -55 to +80 °C -67 to 176 °F		P.68
FD-Z20HBW	2 to 30 0.079 to 1.181	1 to 90 0.039 to 3.543	Flat with boss, -40 to +60 °C -40 to 140 °F	1 m 3.281 ft	P.68
FD-Z20W	2 to 32 0.079 to 1.260	1 to 80 0.039 to 3.150	Flat with boss, -40 to +60 °C -40 to 140 °F	1 III 3.201 II	P.68
FD-Z40HBW	1 to 90 0.039 to 3.543	0.5 to 240 0.020 to 9.449	Flat with boss, -40 to +60 °C -40 to 140 °F		P.68
FD-Z40W	1 to 74 0.039 to 2.913	200 7.874	Flat with boss, -40 to +60 °C -40 to 140 °F	≥ 2 m 6.562 ft	P.68
FD-Z50HW	10 to 200 0.394 to 7.874	10 to 530 0.394 to 20.866	Narrow Beam, Long range, -40 to +60 °C -40 to 140 °F		P.68

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

2) The sensing range is specified for white non-glossy paper.

### Sensing range when FR-Z50HW is used in combination with a reflector (optional)

Reflector	Sensing range (mm in)				
Model No.	Standard type FX-101	Long sensing range type <b>FX-102</b>			
RF-230	100 to 2,400 3.937 to 94.488	100 to 5,000 3.937 to 196.850			
RF-220	100 to 1,300 3.937 to 51.181	100 to 2,600 3.937 to 102.362			
RF-210	100 to 980 3.937 to 38.583	100 to 1,300 3.937 to 51.181			

Note: The sensing range is the possible setting range for the reflector. The fiber can detect an object less than 100 mm 3.937 in. However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value of the amplifier unit before use.

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<sup>3)</sup> The allowable cutting range is 500 mm 19.685 in from the end that the amplifier inserted.

### FIBER OPTIONS

Refer to p.69~ for details of lens dimensions.

### LASER SENSORS Lens (For thru-beam type fiber)

PHOTO- ELECTRIC SENSORS	Designation	Model No.		De	escription		
SENSORS					Sensing range (mr	n in) [Lens on both side	s]
PHOTO- ELECTRIC					Fiber	FX-101□	FX-102□
SENSORS					FT-43	2,400 94.488	3,600 141.732 (Note 2)
AREA SENSORS				Increases the sensing range by 5 times or more.	FT-42 FT-42W	3,400 133.858	3,600 141.732 (Note 2)
LIGHT CURTAINS / SAFETY			***		FT-45X	1,600 62.992 (Note 2)	1,600 62.992 (Note 2)
COMPONENTS	Expansion lens	FX-LE1	- All	Ambient temperature:     -60 to +350 °C	FT-R40	3,100 122.047	3,600 141.732 (Note 2)
PRESSURE / FLOW SENSORS	(Note 1)	I X LL I	The state of the s	-76 to +662 °F	FT-R43	1,300 51.181	3,600 141.732 (Note 2)
				(Note 4)	FT-H35-M2	2,000 78.740	3,500 137.795 (Note 2)
INDUCTIVE PROXIMITY SENSORS				• Beam dia: ø3.6 mm ø0.142 in	FT-H20W-M1	1,300 51.181	1,600 62.992 (Note 2)
PARTICULAR					FT-H20-M1	1,600 62.992 (Note 2)	1,600 62.992 (Note 2)
SENSORS  SENSOR OPTIONS					FT-H20-J50-S FT-H20-J30-S FT-H20-J20-S	1,000 39.370	3,500 137.795 (Note 2)
OPTIONS SIMPLE					Sensing range (mr	n in) [Lens on both side	s]
WIRE-SAVING UNITS					Fiber	FX-101□	FX-102□
WIRE-SAVING SYSTEMS				Tremendously increases the sensing range	FT-43 FT-42 FT-42W	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)
MEASURE-				with large diameter lenses.	FT-45X	1,600 62.992 (Note 2)	1,600 62.992 (Note 2)
SENSORS	Super-			Ambient temperature:	FT-R40	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)
STATIC ELECTRICITY PREVENTION	expansion lens	FX-LE2		−60 to +350 °C	FT-R43	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)
DEVICES	(Note 1)			-76 to +662 °F (Note 4)	FT-H35-M2	3,500 137.795 (Note 2)	3,500 137.795 (Note 2)
LASER MARKERS				• Beam dia: ø9.8 mm ø0.386 in	FT-H20W-M1 FT-H20-M1	1,600 62.992 (Note 2)	1,600 62.992 (Note 2)
PLC					FT-H13-FM2	3,500 137.795 (Note 2)	3,500 137.795 (Note 2)
HUMAN MACHINE INTERFACES					FT-H20-J50-S FT-H20-J30-S FT-H20-J20-S	3,500 137.795 (Note 2)	3,500 137.795 (Note 2)
ENERGY					Sensing range (mr	n in) [Lens on both side	s]
CONSUMPTION VISUALIZATION COMPONENTS					Mode	FX-101□	- FX-102□
FA					FT-43	510 20.079	1,400 55.118
COMPONENTS				Beam axis is bent by 90°.	FT-42	500 19.685	1,700 66.929
MACHINE VISION SYSTEMS				•	FT-42W	480 18.898	1,300 51.181
SYSTEMS	Side-view			Ambient temperature:     -60 to +300 °C	FT-45X	540 21.260	1,600 62.992 (Note 2)
UV CURING SYSTEMS	lens	FX-SV1		−76 to +572 °F	FT-R43	310 12.205	930 36.614
SYSTEMS				(Note 4)	FT-H35-M2	280 11.024	800 31.496
				• Beam dia: ø2.8 mm ø0.110 in	FT-H20W-M1	140 5.512	400 15.748
					FT-H20-M1	280 11.024	840 33.071
					FT-H20-J50-S FT-H20-J30-S FT-H20-J20-S	150 5.906	410 16.142
Selection Guide	Expansion			Sensing range increases by 4 times or	Sensing range (mr	n in) [Lens on both side	s1 (Note 3)
Fibers	lens for		-	more.	Mode	FX-101□	FX-102□
Fiber	vacuum fiber	FV-LE1	A Training	<ul> <li>Ambient temperature:</li> <li>60 to +350 °C -76 to +662 °F (Note 4)</li> </ul>	Fiber FT-H30-M1V-S	450 17.717	1,600 62.992
Amplifiers	(Note 1)			• Beam dia: ø3.6 mm ø0.142 in	1 1-1130-1411 4-3	700 17.717	1,000 02.992
FX-500	Vacuum-		~~	Beam axis is bent by 90°.		n in) [Lens on both side	s] (Note 3)
FX-100	resistant side-view	FV-SV2	O O O	Ambient temperature:	Fiber	FX-101□	FX-102□
	lens	FV-3V2	The same	-60 to +300 °C -76 to +572 °F (Note 4) • Beam dia: ø3.7 mm ø0.146 in	FT-H30-M1V-S	450 17.717	1,600 62.992
FX-300	(Note 1)		The state of the s	• Deam dia. Ø3.7 mm Ø0.146 m			

Notes: 1) Be careful sure to use it only after you have adjusted it sufficiently when installing the thru-beam type fiber equipped with the expansion lens, as the beam envelope becomes narrow and alignment is difficult.

- 2) The fiber cable length practically limits the sensing range.
- 3) The fiber cable length for the FT-H30-M1V-S is 1 m 3.28 ft. The sensing ranges in FX-102□ are specified considering the length of the FT-J8 atmospheric side fiber.
- 4) Refer to "LIST OF FIBERS (p.124~)" for the ambient temperature of fibers to be used in combination.

FX-410

FX-311

### FIBER OPTIONS

Refer to p.69~ for details of lens dimensions.

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### Lens (For reflective type fiber)

D	esignation	Model No.		Description					
	Pinpoint spot lens	FX-MR1		Pinpoint spot of $\emptyset$ 0.5 mm $\emptyset$ 0.020 in. Enables detection of minute objects or small m • Distance to focal point: $6 \pm 1$ mm $0.236 \pm 0.039$ in • Applicable fibers: <b>FD-42G</b> , <b>FD-42</b> • Ambient temperature: $-40$ to $+70$ °C $-40$ to $+158$ °F (Note)					
			Screw-in depth		Sensing range	for FX-100 se	ries		
				mm Ø0.028 to Ø0.079 in according to how much the fiber is screwed in.	Screw-in depth	Distance to focal point	Spot diameter		
	Zoom lens	FX-MR2	Pinton of the	Applicable fibers: FD-42G, FD-42GW	7 mm 0.276 in	18.5 mm 0.728 in approx.	ø0.7 mm ø0.028 in		
			Distance to focal point	Ambient temperature:-40 to +70 °C     -40 to +158 °F (Note)	12 mm 0.472 in	27 mm 1.063 in approx.	ø1.2 mm ø0.047 in		
			→li← Spot diameter	Accessory: MS-EX3 (mounting bracket)	14 mm 0.551 in	43 mm 1.693 in approx.	ø2.0 mm ø0.079 in		
				Extremely fine spot of ø0.15 mm ø0.006 in	Sensing range	for FX-100 se	ries		
		FX-MR3		approx. achieved.	Fiber model No.	Distance to focal point	Spot diameter		
je je	Finest spot		Distance to focal point Spot diameter	Applicable fibers: FD-EG31, FD-EG30, FD-42G, FD-42GW, FD-32G, FD-32GX  Ambient temperature: -40 to +70 °C -40 to +158 °F (Note)	FD-EG31	7.5 ±0.5 mm 0.295 in ±0.020 in	ø0.15 mm ø0.006 in approx.		
e fil	lens				FD-EG30	7.5 ±0.5 mm 0.295 in ±0.020 in	ø0.3 mm ø0.012 in approx.		
For reflective type fiber					FD-42G/42GW FD-32G/32GX	7.5 ±0.5 mm 0.295 in ±0.020 in	ø0.5 mm ø0.020 in approx.		
refle		st spot FX-MR6		Extremely fine spot of ø0.1 mm ø0.004 in approx. achieved.  • Applicable fibers: FD-EG31, FD-EG30, FD-42G, FD-42GW, FD-32G, FD-32GX  • Ambient temperature: -20 to +60 °C  -4 to +140 °F (Note)	Sensing range for FX-100 series				
For					Fiber model No.				
	Finant and				FD-EG31		ø0.1 mm ø0.004 in approx.		
	Finest spot lens				FD-EG30		Ø0.2 mm Ø0.008 in approx.		
					FD-42G/42GW FD-32G/32GX	7 ±0.5 mm 0.276 in ±0.020 in	ø0.4 mm ø0.016 in approx.		
			Screw-in	EY MP2 is converted into a cide view type and	Sensing range	for FX-100 se	ries		
	Zoom lens		Distance to focal point	<b>FX-MR2</b> is converted into a side-view type and can be mounted in a very small space.	Fiber model No.				
	/side-view	FX-MR5		Applicable fibers: FD-42G, FD-42GW     Ambient temperature: -40 to +70 °C	8 mm 0.315 in	13 mm 0.512 in approx.	'		
	\type /			-40 to +158 °F (Note)	10 mm 0.394 in	15 mm 0.591 in approx.			
			Spot diameter		14 mm 0.551 in	30 mm 1.181 in approx.			
Noto	te: Refer to p.126 for the ambient temperature of fibers to be used in combination.								

Note: Refer to p.126 for the ambient temperature of fibers to be used in combination.

### Lens (For square head M3 reflective fiber)

Туре		Cnat diameter	Distance to	Lens			Fiber	
		Spot diameter (mm in)(Note)	focal point (mm in)(Note)	Shape (mm in)	Model No.	Shape	Emitting fiber core (mm in)	Model No.
		ø0.1 ø0.004					ø0.125 ø0.005	FD-R33EG
Jec.		approx.					ø0.125 ø0.005	FD-EG31
reflective fiber		ø0.15 ø0.006 approx.	7 ± 0.5 0.276 ± 0.020	√   ← 15.3 Ø5 Ø0.197 ↑	FX-MR7		ø0.175 ø0.007	FD-R34EG
effecti						Delin-	ø0.25 ø0.010	FD-R32EG
M3 re	Finest spot						ø0.25 ø0.010	FD-EG30
Square head M3	lens						ø0.5 ø0.020	FD-R31G
lare h							ø0.5 ø0.020	FD-32G
r Squ						ø0.5 ø0.020	FD-32GX	
For							ø0.5 ø0.020	FD-42G
							ø0.5 ø0.020	FD-42GW

Туре		Spot diameter	Sensing range	Lens		Applicable fibers														
		(mm in)(Note)	(mm in)(Note)	Shape   Model No   E		Emitting fiber core (mm in)	Model No.													
	ns	Ø0.4 to Ø2.0 Ø0.016 to Ø0.079 approx.				ø0.125 ø0.005	FD-R33EG, FD-EG31													
M3	<u>•</u>	Ø0.4 to Ø2.2 Ø0.016 to Ø0.087 approx.	10 to 30																ø0.175 ø0.007	FD-R34EG
ad	Zoom	Ø0.5 to Ø2.5 Ø0.020 to Ø0.098 approx.	0.394 to1.181			LV-INIKO	ø0.25 ø0.010	FD-R32EG, FD-EG30												
Square head M3 reflective fiber	Ň	Ø0.8 to Ø3.5 Ø0.031 to Ø0.138 approx.		T		ø0.5 ø0.020	FD-R31G, FD-32G, FD-32GX, FD-42G, FD-42GW													
uare	are	φ		, 10 ,		ø0.125 ø0.005	FD-R33EG, FD-EG31													
For Squareflect	ø4.0 ø0.157 approx.	0 to 30	<u>↓</u>   <b>&lt;</b> 0.394 <b>&gt;</b>	FX-MR9	ø0.175 ø0.007	FD-R34EG														
	04.0 00.137 approx.	0 to 1.181	ø5 ø0. <u>197</u>	LV-INIK2	Ø0.25 Ø0.010	FD-R32EG, FD-EG30														
			<b>↑</b>		Ø0.5 Ø0.020	FD-R31G, FD-32G, FD-32GX, FD-42G, FD-42GW														

Note: Spot diameter, distance to focal point and sensing range are specified for **FX-100** series.

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> FX-500 FX-100 FX-300

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FX-311 FX-301-F7/ FX-301-F

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### SPECIFICATIONS

			Standa	rd type	Long sensin	g range type			
		Туре	Clarido	Cable set	Long conom	Cable set			
\	\	NPN output	<b>FX-101</b> (- <b>Z</b> ) (Note 5)	FX-101-CC2	<b>FX-102</b> (- <b>Z</b> ) (Note 5)	FX-102-CC2			
Item	Model No.	PNP output	<b>FX-101P</b> (- <b>Z</b> ) (Note 5)	FX-101P-CC2	<b>FX-102P(-Z)</b> (Note 5)	FX-102P-CC2			
	oly voltage	· · · · · · · · · · · · · · · · · · ·	- 171 ( <b>-</b> ) (11010 0)	-	Ripple P-P 10 % or less	12.102.002			
	er consump	otion		on: 720 mW or less (Current cor	nsumption 30 mA or less at 24 V tion 25 mA or less at 24 V supply				
Output			Applied voltage: 30 V DC						
	Output ope	eration		Selectable either Light-ON	or Dark-ON, at SET mode				
	Short-circu	uit protection		Incorp	porated				
External input			<npn output="" type=""> NPN non-contact input <ul> <li>Signal condition</li> <li>High: +8 V to +V DC or C</li> <li>Low: 0 to +2 V DC</li> <li>(Source current 0.5 mA o</li> <li>Input impedance: 10 kΩ a</li> </ul></npn>	r less)	<pnp output="" type=""> PNP non-contact input <ul> <li>Signal condition</li> <li>High: +4 V to +V DC</li> <li>(Sink current 0.5 to 3 mA)</li> <li>Low: 0 to +0.6 V DC or Open</li> <li>Input impedance: 10 kΩ approx.</li> </ul></pnp>				
Response time			Emission frequency 0: 250 µs Emission frequency 1: 450 µs Emission frequency 2: 500 µs Emission frequency 3: 600 µs	or less or less	Emission frequency 1: 2.5 ms or less (factory default setting) Emission frequency 2: 2.8 ms or less Emission frequency 3: 3.2 ms or less Emission frequency 4: 5.0 ms or less				
Sens	sitivity settin	ng	2-point teaching / Limit teaching / Full-auto teaching						
Operation indicator		ator	Orange LED (lights up when the output is ON)						
Digit	al display		4 digits (green) + 4 digits (red) LCD display						
Fine	sensitivity ad	ljustment function	Incorporated						
Time	er function		ON-delay / OFF-delay timer, switchable either effective or ineffective [Timer period: 1 ms, 5 ms, 10 ms, 20 ms, 40 ms, 50 ms, 100 ms, 500 ms, 1,000 ms]						
Emis	sion amoun	t setting function	3-level + Auto setting (from production in December 2007)						
Inter	ference pre tion	evention	Incorporated Emission frequency selection method (Note 2) (Functions at emission frequency 1, 2 or 3)		Incorporated Emission frequency selection method (Note 2) (Functions at emission frequency 1, 2, 3 or 4)				
ınce	Ambient te	emperature		o 7 units are mounted close together: dew condensation or icing allowed), S	-10 to +50 °C +14 to +122 °F, if 8 to storage: -20 to +70 °C -4 to +158 °F	16 units are mounted close together:			
resistance	Ambient h	umidity		35 to 85 % RH, Sto	rage: 35 to 85 % RH				
al re	Ambient ill	luminance		Incandescent light: 3,000	£x at the light-receiving face				
	Voltage wi	ithstandability	1,000 V AC for	one min. between all supply tern	ninals connected together and er	nclosure (Note 3)			
Environmen	Insulation	resistance	20 MΩ, or more, with 25	50 V DC megger between all sup	oply terminals connected togethe	r and enclosure (Note 3)			
Envi	Vibration r	esistance	10 to 150 Hz fro	equency, 0.75 mm 0.030 in amp	litude in X, Y and Z directions for	two hours each			
Shock resistance		istance	98 m/s	<sup>2</sup> acceleration (10 G approx.) in	X, Y and Z directions for five time	es each			
Emitting element (modulated)		nt (modulated)		Red LED (Peak emission w	avelength: 643 nm 0.025 mil)				
Mate	erial		Enclo	sure: Polycarbonate, Key switch	n: Polycarbonate, Fiber lock leve	r: PBT			
Connecting method		hod		Connecto	or (Note 4)				
Cable length			Total	length up to 100 m 328.084 ft is	possible with 0.3 mm <sup>2</sup> , or more,	cable.			
Weig	ght		Net weight: 15 g approx. Gross weight: 35 g approx.	Net weight: 15 g approx. Gross weight: 75 g approx.	Net weight: 15 g approx. Gross weight: 35 g approx.	Net weight: 15 g approx. Gross weight: 75 g approx.			
Accessory			FC-FX-1 (Protection cover): 1 pc. (Note 6)	FC-FX-1 (Protection cover): 1 pc. (Note 6) CN-14A-C2 (Connector attached cable, 2 m 6.562 ft long): 1 pc.	FC-FX-1 (Protection cover): 1 pc. (Note 6)	FC-FX-1 (Protection cover): 1 pc. (Note 6) CN-14A-C2 (Connector attached cable, 2 m 6.562 ft long): 1 pc.			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) When using the interference prevention function, set the emission frequencies for the amplifiers to be covered by the interference prevention function to different frequency values.
  - However, the interference prevention function does not operate at emission frequency 0 (factory default setting) for the FX-101(P)(-Z) / FX-101(P)-CC2.
- 3) The voltage withstandability and the insulation resistance values given in the above table are for the amplifier only.
- 4) Connector attached cable CN-14A-C2 is not attached to the models that have no "-CC2" at the end of the model Nos.

  Make sure to use the optional connector attached cable CN-14A(-R)-C□ or the connector CN-14A, or a connector manufactured by J.S.T. Mfg., Ltd. (contact: SPHD-001T-P0.5, housing: PAP-04V-S).
- 5) Model Nos. having the suffix "-2" are M8 plug-in connector type. Make sure to use the optional M8 attached connector cable CN-24A-C.
- 6) Protection cover **FC-FX-1** has been attached from production in July, 2011.

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ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

PLC

### I/O CIRCUIT AND WIRING DIAGRAMS

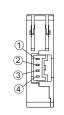
FX-10□(-Z/-CC2) NPN output type

### I/O circuit diagram

#### Terminal No. Color code of cable with connector (Brown) +V Load (Black) Output Sensor circuit 100 mA max. .12 to 24 V DC +8 V ±10 % (White) External input (Blue) 0 V → Users' circuit Internal circuit

### Terminal arrangement diagram

### Connector type

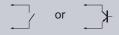


Terminal No.	Function
①	+V
2	Output
3	External input
4	0 V

Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode

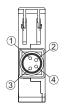
Tr: NPN output transistor

Non-voltage contact or NPN open-collector transistor



High (+8 V to +V DC, or open): Ineffective Low [0 to +2 V DC (source current 0.5 mA or less)]: Effective

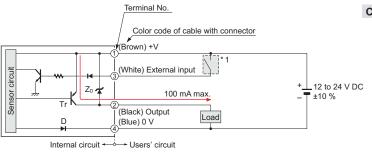
### M8 plug-in connector type



Terminal No.	Function
1)	+V
2	Output
3	External input
4	0 V

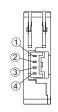
### FX-10□P(-Z/-CC2) PNP output type

### I/O circuit diagram



### Terminal arrangement diagram

### Connector type



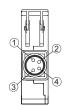
Terminal No.	Function
1	+V
2	Output
3	External input
4	0 V

### Symbols ... D : Reverse supply polarity protection diode

ZD: Surge absorption zener diode
Tr : PNP output transistor

Non-voltage contact or PNP open-collector transistor High [ +4 V to +V DC (sink current 0.5 to 3 mA)]: Effective Low (0 to +0.6 V DC, or open): Ineffective

### M8 plug-in connector type



Terminal No.	Function
①	+V
2	Output
3	External input
4	0 V

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#### SENSING CHARACTERISTICS (TYPICAL) LASER SENSORS FT-31S **FT-31W** FT-42S Thru-beam type FT-42W Thru-beam type Thru-beam type Thru-beam type PHOTO-ELECTRIC SENSORS Parallel deviation Parallel deviation Parallel deviation Parallel deviation MICRO PHOTO-ELECTRIC SENSORS FX-102 200 7.874 FX-102 Setting distance L (mm in)-Setting distance L (mm in)-Setting distance L (mm in AREA SENSORS Setting distance L (mm FX-102 LIGHT CURTAINS / SAFETY COMPONENTS FX-101 PRESSURE / FLOW SENSORS 4军 200 Fiber head 0 600 23.622 400 200 7.874 300 11.811 200 7.874 100 50 1.969 50 400 15.748 200 7.874 200 7.874 400 15.748 200 7 874 200 7.874 PARTICULAR Left ← Center ← Righ Operating point ℓ (mm in) - Center Left-Left ← Center ← Righ Operating point ℓ (mm in) USE SENSORS **≻**Right Left ← Center ← Righ Operating point ℓ (mm in) Right Left⊸ **►**Right Right Operating point (mm in) SENSOR OPTIONS FT-43 Thru-beam type FT-45X Thru-beam type FT-A11 Thru-beam type Parallel deviation Parallel deviation Parallel deviation Horizontal direction · Vertical direction WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS 1,000 FX-102 FX-102 FX-102 FX-102 (mm in) 3,000 (mm in) mm) FX-101 FX-101 Setting distance L 2,000 2,000 Setting distance distance Fiber Fiber head LASER MARKERS head 1,000 1,000 PLC HUMAN MACHINE INTERFACES 0 1,000 200 500 500 1,000 39.370 1,000 39.370 500 200 Down ← Center ← Up Operating point ℓ (mm in) ►Right ENERGY CONSUMPTION VISUALIZATION COMPONENTS Left◄ Center Left ← Center ← Righ Operating point ℓ (mm in) Right Left◄ - Center -►Right Operating point (mm in) Operating point (mm in) Reflective type FD-32GX FT-S21W Thru-beam type FT-S31W Thru-beam type FD-32G Reflective type FA COMPONENTS MACHINE VISION SYSTEMS Sensing field Parallel deviation Parallel deviation Sensing field UV CURING SYSTEMS FX-102 FX-102 200 200 Setting distance L (mm in) Setting distance L (mm in)-₩ distance L (mm in) Fiber head Right mm) Right 150 150 150 FX-102 Setting distance L FX-101 FX-101 FX-101 100 100 Fiber head 200 50 969 Selection Guide 0 ⊢ 40 1.575 Left ← Center ← Righ Operating point ℓ (mm in) Right – Center - Center ►Right Left◄ Center ►Right Operating point $\ell$ (mm in) Operating point & (mm in) Operating point ℓ (mm in) FX-500 FX-100 Reflective type FD-41W **FD-41S** Reflective type FX-300 Sensing field Sensing field FX-410 · Horizontal direction · Vertical direction · Horizontal direction · Vertical direction FX-311 FX-301-F7/ FX-301-F Setting distance L (mm in)-Setting distance L (mm in)-Setting distance L (mm in)-FX-102 FX-102 FX-102 100 100 3.937 FX-102 Setting distance L (mm non-gloss paper 200m 150 FX-101 Fiber head 100 FX-101 FX-101 1L Fiber head Up Down 50 50 .969 Up ODowr . <u>⊚</u> <sub>Right</sub> Left Right

Oown ← Center ← Up Operating point ℓ (mm in)

800-280-6933 | nsales@ramcoi.com

Left⊸

Ramco National

– Center

Operating point (mm in)

►Right

- Center

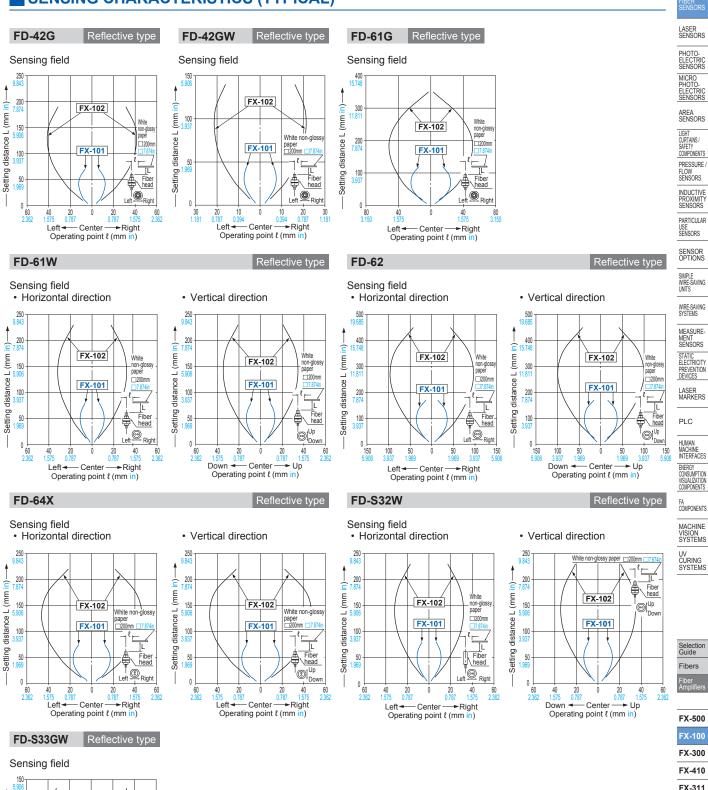
Operating point & (mm in)

www.panasonicsensors.com

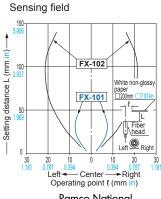
- Center

Operating point & (mm in)

### SENSING CHARACTERISTICS (TYPICAL)



FX-301-F7/ FX-301-F



LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

COMPONENTS MACHINE

VÍSION SYSTEMS UV CURING SYSTEMS

Fibers

FX-500 FX-100 FX-300 FX-410

FX-311

### PRECAUTIONS FOR PROPER USE

for personnel protection.

Never use this product as a sensing device



 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

### Using in combination with the FX-300 / FX-410 series

• The FX-100 series does not use the horizontal connectors that are used with the FX-300 / FX-410 series. Please note that horizontal connection cannot be performed using a connector attached cable. In addition, the optical communication function is not equipped on the FX-100 series, so it is unable to perform interference prevention for use with the FX-300 / FX-410 series. If using the FX-100 series together with the FX-300 / FX-410 series side-by-side, please set the same models together in groups.

### **Mounting**

### <When using a DIN rail>

### How to mount the amplifier

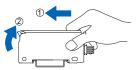
① Fit the rear part of the mounting section of the amplifier on a 35 mm 1.378 in width DIN rail.

② Press down the rear part of the mounting section of the unit on the 35 mm 1.378 in width DIN rail and fit the front part of the mounting section to the DIN rail.



#### How to remove the amplifier

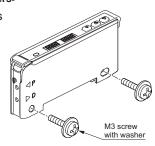
- ① Push the amplifier forward.
- ② Lift up the front part of the amplifier to remove it.



Note: Take care that if the front part is lifted without pushing the amplifier forward, the hook on the rear portion of the mounting section is likely to break.

### <When using screws with washers>

 Use M3 screws with washers for mounting. The tightening torque should be 0.5 N·m or less.



website for details pertaining to operating instructions for the amplifier.

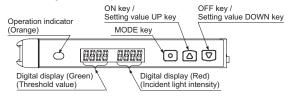
Wiring

 Make sure that the power supply is OFF while adding or removing the amplifiers.

Refer to General precautions, and to the "Operation Guide" on our

- Note that if a voltage exceeding the reted range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.
- Note that short-circuit of the load or wrong wiring may burn or damage the product.
- Do not run the wires together with high-voltage lines or power lines, or put them in the same raceway. This can cause malfunction due to induction.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Make sure to use the quick-connection cable (optional) for the connection of the controller.
   Extension up to total 100 m 328.084 ft is possible with 0.3 mm² or more, cable. However, in order to reduce noise, make the wiring as short as possible.

### Part description



#### **Setting mode**

 Setting mode appears after the MODE key is pressed for 2 sec. in RUN mode.

Setting item	Factory setting	Description
Teaching mode	tRch	Threshold value can be set in 2-point teaching, limit teaching, or full-auto teaching.
Output operation setting	L_d d_on [Dark-ON]	Light-ON or Dark-ON can be set.
Timer operation setting	dELY nan [Without timer]	Without timer, ON delay timer, or OFF delay timer can be set.
Timer delays setting	[ON-delay timer: 10 ms]  oFd 10 [OFF-delay timer: 10 ms]	When setting ON delay timer or OFF delay timer in the timer operation setting mode, timer delays can be set.  • When timer is not set, this mode is not displayed.
Emission amount setting	* [Level 3]	In case incident light intensity is saturated, emission amount can be reduced.
Emission frequency setting	FX-101=    Fr Eq   F -	When using the fiber heads in parallel, interference can be prevented by setting different emission frequency. However, when emission frequency 0 is set, interference cannot be prevented. Response time corresponds to emission frequency.

\* Indicated as " PctL

800-280-6933 | nsales@ramcoi.com

off "before production in November 2007.

### PRECAUTIONS FOR PROPER USE

### **PRO** mode

 PRO mode appears after the MODE key is pressed for 4 sec. in RUN mode.

Sec. III	RUN mode.	
Setting item	Factory setting	Description
Shift setting	Shift amount 15 %]	Shift amount can be selected from 0 to 80 % in the limit teaching. Select 0 % when it is desired to set the present incident light intensity as a threshold value.
External input setting	[Emission halt]	External input can be selected from emission halt, limit teaching [+], limit teaching [-], full-auto teaching, ECO (Note 1), 2-point teaching or emission amount test. When setting the incident light intensity test "¿F5t", output turns ON / OFF every 100ms when the rate of incident light intensity and threshold value is less than half of the set shift amount (for example, when the rate of incident light intensity and threshold value is within ±10 % for 20 % of shift amount) at external input.
Threshold value-storing setting mode (Note 2)	b-uP off [OFF]	Threshold value set at the limit teaching, full-auto teaching or 2-point teaching by external input is stored. When selecting Auto in the emission amount setting mode, the set emission amount level is also stored.
Threshold value follow-up cycle setting (Note 3)	[Yel off	When incident light intensity exceeds threshold value, this mode can change the threshold value with each set cycle depending on variations of the incident light intensity. The follow-up shift amount is same as the one set in the shift setting mode. However, the threshold value is not stored.
GETA function setting (Note 4, 5)	OFF	Variations can be reduced by correcting the present incident light intensity in each amplifier to a target value. Target value to offset incident light intensity can be selected from 0 to 2,000 by 100 unit each. For example, if the target value is set to 2,000 when the incident light intensity is 1,500, the incident light intensity is 2,000.
ECO setting	Eco off	It is possible to light up / turn off the digital display. When ECO setting mode is ON, the display turns off in 20 sec. approx. in RUN mode. To light up the display again, press any key for 2 sec. or more.
Digital display inversion setting	turn off [OFF]	Digital display can be inverted.
Threshold value margin setting	OFF	Margin for threshold value to the present incident light intensity can be checked. When there is no margin, it is possible to make the digital display blink.  aFF: Set to "OFF": does not function  [aF6: Green blinks.  rEd: Red blinks.  RLL: Red and green blink.  In-L: When conducting limit teaching or 2-point teaching by external input, in case the rate of reference incident light intensity and threshold value after teaching is 200% or more, or in case it is less than half of the shift amount, output turns ON / OFF every 100 ms. (Note 6)
Setting copy	[NO]	The settings of the master side amplifier can be copied to the slave side amplifier. For details, refer to "Setting copy function".
Reset	riii no [NO]	Returns to default settings (factory settings.)

Notes: 1) When ECO is selected at the external input setting mode, key operation on the main body is invalid during external input.

- 2) This mode is not indicated unless any of "Ltcp", "Ltc-",
  "Ruto" or "2-Pt" is set at the external input setting mode.
  (Incorporated from production in December 2007.)
- 3) If the incident light intensity becomes "300" or less, the follow-up operation stops. In that condition, threshold value [digital display (green)] blinks. This function can be used when thru-beam type or retroreflective type fiber is applied to this product. If reflective type fiber is applied, the function cannot be used depending on use conditions.
- 4) If MODE key is pressed in RUN mode when GETA function is used, the incident light intensity before setting GETA function is displayed on the red digital display for 2 sec. approx.
   5) When GETA function is used in saturation of incident light intensity
- 5) When GETA function is used in saturation of incident light intensity (4,000 or more,) " HRrd" is indicated on the red digital display.
- Correction value is up to 4,000.

  6) This mode does not operate unless any of "Ltcp", "Ltc-" or "2-Pt" is set at the external input setting mode. (Incorporated from production in December 2007.)

Refer to General precautions, and to the "Operation Guide" on our website for details pertaining to operating instructions for the amplifier.

### **Setting copy function**

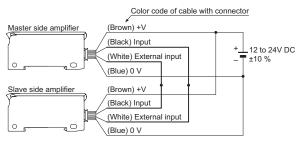
- This can copy the settings of the master side amplifier to the slave side amplifier.
- Be sure to use the setting copy function between the identical models (Between FX-101

   models or FX-102

   models).
- This function cannot be used between different models.
- Only one sensor can be connected on slave side with a master side sensor for the setting copy function.
- Threshold value, output operation setting, timer operation setting, timer setting, light-emitting amount setting, shift setting, external input setting, threshold value margin setting, ECO setting, digital display inversion setting, and threshold value margin setting can be copied.

#### <Setting procedures>

- ① Set the setting copy mode of the master side amplifier to "Copy sending ON", and press the MODE key so that "고만다면"" is shown on the digital display and the sensor is in copy ready state. For the setting method, refer to "Operation guide".
- 2 Turn off the master side amplifier.
- ③ Connect the master side amplifier with the slave side amplifier as shown below.



- ④ Turn on the master side amplifier and the slave side amplifier at the same time. (Note)

- When the copying is completed, "good" is shown on the green digital display of the slave side amplifier, while the 4-digit code (the same code as the master side amplifier) is shown on the red digital display of it.
- Turn off the power of the master side amplifier and the slave side amplifier and disconnect the wire.
- \* If copying the settings to another amplifier repeatedly, follow the steps  $\ensuremath{\mathfrak{I}}$  to  $\ensuremath{\widehat{\mathbb{T}}}$  .

Note: Take care that if the power is not turned on at the same time, the setting contents may not be copied.

### <To cancel the setting copy mode of the master side amplifier>

- ① While the slave side amplifier is disconnected, turn on the power of the master side amplifier.
- 2 Press the MODE key for 2 sec. approx.

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VISION SYSTEMS UV CURING SYSTEMS

Selection Guide Fibers

FX-500

FX-100 FX-300

FX-410 FX-311

FX-311 FX-301-F7/ FX-301-F

### PRECAUTIONS FOR PROPER USE

Refer to General precautions, and to the "Operation Guide" on our website for details pertaining to operating instructions for the amplifier.

### LASER

- ELECTRIC SENSORS AREA SENSORS
- LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE
- PARTICULAR SENSORS
- SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS
- WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES COMPONENTS

VISION SYSTEMS

Fibers

FX-500 FX-300

FX-311 FX-301-F7/ FX-301-F

- · Our products have been developed / produced for industrial use only.
- · Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- · Take care that the product is not directly exposed to fluorescent lamp from a rapid-starter lamp, a high frequency lighting device or sunlight etc., as it may affect the sensing performance.
- · This product is suitable for indoor use only.
- · Avoid dust, dirt, and steam.
- Take care that the product does not come in contact with oil, grease, organic solvents, such as thinner, etc., strong
- · This product cannot be used in an environment containing inflammable or explosive gases.
- · Never disassemble or modify this product.
- EEPROM is adopted to this product. It is not possible to conduct teaching 100 thousand times or more, because of the EEPROM's lifetime.

### **Quick setting function**

- The quick setting function makes it possible to set the content of the SET Mode (output operation, timer operation, amount of light emitted, and frequency of light emitted) simply by selecting a setting number.
- · While in the RUN Mode, pressing and holding both the ON key (a) and OFF key (b) simultaneously for 2 seconds will switch to the quick setting function.

### <Table of quick setting numbers>

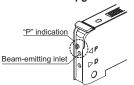
No.	Output operation	Timer	Emission amount setting (Note)
-00-	D-ON	non	Level 3 (OFF)
-8 (-	D-ON	non	Level 2 (ON)
-88-	D-ON	ofd 10 ms	Level 3 (OFF)
-83-	D-ON	ofd 10 ms	Level 2 (ON)
-84-	D-ON	ofd 40 ms	Level 3 (OFF)
-85-	D-ON	ofd 40 ms	Level 2 (ON)
-86-	D-ON	ond 10 ms	Level 3 (OFF)
-87-	D-ON	ond 10 ms	Level 2 (ON)
-88-	D-ON	ond 40 ms	Level 3 (OFF)
-89-	D-ON	ond 40 ms	Level 2 (ON)
- (0-	L-ON	ond 40 ms	Level 2 (ON)
- { { }-	L-ON	ond 40 ms	Level 3 (OFF)
- 12-	L-ON	ond 10 ms	Level 2 (ON)
- {3-	L-ON	ond 10 ms	Level 3 (OFF)
- 14-	L-ON	ofd 40 ms	Level 2 (ON)
- (5-	L-ON	ofd 40 ms	Level 3 (OFF)
- 15-	L-ON	ofd 10 ms	Level 2 (ON)
- {7-	L-ON	ofd 10 ms	Level 3 (OFF)
- 18-	L-ON	non	Level 2 (ON)
- (9-	L-ON	non	Level 3 (OFF)

Note: Until production in November 2007, OFF or ON was selectable. The emission amount of Level 2 (ON) is about 40% of that of Level 3 (OFF).

#### Difference between previous model and upgraded one

 For upgraded ones (production in and after December 2007), "P" is marked near the beam-emitting inlet. Previous ones have no marking. Appearance and functions have been changed.

### <After upgrade>





### **Code setting function**

- · The code setting function makes it possible to set the output operation, timer operation, amount of light emitted, frequency of light emitted, ECO setting, external input, and amount of shift by selecting a code of one's choice.
- While in the RUN Mode, pressing and holding both the ON key (a) and OFF key (v) simultaneously for 4 seconds will switch to the code setting function.

|CodE 0002

#### <Code table>

				JUL 1				
	4.1						40. 32.20	
Code	1st Output	digit Timer	Emission amount		ssion		rd digit  External	4th digit
	operation	(Note 1)	setting (Note 2)	FX-101□	FX-102□	ECO	input	(Note 1)
0		non		0	1	OFF	Emission halt	5 %
1		ond 10 ms	Level 3 (OFF)	1	2		Limit teaching [+]	10 %
2	D-ON	ond 40 ms		2	3		Limit teaching [-]	15 %
3		ofd 10 ms		3	4		Full-auto teaching	20 %
ч		ofd 40 ms		0	1		ECO	25 %
5	_	non	Level 2 (ON)	1	2		Emission halt	30 %
5		ond 10 ms		2	3		Limit teaching [+]	35 %
7	L-ON	ond 40 ms		3	4	ON	Limit teaching [-]	40 %
8		ofd 10 ms		0	1		Full-auto teaching	45 %
9			Level 1	1	2		ECO	50 %
R			Lever	2	3	OFF	2-point teaching	
ь				3	4	011	Incident light intensity test	
c				0	1	ON	2-point teaching	
d			Auto	1	2	ON	Incident light intensity test	
Ε			Auto	2	3			
F				3	4			

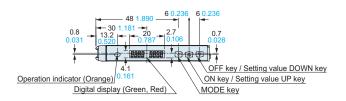
Notes: 1) When the present setting is out of the code setting range, "-" is shown. When "-" is selected, the set content of the digit is not changed.

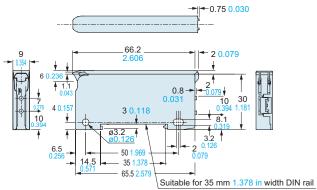
- 2) Until production in November 2007, OFF or ON was selectable. The emission amount of Level 2 is about 40% of that of Level 3. The emission amount of Level 1 is about 20% of that of Level 3.
- 3) The factory setting is "

### DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

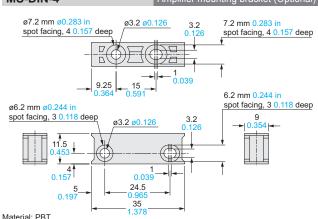
FX-101 FX-102 Amplifier





Note: The protection cover has been attached from the production at July, 2011.

MS-DIN-4 Amplifier mounting bracket (Optional)



FX-101(P)-Z FX-102(P)-Z

Digital display (Green, Red)

66.2

3 0.118

ø3.2

14.5

50 1.

35 1.378

65.5 2.57

Note: The protection cover has been attached from the production at July, 2011.

Operation indicator (Orange)

Amplifier

OFF key / Setting value DOWN key

ON key / Setting value UP key

10

8.1 0.31

Suitable for 35 mm 1.378 in width DIN rail

**→**||**→**0.75 0.030

MODE key

LASER SENSORS

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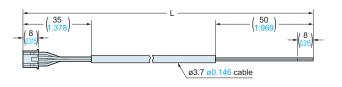
MS-DIN-E	End plate (Optional)
2.75 0.108 M3 (length 18 mm 0.709 in)  0.118 0.118 0.220  0.972 0.972 0.972	
0.063 1.260 0.157 Suitable for 35 mm 1.378 in v	width DIN rail

CN-14A-C2 is attached FX-101(P)-CC2 / FX-102(P)-CC2

Material: Polycarbonate

### CN-14A-C CN-14A-R-C

Connector attached cable (Optional)



• Length L

Model No.	Length L
CN-14A(-R)-C1	1,000 39.370
CN-14A(-R)-C2	2,000 78.740
CN-14A(-R)-C3	3,000 118.110
CN-14A(-R)-C5	5,000 196.850

Selection Guide

FX-500

FX-100 FX-300

FX-410 FX-311