Panasonic

ideas for life

Programmable Controller

FP0R SERIES

Conforming to EMC Directive | Recognition (Some models only) | Listing (Some models only)

The New Standard of Ultra-compact PLCs

NEW

Equipped with RS485 Port

Largest in its class *1

Large Capacity Program and Data Memory

Fastest in its class *1

Ultra-high Speed Processing

Multi-axis Control available without Expansion

Industry's First *2

Battery-less Automatic Backup of All Data

*1. Among compact PLCs with up to 128 I/O points based on our research as of July 1, 2011

*2. Based on our research as of July 1, 2011

3 Year Warranty

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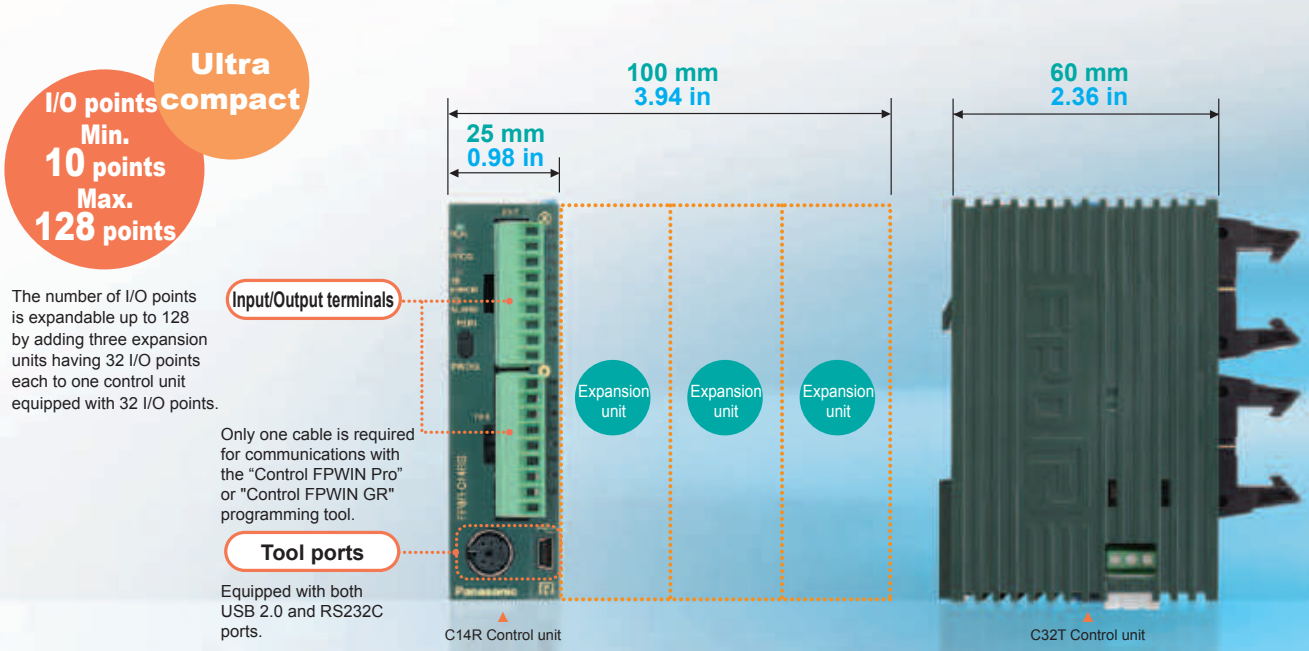
Our Mission is to Maximize Customer Benefits with Enhancing Advanced Functionality and Performance.

The Answer is FP0R, Superior to Basic Ultra-

Smallest in its class *1

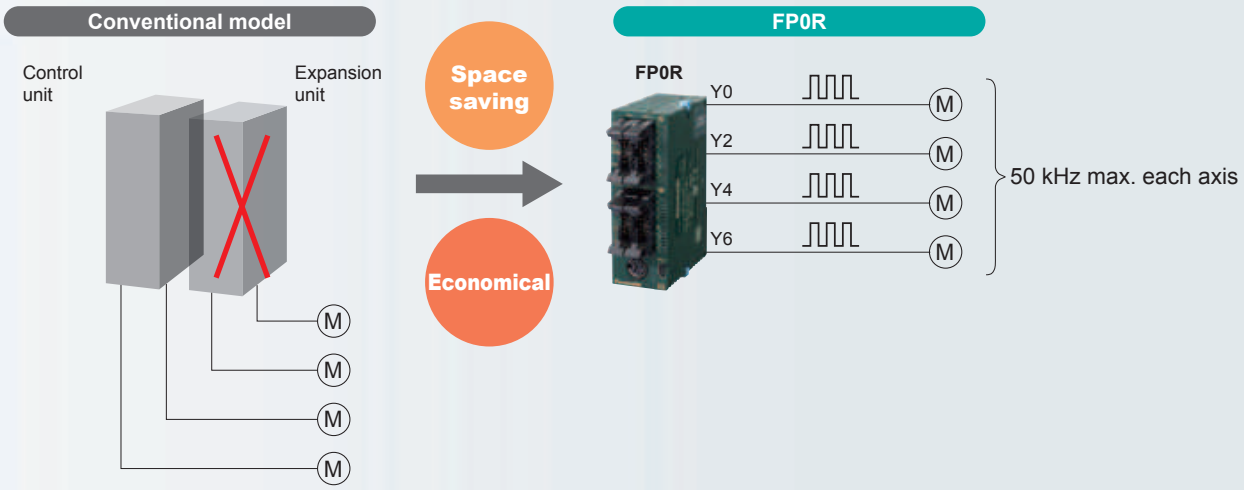
The control unit is small at 90 mm 3.54 in in height and 25 mm 0.98 in in width. Even when expanded with three expansion units, the total width only 100 mm

The ultra-compact space-saving body size facilitates the miniaturization of target machines, equipment, and control panels.



Multi-axis (4-axis) control is available without expansion units.

The built-in 4-axis pulse outputs allow multi-axis motor control without positioning units or other expansion units.



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Outstanding Products

compact Models.

Worldwide simultaneous launch of the 3-year warranty
For details, visit the following website:
panasonic-denko.co.jp/ac/e/fasys/warranty

3 Year Warranty

3.94 in.

Industry's First *

Battery-less automatic backup of all data

The F type (FP0R-F32) has a built-in FeRAM, which is a cutting-edge device that allows the automatic saving of all data without a backup battery.

- There is no need to worry about data loss after a long vacation.
- Battery replacement is no longer necessary when shipping or transferring the unit overseas.
- Replacement of equipment and restoration of idle equipment is easy.
- The unit can be powered off flexibly on weekends or at other non-operating times, promoting energy saving.

* Based on our research as of July 1, 2011

NEW

Equipped with RS485 port

Up to 99 units can be connected, expanding applications for the eco-conscious business field.
The PLC link is available with up to 16 other FP series and FP0R units.

Fastest in its class *1

Ultra-high speed processing

Ultra-high speed: 80 ns/step (ST instructions)

* Within a range of 0 to 3,000 steps. Processing of the 3,001st and later steps is 580 ns, 1.5 times faster than the conventional model.

Note: Unit expansion increases the base time.

Base scan time:
I/O refresh + base time

Without expansion units: 0.2 ms or less
With expansion units: 0.2 ms or less + (1 x Number of expansion units) ms

Large capacity independent comment memory

Program maintenance and management become easier.

USB tool port provided as standard equipment

Programming work becomes simpler, easier, and quicker, improving the production efficiency.

Full-fledged positioning functions

A variety of dedicated instructions enable high-accuracy positioning.

Largest in its class *1

Large capacity program

Program capacity: 32 k steps *2
Data register: 32 k words *2

*1 Among compact PLCs with up to 128 I/O points based on our research as of July 1, 2011
*2 C10, C14 or C16 control unit: Program capacity of 16 k steps and data register of 12 k words

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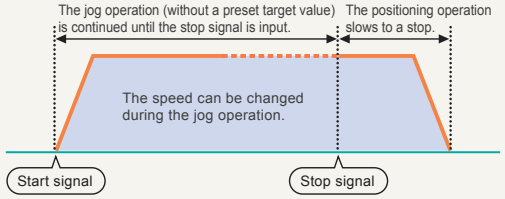
POSITIONING

■ Jog positioning control (F171 instruction)

The motion can be started without a preset target value. When a stop signal is input, the target value is set, and the motion is slowed to a stop.



Useful for

- Labelers: Stopping the motion at a constant distance from the point where a label end detection signal is triggered
- Processing machines: Stopping the motion at a constant distance from the point where a processing object edge detection signal is triggered, and cut/drill the object

■ Changing the speed (available for F171 and F172 instructions)

The target speed can be changed by an external signal input during the jog operation or trapezoidal control operation.

The speed can be freely changed until the operation starts to decelerate to a stop.

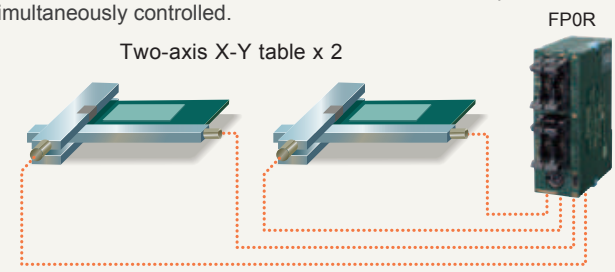
Useful for

- Speed synchronization of transfer or processing equipment.

■ Built-in 4-axis pulse outputs (Transistor output type)

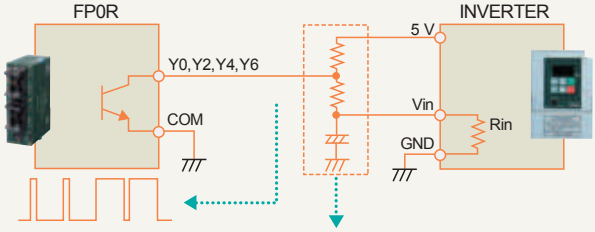
Two sets can simultaneously undergo two-axis linear interpolation.

No complicated speed calculation or programming is required. Two-axis linear interpolation is available by using the F175 dedicated instruction. Two sets such as two X-Y tables, for example, can be simultaneously controlled.



■ Built-in multipoint PWM outputs (4 channels)

The pulse output port of FP0R can also serve as a PWM output port. One of the application examples is an analog voltage output, which can be used for inverter speed control.

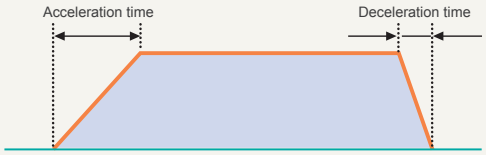


The speed can be controlled by changing the ON width of the PWM output.

The unit can also serve as an analog voltage output when a smoothing capacitor is inserted in the circuit.

■ Individual settings for acceleration and deceleration (available for F171, F172, and F174 instructions)

The acceleration time and deceleration time can be individually set.



Individually settable within a range of 30 ms to 32,767 ms

Useful for

- Labelers: Starting the operation at a relatively low acceleration to prevent tape from breaking
  Stopping the operation at high deceleration when detecting the label end to save the tape
- Lifts: Optimizing the acceleration and deceleration during ascending and descending transfers.

■ Measuring the pulse frequency (F178 instruction)

Pulses input in a specified period by a single instruction are counted, and the frequency is calculated.

Setting range: 1 ms to 5,000 ms

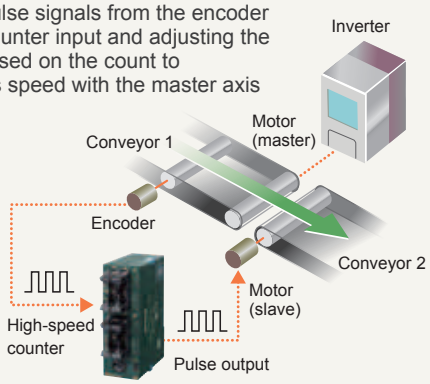
Useful for

- Detection of motor rotation speed for encoder feedback control

■ High-speed counters and pulse outputs

Ladder programs can be combined to create an application for counting pulse signals from the encoder through the high-speed counter input and adjusting the pulse output frequency based on the count to synchronize the slave axis speed with the master axis speed.

In the right-hand figure, the speed of conveyor 1, which is inverter-controlled, is measured based on the encoder pulse count, and pulses are output to the slave motor (for jog operation) according to the measured speed in order to synchronize the speed of conveyor 2.



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■ PLC link (MEWNET-W0)

Contact data can be shared among up to 16 PLC units, including FP0R, FPΣ, FP-X, FP2/FP2SH, and a mixture of them, without the need for programs.

RS232C

1-to-1 link available

RS232C / 2 stations / 115.2 kbps / 15 m 49.2 ft

Connectable with FPΣ, FP-X, FP2/FP2SH as well as FP0R

Application examples

Use two FP0R units to control the assembly and transfer sections of a small machine respectively, connect them via the PLC link, and share one display

RS485

Up to 16 units connectable

RS485 / 16 stations / 115.2 kbps / 1200 m 3937 ft

FPΣ, FP-X, and FP2/FP2SH can also be mixed in the network.

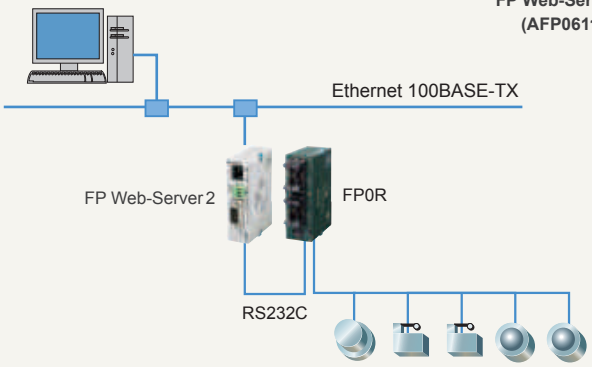
Application examples Management of manufacturing line operations

■ FP Web-Server2

The FP0R operation status can be monitored on a Web browser.

The FP0R operation status can be monitored on a Web browser by connecting FP Web-Server2 and FP0R via RS232C and making required settings using dedicated software (FP Web Configurator Tool 2).

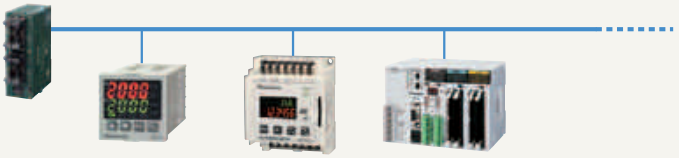
FP Web-Server 2 (AFP0611)



■ RS485 serial communication

Compatible with both Modbus master and slave RTU.

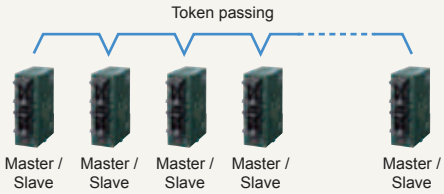
This feature expands applications for the eco-conscious business field, and is ideal for the control of air conditioners, temperature, and electrical power.



Temperature controller | Eco-POWER METER | PLC

• Up to 99 units can be connected.

When 17 or more FP series units need to be linked, you can link up to 99 units by using the Modbus function instead of MEWNET-W0. Since each FP0R unit can be either a master or a slave, a multi-master link can be created by passing a token from a user program.



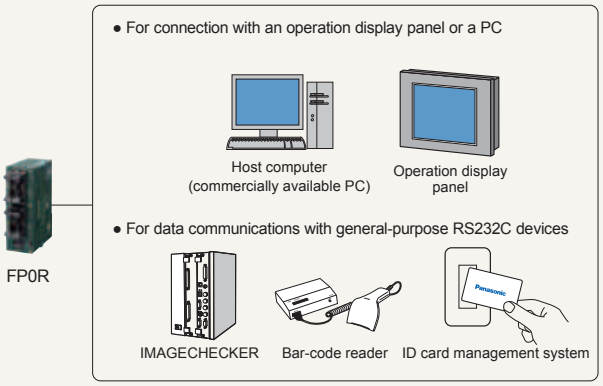
A multi-master link of up to 99 units can be created.

■ RS232C general-purpose serial communications

The control unit has an RS232C port for serial communications.

The RS232C port allows for direct connection to an operation display panel or a PC. Also, it facilitates bi-directional data communications with bar-code readers and other RS232C devices.

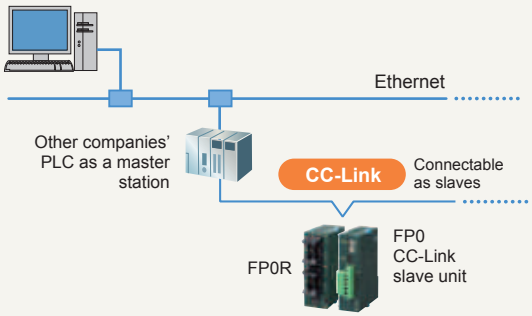
* The port block has S, R, and G terminals for connection. Operation display panels can also be connected to the tool port.
* Both the relay output and transistor output types of control unit equipped with an RS232C port are available.



■ CC-Link slave unit

This unit is compatible with CC-Link, which is an open network, and capable of reading/writing four-word data through a maximum of 16 input and 16 output points.

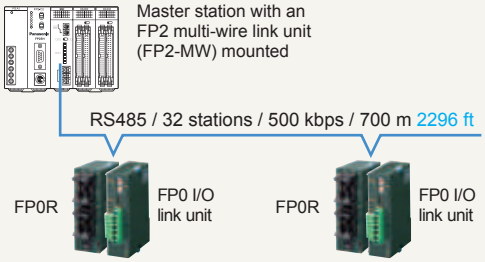
FP0-CCLS (AFP07943)



■ I/O link unit

This link unit enables FP0R to serve as a slave station of MEWNET-F (remote I/O system) and exchange I/O data from 32 input points and 32 output points with a master station without the need for programs.

FP0-IOL (AFP0732)



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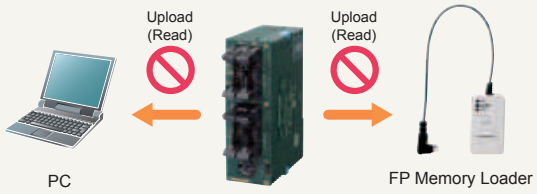
OTHER USEFUL FUNCTIONS

■ Program protection

• Program upload protection setting

User programs can be protected from unauthorized copying by disabling program upload using our software, FPWIN. This function is useful for users who manage original programs on a PC.



• Eight-character password

Since uppercase and lowercase alphanumeric characters can be used, there are approx. 218 trillion possible password combinations. If an incorrect password is entered three times in a row, a cold reboot is required.
This function is useful for users who upload programs from FP0R.

■ Temperature controller

- A temperature control program can be written in only one line by using a PID instruction (F356 EZPID), facilitating temperature control programming by a PLC, which had previously been considered difficult.
- The total accuracy is ±0.8°C ±33.44°F (K, J and T range). Two types are available: 4-channel and 8-channel types. Up to three units can be connected, allowing high-accuracy multi-point PID control of a maximum of 24 channels.

Thermocouple unit

(4ch) AFP0420 (FP0-TC4) (8ch) AFP0421 (FP0-TC8)

■ Built-in real-time clock (T type only)

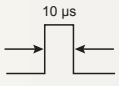
The clock allows for year, month, day, hour, minute, and second data processing. The clock data can be linked to periodic monitoring of production data and operation status, and the management of error history records.

■ Interrupt input

This function takes in input signals at high speed regardless of the scan time and instantly executes the interrupt program. This is useful for high-accuracy positioning control or control of defective item ejector valves. The X0 to X7 inputs can be designated as interrupt inputs (C10: X0 to X5).

■ Pulse catch

This function can take in 10 µs short pulse inputs and is therefore ideal for taking in signals from a sensor to detect small components.



The X0 to X7 inputs can be designated as pulse catch inputs.

■ Analog I/O

The lineup includes a compact analog I/O unit with one analog output and two analog input channels, an A/D converter unit with eight analog input channels, and a D/A converter unit with four analog output channels. Communication using up to 24 channels is possible. Both the compact body size and the high input/output resolution of 1/4,000 (12 bits) have been achieved. The DIP switches in the unit cover a variety of input/output ranges and are user-friendly.

Analog I/O unit	A/D converter unit	D/A converter unit	D/A converter unit
Input: 2ch / Output: 1ch	Input: 8ch	Voltage output: 4ch	Current output: 4ch
AFP0480 (FP0-A21)	AFP0401 (FP0-A80)	AFP04121 (FP0-A04V)	AFP04123 (FP0-A04I)

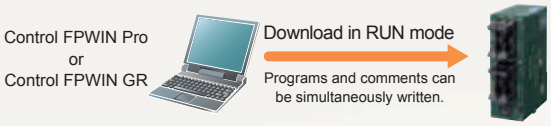
■ EEPROM data saving (F12 and P13 instructions)

All FP0R series models are equipped with EEPROM, which can electrically rewrite data and retain data without the need for voltage supply. Setting data and production result data can be written and saved by the P13 instruction, and read out by the F12 instruction when necessary.

Note: Each block is limited to 10,000 write operations.

■ Program download in RUN mode (Comment writable)

Even while the equipment is operating with FP0R in RUN mode, a whole program edited offline can be downloaded to FP0R, and comments can be written simultaneously.
Programs can be changed without stopping a running production line.



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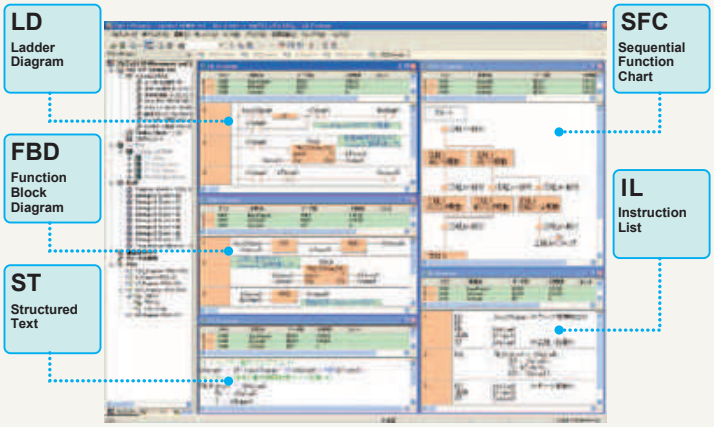
PROGRAMMING SOFTWARE

■ Control FPWIN Pro (IEC61131-3 compliant Windows version software)

Compliant with international standard IEC61131-3
Programming software approved by PLC Open

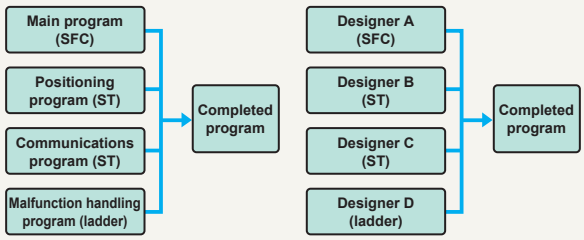


• Programming in the language most suited to the process

Easy-to-understand, efficient programs can be created, for example, by using a ladder program for machine control or ST for communications control.

• Programming in the language you are good at

Programming time can be greatly reduced by the easy ability to split and then integrate programming for each function and process.



Features

1. Five programming languages can be used.
Programming can be done using the language most familiar to the developer or using the language most suited to the process to be performed. High-level (structured text) languages that allow structuring, such as C, are supported.

2. Easy to reuse well-proven programs
Efficiency when writing programs has been greatly increased by being able to split programming up for each function and process using structured programming.

3. Keep know-how from getting out
By "black boxing" a part of a program, you can prevent know-how from leaking out and improve the program's maintainability.

4. Uploading of source programs from PLC possible.
Maintainability increased by being able to load programs and comments from the PLC.

5. Programming for all models in the FP series possible.

Operational Environment

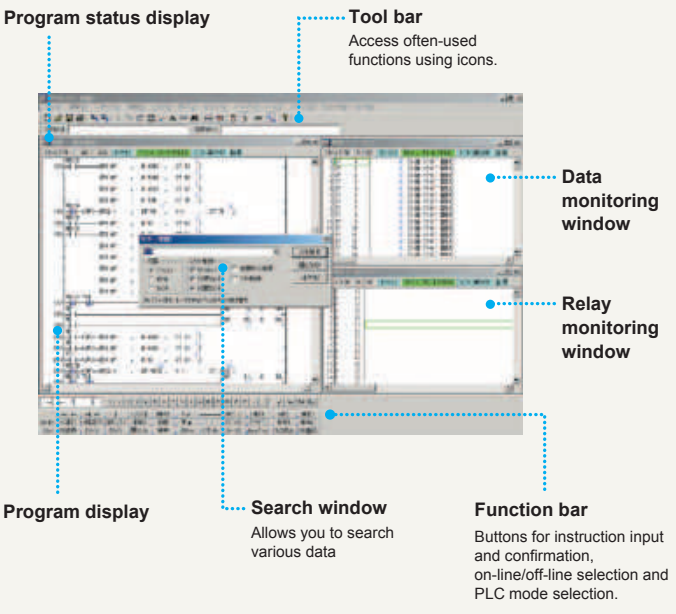
* FP0R is compatible with Ver. 6.1 or later.

OS	Windows 2000/XP/Vista/7 (Note)
Hard disk capacity	At least 120 MB
CPU	Pentium III processor (700 MHz) or compatible
Onboard memory	At least 256 MB RAM or more
Screen resolution	At least 1,024 x 768
Display colors	High Color (16-bit) or higher
Applicable PLC	FP0R/FP0/FPΣ/FP-X/FP-e/FP2/FP2SH

Note: Only Ver. 6.2 or later is compatible with Windows 7. (To be released in September 2011)

■ Control FPWIN GR (Windows version software)

The ladder programming software for FP series Highly operational software tool for maximizing convenience in the field



Features

1. Easy field operations not requiring the use of a mouse for data entry, search, writing, monitoring and timer changes, all carried out only from the keyboard.

2. All FP series PLCs are supported.

3. Easy programming with wizard functions.

4. Communication with GTWIN and PCWAY simultaneously through the same port.

5. A simulation function is available.

Operational Environment

* FP0R is compatible with Ver. 2.8 or later.

OS	Windows 98/Me/2000/XP/Vista/7 (Note)
Hard disk capacity	At least 40 MB
CPU	Pentium 100 MHz or higher
Onboard memory	At least 64 MB (depends on OS)
Screen resolution	At least 1,024 x 768
Display colors	High Color (16-bit) or higher
Applicable PLC	FP0R/FP0/FPΣ/FP-X/FP-e/FP2/FP2SH

Note: Only Ver. 2.90 or later is compatible with Windows 7.

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PART NUMBER LIST

Control units

10 points Input: 6, Relay output: 4

Terminal block type

AFP0RC10RS

with RS232C
AFP0RC10CRS

with RS485
AFP0RC10MRS

10 points Input: 6, Relay output: 4

Connector type

AFP0RC10RM

with RS232C
AFP0RC10CRM

14 points Input: 8, Relay output: 6

Terminal block type

AFP0RC14RS

with RS232C
AFP0RC14CRS

with RS485
AFP0RC14MRS

14 points Input: 8, Relay output: 6

Connector type

AFP0RC14RM

with RS232C
AFP0RC14CRM

16 points Input: 8, Transistor output: 8

MIL connector type

AFP0RC16T
AFP0RC16P

with RS232C
AFP0RC16CT
AFP0RC16CP

with RS485
AFP0RC16MT
AFP0RC16MP

32 points Input: 16, Transistor output: 16

MIL connector type

AFP0RC32T
AFP0RC32P

with RS232C
AFP0RC32CT
AFP0RC32CP

with RS485
AFP0RC32MT
AFP0RC32MP

32 points Input: 16, Transistor output: 16

MIL connector type

T type

with RS232C
AFP0RT32CT
AFP0RT32CP

with RS485
AFP0RT32MT
AFP0RT32MP

32 points Input: 16, Transistor output: 16

MIL connector type

F type

with RS232C
AFP0RF32CT
AFP0RF32CP

with RS485
AFP0RF32MT
AFP0RF32MP

Expansion units

8 points Input: 8

MIL connector type

AFP0RE8X

8 points Input: 4, Relay output: 4

Terminal block type | Connector type

AFP0RE8RS | AFP0RE8RM

8 points Relay output: 8

Terminal block type

AFP0RE8YRS

8 points Transistor output: 8

MIL connector type

AFP0RE8YT | AFP0RE8YP

32 points Input: 16, Transistor output: 16

MIL connector type

AFP0RE32T | AFP0RE32P

16 points Input: 16

MIL connector type

AFP0RE16X

16 points Transistor output: 16

MIL connector type

AFP0RE16YT | AFP0RE16YP

16 points Input: 8, Transistor output: 8

MIL connector type

AFP0RE16T | AFP0RE16P

16 points Input: 8, Relay output: 8

Terminal block type | Connector type

AFP0RE16RS | AFP0RE16RM

Intelligent units

Units in common with FP0

Analog I/O unit Input: 2 ch, Output: 1 ch

Terminal block type

Part number: AFP0480
Product number: (FP0-A21)

A/D converter unit Input: 8 ch

Terminal block type

AFP0401
(FP0-A80)

D/A converter unit Voltage output: 4 ch

Terminal block type

AFP04121
(FP0-A04V)

D/A converter unit Current output: 4 ch

Terminal block type

AFP04123
(FP0-A04I)

Thermocouple unit

4 ch
AFP0420
(FP0-TC4)

8 ch
AFP0421
(FP0-TC8)

Link and Communication units

Units in common with FP0

I/O link unit

Part number: AFP0732
Product number: (FP0-IOL)

CC-Link slave unit

AFP07943
(FP0-CCLS)

KS1 Signal converter

AKS1202

FP Web-server 2 Unit

AFP0611
(FP-WEB2)

Power supply unit and others

Units in common with FP0

Power supply unit

Input: 100 to 240 V AC,
Output: 24 V DC, 0.7 A

Part number: AFP0634
Product number: (FP0-PSA4)

FP memory loader

Data clear type: AFP8670
Data hold type: AFP8671

* FP0R is compatible with Ver. 2.0 or later.

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INSTALLATION AND OPTIONS

■ Installation

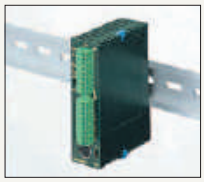
The control unit width is only 25 mm 0.98 in*. Even when expanded to allow for 128 I/O points, the total width is only 105 mm 4.13 in.

The control unit is pocket-sized: W 25 x H 90 x D 60 mm W 0.98 x H 3.54 x D 2.36 in.
The number of I/O points can be expanded up to 128. Even with the maximum expansion, the size is only W 105 x H 90 x D 60 mm W 4.13 x H 3.54 x D 2.36 in. The ultra-compact body size and installation area facilitate the miniaturization of target machines, equipment, and control panels.

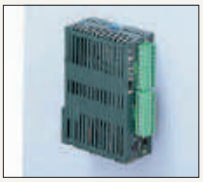
* The 32 I/O points type control unit is 30 mm 1.18 in in width.

• Three options for installation methods

The control unit can be directly mounted on a panel by using the optional flat type mounting plate.

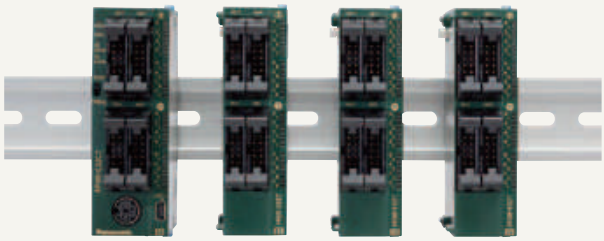

DIN rail


Slim type mounting plate


Flat type mounting plate*
* Cannot be used when expanded.

Up to three expansion units can be directly connected without connection cables.

The expansion units can be directly connected to the control unit with a simple operation using the expansion connector and lock lever on the side of the unit. Dedicated cables or backplanes are not necessary for expansion.



A terminal block type and a connector type are available. Both can be detached for easy wiring.

■ Options

• Wiring tools


Terminal screwdriver
Necessary when wiring relay output type and terminals block (Phoenix).
Part number: **AFP0806**


Molex connector pressure contact tool
Necessary when wiring relay output type and molex connectors.
Part number: **AFP0805**


Multi-wire connector pressure contact tool
Necessary when wiring transistor output type connectors.
Part number: **AXY52000FP**

• Parts for mounting


FP0 Slim type mounting plate
Screw-stop attachment plate, Slim model
Part number: **AFP0803** (including 10 pieces)


Flat type mounting plate
Screw-stop attachment plate, Flat model
Part number: **AFP0804** (including 10 pieces)

• I/O cables


Relay output molex type I/O cable
Loose-wiring cable (9 leads) with molex socket attached at one end, AWG20, 0.5 mm², 1 set: 2 cables (blue & white)

< Length: 1 m 3.28 ft > 2 cable set
Part number: **AFP0551**

< Length: 3 m 9.84 ft > 2 cable set
Part number: **AFP0553**


Transistor output type I/O cable
Loose-wiring cable (10 leads) with connectors attached at one end, AWG22, 0.3 mm², 1 set: 2 cables (blue & white).

< Length: 1 m 3.28 ft > 2 cable set
Part number: **AFP0521**

< Length: 3 m 9.84 ft > 2 cable set
Part number: **AFP0523**

• Flat cable connector set (10 leads)

Part number: **AFP0808 (including 4 pieces)**

Notes: 1) One I/O cable set (2 cables) is necessary with the following models: C10RS / C10RM, C14RS / C14RM, E8RS / E8RM, E16RS / E16RM
2) One I/O cable set (2 cables) is necessary with the following models: C16T / E16X, E16T / E16YT
3) Two I/O cable sets (total 4 cables) are necessary with the following models: C32T / E32T

• Maintenance parts


Terminal socket
Attaches to relay output and terminal block types.
Part number: **AFP0802** (2 sokets per pack)


Molex socket
Attaches to relay output and molex connector types.
Part number: **AFP0801** (2 sokets per pack)


Wire-press socket
Attaches to transistor output type.
Part number: **AFP0807** (2 sokets per pack)


FP0R Power cable (Length: 1 m 3.28 ft)
Attaches to FP0R control unit.
Part number: **AFPG805** (1 cable per pack)

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OPTIONS

■ OPTIONS

• RT-3 unit relays (Power PhotoMOS relay type)

RT-3 unit relay

Contact arrangement	Type	Rated input voltage	RT-3 Unit relay		
			Product No.	Part No.	Packing quantity
1 Form A × 4	DC only (equipped with AQZ102)	12 V DC	RT3SP1-12V	AY34001	Inner carton: 1 piece Outer case: 20 pieces
		24 V DC	RT3SP1-24V	AY34002	
	AC / DC dual use (equipped with AQZ204)	12 V DC	RT3SP2-12V	AY35001	
		24 V DC	RT3SP2-24V	AY35002	

Notes: 1) Only for use with Power PhotoMOS relays. Cannot be equipped with PA relays.
2) Please consult us other contact arrangement.

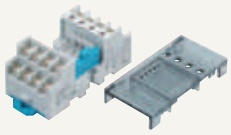
• RT-3 unit relays (PA relay type)

RT-3 unit relay

Contact arrangement	Rated input voltage	RT-3 Unit relay		
		Product No.	Part No.	Packing quantity
1 Form A × 4	12 V DC	RT3S-12V	AY33001	Inner carton: 1 piece Outer case: 20 pieces
	24 V DC	RT3S-24V	AY33002	

Notes: 1) Only for use with PA relay type. Cannot be equipped with Power PhotoMOS relay stndard type. However, equipping with voltage sensitive type is possible.
2) 5 V DC type relays are also available. Please consult us.
3) Please consult us other contact arrangement.

• 4-point terminals



Mountable relays

PA relay

Power PhotoMOS relay (voltage sensitive type)

4-point terminals

Type	Rated input voltage	Part No.
PA relay and Voltage sensitive type power PhotoMOS relay type	12, 24 V DC	AY30000

Packing quantity: inner carton: 1 piece, outer case: 20 pieces

Mountable relays for 4-point terminal

Product name	Part No.
PA relay	APA3311 and APA3312
Power PhotoMOS relay (voltage sensitive type)	AQZ10*D (DC only)
	AQZ20*D (AC / DC dual use)

Note: Never mount relays into this product other than those given above.
Doing so will cause malfunction, breakdown, and breakdown of the connected product.

• RT-2 relay terminals

Pressure connector connect type

Wire-direct connect type

DIN rail mounting type

1. Pressure connector connect type

I / O type	Rated voltage	Product No.	Part No.	Packing quantity
Input device	12 V DC	RT2S-ID16-12V	AY231501	Inner carton: 1 piece Outer case: 10 pieces
	24 V DC	RT2S-ID16-24V	AY231502	
Output device	12 V DC	RT2S-OD16-12V	AY232501	
	24 V DC	RT2S-OD16-24V	AY232502	

2. Wire-direct connect type

I / O type	Rated voltage	Product No.	Part No.	Packing quantity
Input device	12 V DC	RT2S-C-ID16-12V	AY231511	Inner carton: 1 piece Outer case: 10 pieces
	24 V DC	RT2S-C-ID16-24V	AY231512	
Output device	12 V DC	RT2S-C-OD16-12V	AY232511	
	24 V DC	RT2S-C-OD16-24V	AY232512	

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■ OPTIONS

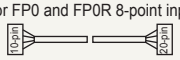
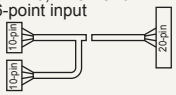
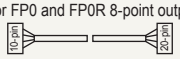
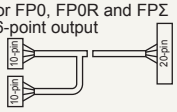
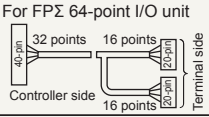
• Cables

Expansion cable with wire-pressed terminal

Expansion cable

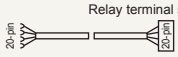
M type 16-point, 34-pin output cable

Connecting cables for FP series and Interface terminal

Product name	Controller side unit	No. of connector contacts of controller side	Interface terminal	Connecting cable: Product name and shape	Length (Part number): 250 mm 9.84 in	500 mm 19.69 in	1,000 mm 39.37 in	1,500 mm 59.06 in	2,000 mm 78.74 in	3,000 mm 118.11 in	5,000 mm 196.85 in
FP0 FP0R FPΣ	8 points Input unit	Input side: 10-pin	RT-2 relay terminal RT-1 PC relay terminal	For FP0 and FP0R 8-point input 	–	–	AY15013	AY15014	AY15015	AY15016	AY15017
	16 points Input unit	Input side: 10-pin × 2	RT-2 relay terminal RT-1 PC relay terminal	For FP0, FP0R and FPΣ 16-point input 	–	–	AY15913	AY15914	AY15915	AY15916	AY15917
	8 points Output unit	Output side: 10-pin	RT-2 relay terminal RT-1 PC relay terminal	For FP0 and FP0R 8-point output 	–	–	AY15023	AY15024	AY15025	AY15026	AY15027
	16 points Output unit	Output side: 10-pin × 2	RT-2 relay terminal RT-1 PC relay terminal	For FP0, FP0R and FPΣ 16-point output 	–	–	AY15923	AY15924	AY15925	AY15926	AY15927
	16 points I/O unit	I/O side: 20-pin	Connector terminal	 20P	–	AYT52202	AYT52203	AYT52204	AYT52205	AYT52206	AYT52207
	64 points I/O unit	I/O side: 40-pin	RT-2 relay terminal RT-1 PC relay terminal / S type	For FPΣ 64-point I/O unit 	–	–	AY15633	AY15634	AY15635	AY15636	AY15637

(Standard packing; carton: 1 pc., Case: 10 pcs.)

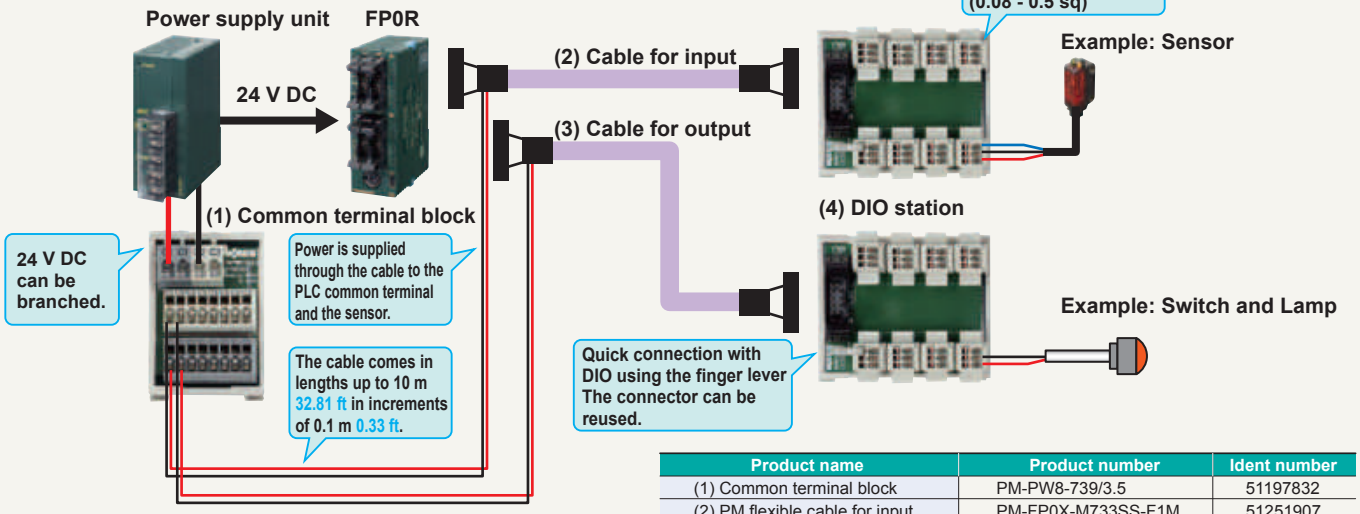
Expansion cables with wire-pressed terminal for relay terminal

Product name and shape	I/O type	Relay terminal	Length (Part number): 1,000 mm 39.37 in	1,500 mm 59.06 in	2,000 mm 78.74 in	3,000 mm 118.11 in	5,000 mm 196.85 in
Expansion cable with wire-pressed terminal Relay terminal side 	16-point both input and output	RT-2 relay terminal RT-1 PC relay terminal / S type	AY15853	AY15854	AY15855	AY15856	AY15857

Note: Please consult us regarding connecting cables for the various controllers. Regarding the expansion cables with wire-pressed terminal, the triangle mark does not correspond to wire No. 1, so be sure to inquire for details.

• WAGO DIO Station

For Easy and Secure Connection Between FP0R and a Sensor



Product name	Product number	Ident number
(1) Common terminal block	PM-PW8-739/3.5	51197832
(2) PM flexible cable for input	PM-FP0X-M733SS-F1M	51251907
(3) PM flexible cable for output	PM-FP0Y-M733SS-F1M	51251909
(4) 8 ponts, MIL-DIO station	PM-M733-3X8PC-S1	51238076

(2)(3) Cable specifications
AWG28, Rated voltage: 30 V
Outer diameter of sheath: ø 4.4 ø 0.17
Minimum allowable bending radius: R = 13.2
Power supply wire: 0.3 sq, 250 mm 9.84 in

Contact WAGO Kontakttechnik GmbH & Co. KG for inquiries about DIO Station.
URL: http://www.wago.com

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COMPATIBILITY

■ Compatibility between FP0 and FP0R

Programs

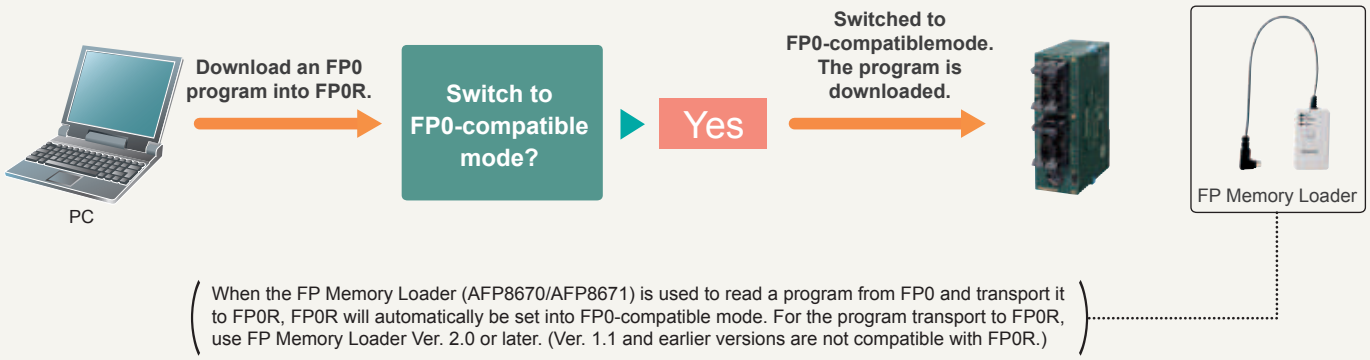
FP0R has an "FP0-compatible mode". This mode provides conditions for functions, memory areas, system registers, etc. identical to those of FP0. If programs in FP0 are transported to FP0R, FP0R can function identically as FP0 did (with some exceptions described below).

Installation

The shape, outside dimensions, installation method, and the connector pin arrangement are identical to those of FP0.

This high degree of compatibility ensures easy and worry-free replacement of FP0 with FP0R even if the device or machine to be manufactured is identical.

- **It is recommended that Control FPWIN Pro or FPWIN GR should be used for transporting FP0 programs to FP0R.**
  Before an FP0 program is downloaded to FP0R, a message stating "Switch to FP0-compatible mode for the download?" appears. If "Yes" is chosen, FP0R will automatically be set in FP0-compatible mode.



- **FP0 specification items not covered by FP0-compatible mode** (See "FP0R User's Manual" for details.)

Item	FP0	FP0R (FP0-compatible mode)
Instruction P13: EEPROM write time	5 ms / block (256 blocks max.: 1,280 ms)	100 ms in units of 32 blocks (256 blocks max.: 800 ms) * Writing even only one block takes 100 ms.
Instruction F170: PWM output frequency range	0.15 Hz to 1 kHz	6 Hz to 1 kHz
High-speed counter/pulse output elapsed value	± 24 bits	± 32 bits
Instruction F168: Home return	The elapsed value is not counted during home return.	The elapsed value is counted during home return.
Instruction F169: Pulse output	"Non-counting mode" selectable	Counted and added even when "non-counting mode" is selected
Instruction F144: Serial data communications	Transmittable data size: Unlimited	Transmittable data size: 2,048

Note: The F type has no compatible functions because it does not correspond to any units of the conventional FP0 series.

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■ Control unit replacement table

FP0 → **FP0R**

Product name	Product No.	Part No.		Product name	Part No.
FP0-C10 Control unit	FP0-C10RS	AFP02123	Order receiving will be discontinued in August 2012.	FP0R-C10 Control unit	AFP0RC10RS
	FP0-C10RM	AFP02113			AFP0RC10RM
FP0-C10 Control unit with RS232C port	FP0-C10CRS	AFP02123C		FP0R-C10 Control unit with RS232C port	AFP0RC10CRS
	FP0-C10CRM	AFP02113C			AFP0RC10CRM
FP0-C14 Control unit	FP0-C14RS	AFP02223		FP0R-C14 Control unit	AFP0RC14RS
	FP0-C14RM	AFP02213			AFP0RC14RM
FP0-C14 Control unit with RS232C port	FP0-C14CRS	AFP02223C		FP0R-C14 Control unit with RS232C port	AFP0RC14CRS
	FP0-C14CRM	AFP02213C			AFP0RC14CRM
FP0-C16 Control unit	FP0-C16T	AFP02343		FP0R-C16 Control unit	AFP0RC16T
	FP0-C16P	AFP02353			AFP0RC16P
FP0-C16 Control unit with RS232C port	FP0-C16CT	AFP02343C		FP0R-C16 Control unit with RS232C port	AFP0RC16CT
	FP0-C16CP	AFP02353C			AFP0RC16CP
FP0-C32 Control unit	FP0-C32T	AFP02543		FP0R-C32 Control unit	AFP0RC32T
	FP0-C32P	AFP02553			AFP0RC32P
FP0-C32 Control unit with RS232C port	FP0-C32CT	AFP02543C		FP0R-C32 Control unit with RS232C port	AFP0RC32CT
	FP0-C32CP	AFP02553C			AFP0RC32CP
FP0-T32 Control unit with RS232C port, clock / calendar function and 10 k type	FP0-T32CT	AFP02643C		FP0R-T32 Control unit with RS232C port and real clock / calendar function	AFP0RT32CT
	FP0-T32CP	AFP02653C			AFP0RT32CP
FP0-S-LINK Control unit with RS232C port	FP0-SL1	AFP02700		Continue to be available	
No corresponding models				FP0R-F32 Control unit with RS232C port	AFP0RF32CT
					AFP0RF32CP

■ Expansion unit replacement table

FP0 → **FP0R**

Product name	Product No.	Part No.		Product name	Part No.
FP0-E8	FP0-E8X	AFP03003	Order receiving will be discontinued in August 2012.	FP0R-E8	AFP0RE8X
	FP0-E8RS	AFP03023			AFP0RE8RS
	FP0-E8RM	AFP03013			AFP0RE8RM
	FP0-E8YRS	AFP03020			AFP0RE8YRS
	FP0-E8YT	AFP03040			AFP0RE8YT
	FP0-E8YP	AFP03050			AFP0RE8YP
FP0-E16	FP0-E16X	AFP03303		FP0R-E16	AFP0RE16X
	FP0-E16RS	AFP03323			AFP0RE16RS
	FP0-E16RM	AFP03313			AFP0RE16RM
	FP0-E16T	AFP03343			AFP0RE16T
	FP0-E16P	AFP03353			AFP0RE16P
	FP0-E16YT	AFP03340			AFP0RE16YT
	FP0-E16YP	AFP03350			AFP0RE16YP
FP0-E32	FP0-E32T	AFP03543		FP0R-E32	AFP0RE32T
	FP0-E32P	AFP03553			AFP0RE32P

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SPECIFICATIONS

Performance specifications (FP0R Control units)

Product type of FP0R control unit			C10 (Relay output type only)	C14 (Relay output type only)	C16 (Transistor output type only)	C32 (Transistor output type only)	T32 (Transistor output type only)	F32 (Transistor output type only)
Programming method / Control method			Relay symbol / Cyclic operation					
Number of I/O points	No expansion (Control unit only)		10 points [Input: 6, Relay output: 4]	14 points [Input: 8, Relay output: 6]	16 points [Input: 8, Transistor output: 8]	32 points [Input: 16, Transistor output: 16]	32 points [Input: 16, Transistor output: 16]	
	With expansion 1 * Same type of control and expansion units		Max. 58 points	Max. 62 points	Max. 112 points	Max. 128 points	Max. 128 points	
	With expansion 2 * Mix type of relay and transistor units		Max. 106 points	Max. 110 points	Max. 112 points	Max. 128 points	Max. 128 points	
Program memory			EEPROM (no backup battery required)					
Program capacity			16 k steps			32 k steps		
Number of instructions		Basic	110 approx.					
		High-level	210 approx.					
Operation speed		Up to 3,000 steps	Basic instructions: 0.08 µs Min. Timer instructions: 2.2 µs Min. High-level instructions: 0.32 µs (MV instruction) Min.					
		3,001st and later steps	Basic instructions: 0.58 µs Min. Timer instructions: 3.66 µs Min. High-level instructions: 1.62 µs (MV instruction) Min.					
Operation memory	Relay	Internal relay (R)	4,096 points					
		Timer / Counter (T / C)	1,024 points					
	Memory area	Data register (DT)	12,315 words			32,765 words		
		Index register (IX, IY)	14 words (IO to ID)					
Master control relay points (MCR)			256 words					
Number of labels (JMP and LOOP)			256 labels					
Differential points			Equivalent to the program capacity					
Number of step ladder			1,000 stages					
Number of subroutines			500 subroutines					
Special functions	High speed counter		Single-phase: 6 points (50 kHz max. each) 2-phase: 3 channels (15 kHz max. each)*					
	Pulse output		Not available		4 points (50 kHz max. each) Two channels can be controlled individually.*			
	PWM output		Not available		4 points (6 Hz to 4.8 kHz)			
	Pulse catch input / interrupt input		Total 8 points (with high speed counter)					
	Interrupt program		Input: 8 programs (6 programs for C10 only) / Periodic: 1 program / Pulse match: 4 programs					
	Periodical interrupt		In units of 0.5 ms: 0.5 ms to 1.5 sec. / In units of 10 ms: 10 ms to 30 sec.					
	Constant scan		In units of 0.5 ms: 0.5 ms to 600 ms					
	RS232C port		One RS232C port is mounted on each of C10CRS, C10CRM, C14CRS, C14CRM, C16CT, C16CP, C32CT, C32CP, T32CT, T32CP, F32CT and F32CP type (3P terminal block) Transmission speed (Baud rate): 2,400 to 115,200 bits/s, Transmission distance: 15 m 9.8 ft. Communication method: half duplex					
	RS485 port		One RS485 port is mounted on each of C10MRS, C14MRS, C16MT, C16MP, C32MT, C32MP, T32MT, T32MP, F32MT and F32MP type(3P terminal block) Transmission speed (Baud rate): 115.2 kbps (It is possible to change to 19.2 kbps by the setting.), Transmission distance: 1,200 m 3,937 ft, Communication method: half duplex					
Maintenance	Memory backup	Program and system register	Stored program and system register in EEPROM					
		Operation memory	Stored fixed area in EEPROM Counter: 16 points Internal relay: 128 points Data register: 315 words			Backup of the entire area by a built-in secondary battery	Backup of the entire area by FeRAM (without the need for a battery)	
	Self-diagnostic function		Watchdog timer (690 ms approx.), Program syntax check					
	Real-time clock function		Not available			Available	Not available	
	Other functions		Rewriting in RUN mode, Download in RUN mode (incl. comments), 8-character password setting, and Program upload protection					

* For the limitations while operating units, see the manual.

General specifications (FP0R Control units)

Item		Specifications
Rated voltage		24 V DC
Operating voltage range		20.4 to 28.8 V DC
Allowed momentary power off time	C10, C14, C16	5 ms (at 20.4 V DC), 10 ms (21.6 V DC or higher)
	C32, T32, F32	10 ms (20.4 V DC or higher)
Ambient temperature		0 to +55 °C 32 to +131 °F
Storage temperature		-40 to +70 °C -40 to +158 °F (-20 °C to +70 °C -4 to +158 °F for T32 only)
Ambient humidity		10 to 95% RH (at 25 °C 77 °F, no condensation)
Storage humidity		10 to 95% RH (at 25 °C 77 °F, no condensation)
Breakdown voltage (Detection current: 5 mA)		Input terminals - output terminals, Output terminals – power and functional ground terminals --- Transistor output: 500 V AC for 1 minute (Relay output: 1,500 V AC for 1 minute) / Input terminals – power and functional ground terminals, Functional ground terminal – power terminal --- Transistor output: 500 V AC for 1 minute (Relay output: 500 V AC for 1 minute) / Output terminals – output terminals (different common terminals) --- Relay output: 1,500 V AC for 1 minute
Insulation resistance (Test voltage: 500 V DC)		Input terminals - output terminals, input terminals – power and functional ground terminals, output terminals – power and functional ground terminals, functional ground terminal – power terminal --- Transistor output: 100 MΩ minimum (relay output: 100 MΩ minimum) / Output terminals – output terminals (different common terminals) --- Relay output: 100 MΩ minimum
Vibration resistance		5 to 9 Hz, single amplitude of 3.5 mm, 1 sweep/min; 9 to 150 Hz, constant acceleration of 9.8 m/s², 1 sweep/min; for 10 min each in X, Y, and Z directions
Shock resistance		147 m/s² or more , 4 times each in X, Y, and Z directions
Noise immunity		1,000 V (p-p) with pulse widths 50 ns and 1 µs (using a noise simulator) (Power supply terminal)
Operating condition		Free from corrosive gasses and excessive dust

Input specifications (Common to control units and expansion units) (As for the limitation on the number of simultaneous ON points, please refer to the manual.)

Item		Specifications	
		Control unit	Expansion unit
Rated input voltage		24 V DC	
Operating voltage range		21.6 to 26.4 V DC	
Rated input current		2.6 mA approx. (at 24 V DC)	4.7 mA approx. (at 24 V DC)
Input impedance		9.1 kΩ approx.	5.1 kΩ approx.
Input points per common		6 points / common (C10), 8 points / common (C14, C16), 16 points / common (C32, T32, F32)	
Min. ON voltage/ON current		19.2 V / 2 mA	
Max. OFF voltage/OFF current		2.4 V / 1.2 mA	
Response time	OFF → ON	20 µs or less * An input time constant (0.1 to 64 ms) can be set.	2 ms or less
	ON → OFF	Same as above	Same as above
Insulation method		Photocoupler	

* Since the response time of X0 to X7 is very fast (for high-speed counter input) the FP0 happens to chattering noise as an input signal. To prevent this, it is recommended that the timer should be put in the ladder program.

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SPECIFICATIONS

Output specifications (Common to control units and expansion units)

1. Relay output type

(As for the limitation on the number of simultaneous ON points, please refer to the manual.)

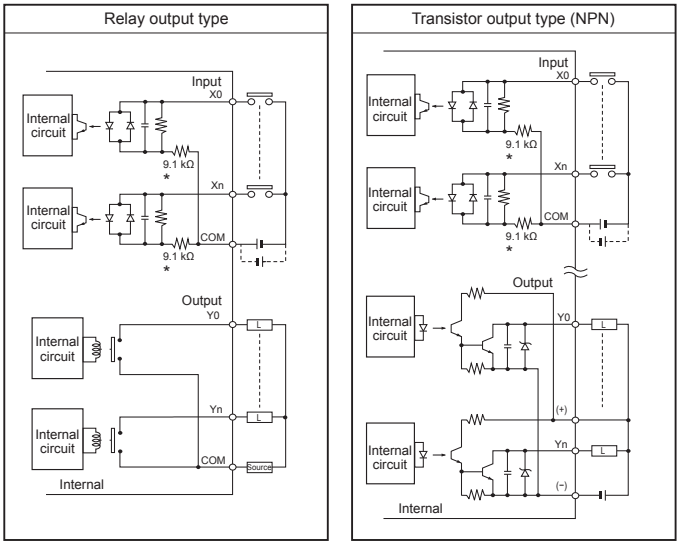
Item		Specifications
Output type		1a
Rated control capacity		2 A 250 V AC, 2 A 30 V DC (4.5 A / common)
Response time	OFF → ON	10 ms approx.
	ON → OFF	8 ms approx.
Life time	Mechanical	2 x 10^7 operations or more
	Electrical	10^5 operations or more
Surge absorber		None
Output points per common		2 points / common + 1 point / common + 1point / comon (C10), 4 points / common + 1 point / common + 1point / comon (C14)

2. Transistor output type

Item		Specifications	
		NPN	PNP
Output type		Open collector	
Rated load voltage		5 to 24 V DC	24 V DC
Load voltage allowable range		4.75 to 26.4 V DC	21.6 to 26.4 V DC
Max. load current		C16, C32, T32 and F32: 0.2 A / point (Max. 14 per common terminal) E16, E32, E8Y and E16Y: 0.3 A / point (Max. 14 per common terminal)	
OFF state leakage current		1 μA or less	
ON state voltage drop		0.2 V DC or less	
Response time	OFF → ON	20 μs or less (Load current: 5 mA or more), 0.1 ms or less (Load current: 0.5 mA or more) (Note)	
	ON → OFF	40 μs or less (Load current: 5 mA or more), 0.2 ms or less (Load current: 0.5 mA or more) (Note)	
External power supply	Voltage	21.6 to 26.4 V DC	
	Current	C16, E16T and E8YT: 30 mA or less	C16, E16P and E8YP: 35 mA or less
		C32, T32, F32, E32T and E16Y: 60 mA or less	C32, T32, F32, E32P and E16YP: 70 mA or less
Surge absorber		Zener diode	
Output points per common		8 points / common (C16T), 16 points / common (C32, T32, F32)	
Insulation method		Photocoupler	

Note: For expansion unit: 1 ms or less

I/O circuit diagrams



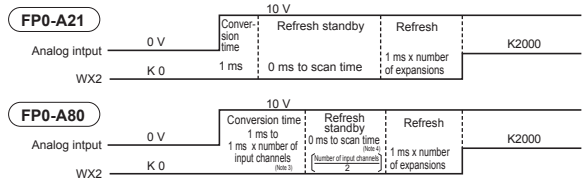
Note: For transistor output types, make sure that the externally supplied voltage between the (+) and (-) terminal is between 21.6 and 26.4 V DC.
* For expansion unit: 5.1 k Ω

Analog unit specifications (FP0 Expansion units)

1. Analog input specifications

Item		Specifications	
		FP0-A21	FP0-A80
Number of input points		2 channels / unit	8 channels / unit Number of input points can be changed 2, 4, 6 and 8 channels.
Input range	Voltage range	0 to 5 V (K0 to K4000) (Note 1)/ -10 to +10 V (K -2000 to K +2000) (Note 1)	0 to 5 V (K0 to K4000) (Note 1)/-10 to +10 V -100 to +100 mV (K -2000 to K +2000) (Note 1)
	Current range	0 to 20 mA (K 0 to K 4000) (Note 1)	
Resolution		1/4,000 (12 bits)	
Conversion speed		1 ms / channel (Note 2)	
Overall precision		±1 % FS or less (0 to 55 °C 32 to 131 °F), ±0.6 % F.S or less (25 °C 77 °F)	
Input impedance	Voltage range	1 MΩ or more	
	Current range	250 Ω	
Absolute maximum input	Voltage range	±15 V	
	Current range	±30 mA	
Insulation method		Between analog input terminal and FP0 internal circuit: optical coupler insulation (non-insulated between channels) Between analog input terminal and analog I/O unit external power supply: based on insulation type DC/DC converter Between analog input terminal and analog output terminal: based on insulation type DC/DC converter	Between analog output terminal and FP0 internal circuit: optical coupler insulation (non-insulated between channels) Between analog input terminal and A/D converter unit external power supply: based on insulation-type DC/DC converter
Number of I/O contact points		32 input contact points	
Averaging function		None	Can be switched on and off.

Notes: 1) If the analog input value exceeds the upper or lower limit, the digital value will preserve the upper or lower limit.
2) The time shown below is required before the analog data is reflected in the control unit input.

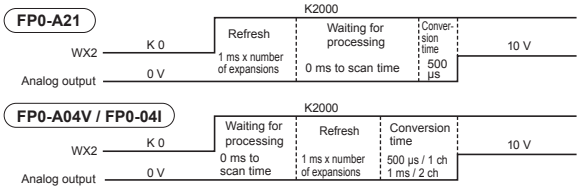


3) Settings value switch for the number of input channel
4) With each one scan of the control unit, the data for two channels will be loaded into control unit. In other words, if the input channel number switch is set to 8-channel, the data in the control unit will be updated once every four scans.

2. Analog output specifications

Item		Specifications		
		FP0-A21	FP0-A04V	FP0-A04I
Number of output points		1 channel / unit	Voltage output 4 channels / units	Current output 4 channels / units
Output range	Voltage range	-10 to +10 V range (K -2000 to K +2000) (Note 1)		——
	Current range	0 to 20 mA (K0 to K4000) (Note 1)	——	4 to 20 mA (K0 to K4000) (Note 1)
Resolution		1/4,000 (12 bits)		
Conversion speed		500 μs / channel (Note 2)		
Overall precision		±1 % F.S. or less (0 to 55 °C 32 to 131 °F), ±0.6 % F.S. or less (25 °C 77 °F)		
Output impedance	Voltage range	0.5 Ω or less		——
Max. output current	Voltage range	±10 mA		——
Absolute output load resistance	Current range	30 Ω or less	1,000 Ω or less	500 Ω or less
Insulation method (Note 2)		Between analog output terminal and FP0 internal circuit: optical coupler insulation (non-insulated between channels) Between analog output terminal and analog I/O unit extenal power supply: based on insulation type DC/DC converter Between analog output terminal and analog input terminal: based on insulation type DC/DC converter	Between analog output terminal and FP0 internal circuit: optical coupler insulation (non-insulated between channels) Between analog output terminal and D/A converter unit external power supply: based on insulation type DC/DC converter	
Number of I/O contact points		16 output contact points	16 input contact points, 32 output contact points (Note 3)	

Notes: 1) If the digital value exceeds the upper or lower limit, D/A conversion will not take place.
(Analog output will remain as the previous data.)
2) The time shown below is required to update the actual analog output.



3) The data for two channels will be output to the D/A converter unit with one scan of the control unit.

Thermocouple unit specifications (FP0 Expansion units)

Item	Specifications
Number of input points	4-channel, 8-channel (The number of input points can be changed 2, 4, 6 and 8 channels.)
Input range	Range for K and J -100.0 to 500.0 °C/-148.0 to 790.0 °F (Note 1)
	Range for T -100.0 to 400.0 °C/-148.0 to 752.0 °F
	Range for R 0 to 1500.0 °C/32.0 to 1590.0 °F (Note 1)
Digital output	K and J (when using °C): K -1000 to K5000 K and J (when using °F): K -1480 to K7900 (Note 1) (When range over using °C: K-1001, K5001 or K8000) (When range over using °F: K-1481, K7901 or K8000) (When the thermocouple broken: K8000) (Note 2) (Until the temperature can be measured at the initial startup: K8001) (Note 3) T (when using °C): K -1000 to K4000 T (when using °F): K -1480 to K7520 (When range over using °C: K -1001, K4001 or K8000) (When range over using °F: K -1481, K7521 or K8000) (When the thermocouple broken: K8000) (Note 2) (Until the temperature can be measured at the initial startup: K8001) (Note 3) R (when using °C): K0 to K15000 R (when using °F): K320 to K15900 (Note 1) (When range over using °C: K 0, K15001 or K16000) (When range over using °F: K 0, K15901 or K16000) (When the thermocouple broken: K16000) (Note 2) (Until the temperature can be measured at the initial startup: K16001) (Note 3)

Item	Specifications
Resolution	0.1 °C
Sampling cycle (Note 5)	300 ms: when using 2 channels for an input points (Note 4) 700 ms: when using 6 channels for an input points (Note 4) 500 ms: when using 4 channels for an input points (Note 4) 900 ms: when using 8 channels for an input points (Note 4)
Overall accuracy	Range for K and J (-100 to 500 °C): ±0.8 °C or less Range for T (-100 to 400 °C): ±0.8 °C or less Range for R (0 to 99.9 °C): ±3 °C or less (100 to 299.9 °C): ±2.5 °C or less (300 to 1,500 °C): ±2 °C or less
Input impedance	1 MΩ or more
Insulation method	• Between thermocouple input terminals and FP0 internal circuits: Photo-coupler insulation, DC/DC converter insulation • Between thermocouple input terminal channels: PhotoMOS relay insulation
Number of I/O contact points	32 input contact points (Note 6)

Notes:
1) The measurement range available for degree Celsius is not available for degree Fahrenheit, of which the upper-limit measurement is set lower than degree Celsius, since the digital value (temperature value displayed) for degree Fahrenheit is bigger than that for degree Celsius.
2) When the thermocouple is broken, the digital value will become K8000 or K16000 within 70 seconds since broken. Practice in the ladder program a process for avoiding a risk, would be resulting from a broken thermocouple, and exchange the thermocouple.
3) Until the conversion data will be ready after the initial startup was made, the digital value shows K8001 or K16001. Those are not a temperature data. Create a ladder program, so that they are not acquired as a temperature data.
4) The settings of the input channel selection switch.
5) Conversion values for 6-time measurements (6 from the latest 8 measurements, excluding the max. and min.) are averaged, so that it takes time for the digital value to be displayed due to the rapid temperature change.
6) The control unit reads the data for 2 channels per 1 scan by the control unit. Read data by utilizing the sample program given in the product specifications and manual.

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SPECIFICATIONS

I/O Link unit specifications (FP0 Expansion units)

Item	Specifications
Communication method	Two-wire, half duple
Synchronous method	Asynchronous method
Transmission line	2-wire cable (Twisted-pair cable or VCTF 0.75 mm² x 2C equivalent)
Transmission distance (Total distance)	Max. 700 m 2,297 ft (using twisted-pair cable) Max. 400 m 1,312 ft (using VCTF cable)
Transmission speed (Baud rate)	0.5 Mbits/s
Number of control I/O point per an I/O link unit	64 points (Input: 32 points and Output: 32 points) (Note)
Remote I/O map allocation	32X / 32Y
Interface	Conforming to RS485
Transmission error check	CRC (Cyclic Redumdancy Check) method

Note: This point number is the number of points that can be linked for inputting and outputting via the host PLC and network MEWNET-F. If the output for the I/O link unit error flag is set to ON, this number becomes 63 points (31 input points and 32 output points).

FP Web-server2 unit specifications (FP0 Expansion units)

Item	Specifications
Communication functions	RS232C ⇔ Ethernet conversion (PLC remote programming via Ethernet) E-mail sending function HTTP server function General-purpose communication (Server/Client) PPP server function
Communication interface	RS232C terminal block 3-pin: Mainly used for PLC connection RS232C D-Sub 9-pin: Mainly used for Modem connection 100 BASE-TX (RJ45): Used for Ethernet connection
RS232C communication	Transmission speed: 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bits/s Data length: 7 bits / 8 bits, Parity: Even / Odd / None
Ethernet communication	100 Mbits/s (100 BASE-TX: RJ45)
Supported protocol	TCP, UDP, IP, DHCP, FTP, TELNET, HTTP, SMTP, and PPP
Memory size	148 kB approx. (for storing htm files)
Setup method	Setup using FP Web Configurator Tool 2

CC-Link slave unit specifications (FP0 Expansion units)

1. Communication specifications

Item		Specifications	
Version		CC-Link Ver.1.10	
Communication method		Broadcast polling method	
Transmission speed		10 Mbits/s, 5 Mbits/s, 2.5 Mbits/s, 625 kbits/s, 156 kbits/s	
Max. transmission distance (Note)		Ver.1.10 CC-Link cable CC-Link high-performace cable	CC-Link cable
	10 Mbits/s	100 m 328 ft	100 m 328 ft
	5 Mbits/s	160 m 525 ft	150 m 492 ft
	2.5 Mbits/s	400 m 1,312 ft	200 m 656 ft
	625 kbits/s	900 m 2,952 ft	600 m 1,969 ft
	156 kbits/s	1,200 m 3,937 ft	1,200 m 3,937 ft
Interface		RS485	
Station type		Remote device station	
Number of occupied stations		1 station	

Note: Length of the multi-drop connected cables at both ends
The cable length has restrictions in communication speed, CC-Link version, and dedicated cables to be used.
For details concerning the CC-Link, refer to the CC-Link Partner Association.

When an FP0 thermocouple unit is used with an FP0 CC-Link slave unit, the measurement accuracy of the thermocouple unit which is installed on the left of the CC-Link slave unit is as shown in the table below.

Thermocouple		Standard specifications	When CC-Link slave unit with a thermocouple unit
K, J and T		0.8 °C 33.44 °F	2 °C 35.6 °F
R	0 to 99.9 °C 32 to 211.82 °F	3 °C 37.4 °F	6 °C 42.8 °F
	100 to 299.9 °C 212 to 571.82 °F	2.5 °C 36.5 °F	5 °C 41 °F
	300 to 1,500 °C 572 to 2,732 °F	2 °C 35.6 °F	4 °C 39.2 °F

Power supply unit specifications (FP0 Expansion units)

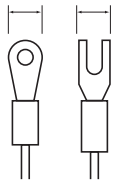
Item		Specifications
Input	Rated input voltage	100 to 240 V AC
	Variable input voltage range	85 to 264 V AC
	Rated frequency	50/60 Hz
	Frequency range	47 to 63 Hz
	Number of phases	Single-phase
	Inrush current	30 A (0 to P) or less, with cold start
	Leakage current	0.75 mA or less
	Allow able momentary power off time	10 ms or more
Output	Rated voltage	24 V DC
	Voltage accuracy	±5 %
	Rated current	0.7 A (Note)
	Output current range	0 to 0.6 A
	Ripple voltage	500 mV or less
Protective functions	Over-current protection	0.63 A or more
	Over-voltage protection	Available

Note: Start up may not be possible if a device with a large inrush current is connected even if below the rated current. In such a case, we recommend suppressing the inrush current by inserting a 1 to 2 Ω resister between the power supply unit and the device.

Applicable crimp teriminals

Manufacturer	Part number	Applicable wiring
JST Mfg. Co., Ltd.	V1.25-M3 (round type) V1.25-S3A (fork type)	0.35 to 1.65 mm² AWG #22 to #15
	V2-M3 (round type) V2-S3A (fork type)	1.04 to 2.00 mm² AWG #17 to #14

7.2 mm 0.28 in or less



Current consumption

Type of unit		Control unit current consumption (24 V DC)	Expansion unit current consumption (24 V DC)
FP0R control units	C10	100 mA or less	—
	C14	120 mA or less	—
	C16	70 mA or less	—
	C32 T32 F32	90 mA or less	—
FP0R expansion units	AFP0RE8X	10 mA or less	—
	AFP0RE8R	10 mA or less	50 mA or less
	AFP0RE8YR	10 mA or less	100 mA or less
	AFP0RE8YT/P	15 mA or less	—
	AFP0RE16X	10 mA or less	—
	AFP0RE16R	20 mA or less	100 mA or less
	AFP0RE16T/P	20 mA or less	—
	AFP0RE16YT/P	25 mA or less	—
	AFP0RE32T/P	35 mA or less	—

Type of unit		Control unit current consumption (24 V DC)	Expansion unit current consumption (24 V DC)
FP0 intelligent units	FP0-A21	20 mA or less	100 mA or less
	FP0-A80	20 mA or less	60 mA or less
	FP0-A04V	20 mA or less	100 mA or less
	FP0-A04I	20 mA or less	130 mA or less
	FP0-TC4 FP0-TC8	25 mA or less	—
Communication units	FP0-CCLS	40 mA or less	40 mA or less
	FP0-IOL	30 mA or less	40 mA or less
	FP-WEB2	—	95 mA or less (at 24 V DC) 240 mA or less (at 12 V DC)
	AFP15402 (C-NET adapter)	50 mA or less	—

● Control unit current consumption
This refers to the current consumed via the power supply connector of the control unit. If expansion units or intelligent units are added, the current is increased by the value indicated above.

● Expansion unit current consumption
This refers to the current consumed via the power supply connector of the expansion unit. Units with no value indication don't have a power supply connector.

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PRODUCT TYPES

❶ Control units

Product name	Built-in memory (Program capacity)	Specications						Part number
		Number of I/O points		Power supply voltage	Input	Output	Connection type	
FP0R-C10 Control Unit	EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RC10RS
							Molex connector	AFP0RC10RM
FP0R-C10 Control Unit with RS232C port	EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RC10CRS
							Molex connector	AFP0RC10CRM
FP0R-C10 Control Unit with RS485 port	EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RC10MRS
FP0R-C14 Control Unit	EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RC14RS
							Molex connector	AFP0RC14RM
FP0R-C14 Control Unit with RS232C port	EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RC14CRS
							Molex connector	AFP0RC14CRM
FP0R-C14 Control Unit with RS485 port	EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RC14MRS
FP0R-C16 Control Unit	EEPROM (16 k steps)	16	Input: 8 Output: 8	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RC16T
						Transistor PNP: 0.2 A		AFP0RC16P
FP0R-C16 Control Unit with RS232C port	EEPROM (16 k steps)	16	Input: 8 Output: 8	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RC16CT
						Transistor PNP: 0.2 A		AFP0RC16CP
FP0R-C16 Control Unit with RS485 port	EEPROM (16 k steps)	16	Input: 8 Output: 8	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RC16MT
						Transistor PNP: 0.2 A		AFP0RC16MP
FP0R-C32 Control Unit	EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RC32T
						Transistor PNP: 0.2 A		AFP0RC32P
FP0R-C32 Control Unit with RS232C port	EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RC32CT
						Transistor PNP: 0.2 A		AFP0RC32CP
FP0R-C32 Control Unit with RS485 port	EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RC32MT
						Transistor PNP: 0.2 A		AFP0RC32MP
FP0R-T32 Control Unit with RS232C port and Real-time clock function	EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RT32CT
						Transistor PNP: 0.2 A		AFP0RT32CP
FP0R-T32 Control Unit with RS485 port and Real-time clock function	EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RT32MT
						Transistor PNP: 0.2 A		AFP0RT32MP
FP0R-F32 Control Unit with RS232C port and Battery-less automatic all data backup function	EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RF32CT
						Transistor PNP: 0.2 A		AFP0RF32CP
FP0R-F32 Control Unit with RS485 port and Battery-less automatic all data backup function	EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source (±common)	Transistor NPN: 0.2 A	MIL connector	AFP0RF32MT
						Transistor PNP: 0.2 A		AFP0RF32MP

Notes: 1) See page 13 for the "Control unit replacement table" of the existing FP0 control units.
2) A power cable (Part number: AFPG805) is supplied with the control units.

❷ Expansion units

Product name	Specications						Part number
	Number of I/O points		Power supply voltage	Input	Output	Connection type	
FP0R-E8 Expansion Unit	8	Input: 8	—	24 V DC Sink/Source (±common)	—	MIL connector	AFP0RE8X
	8	Input: 4 Output: 4	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RE8RS
						Molex connector	AFP0RE8RM
	8	Output: 8	24 V DC	—	Relay: 2 A	Terminal block	AFP0RE8YRS
	8	Output: 8	—	—	Transistor NPN: 0.3 A	MIL connector	AFP0RE8YT
	8	Output: 8	—	—	Transistor PNP: 0.3 A	MIL connector	AFP0RE8YP
FP0R-E16 Expansion Unit	16	Input: 16	—	24 V DC Sink/Source (±common)	—	MIL connector	AFP0RE16X
	16	Input: 8 Output: 8	24 V DC	24 V DC Sink/Source (±common)	Relay: 2 A	Terminal block	AFP0RE16RS
						Molex connector	AFP0RE16RM
	16	Input: 8 Output: 8	—	24 V DC Sink/Source (±common)	Transistor NPN: 0.3 A	MIL connector	AFP0RE16T
	16	Input: 8 Output: 8	—	24 V DC Sink/Source (±common)	Transistor PNP: 0.3 A	MIL connector	AFP0RE16P
	16	Output: 16	—	—	Transistor NPN: 0.3 A	MIL connector	AFP0RE16YT
	16	Output: 16	—	—	Transistor PNP: 0.3 A	MIL connector	AFP0RE16YP
FP0R-E32 Expansion Unit	32	Input: 16 Output: 16	—	24 V DC Sink/Source (±common)	Transistor NPN: 0.3 A	MIL connector	AFP0RE32T
	32	Input: 16 Output: 16	—	24 V DC Sink/Source (±common)	Transistor PNP: 0.3 A	MIL connector	AFP0RE32P

Notes: 1) The relay output type expansion units come with a power cable (part number: AFP0581).
(The transistor output type expansion units need no power cable.)
2) The terminal block type relay output units have two terminal blocks (9 pins) made by Phoenix.
Use a 2.5 mm 0.10 inch wide screwdriver. Preferably use the specific terminal block screwdriver (part number: AFP0806, Phoenix type code SZS0, 4 x 2.5 mm 0.10 inch) or equivalent.
3) The connector type relay output units have two connectors made by Nihon Molex (Molex type code 51067-0900, 9 pins). Use the specific Molex connector press-fit tool (part number: AFP0805, Nihon Molex type code 57189-5000) or equivalent.
4) The transistor output units have a press-fit socket for wire-pressed terminal cable and contacts. Use the press-fit tool (part number: AXY52000FP) for wire-pressed terminal cable.

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PRODUCT TYPES

❸ Intelligent units

Product name	Specications	Product number	Part number
FP0 Analog I/O Unit	<Input specifications> Number or channels : 2 channels Input range : Voltage 0 to 5 V, -10 to +10 V (Resolution: 1/4,000) Current 0 to 20 mA (Resolution: 1/4,000) <Output specifications> Number or channels : 1 channel Output range : Voltage -10 to +10 V (Resolution: 1/4,000) Current 0 to 20 mA (Resolution: 1/4,000)	FP0-A21	AFP0480
FP0 A/D Converter Unit	<Input specifications> Number or channels : 8 channels Input range : Voltage 0 to 5 V, -10 to +10 V, -100 to 100 mV (Resolution: 1/4,000) Current 0 to 20 mA (Resolution: 1/4,000)	FP0-A80	AFP0401
FP0 D/A Converter Unit	<Output specifications> Number or channels : 4 channels Output range : (Voltage output type) -10 to +10 V (Resolution: 1/4,000) (Current output type) 4 to 20 mA (Resolution: 1/4,000)	FP0-A04V	AFP04121
		FP0-A04I	AFP04123
FP0 Thermocouple Unit	K, J, T and R thermocouple, Resolution: 0.1°C	FP0-TC4	AFP0420
	K, J, T and R thermocouple, Resolution: 0.1°C	FP0-TC8	AFP0421

❹ Link and communication units

Product name	Specications	Power supply voltage	Product number	Part number
FP0 CC-Link Slave Unit	This unit is for making the FP0 function as a slave station of the CC-Link. Only one unit can be connected to the furthest right edge of the FP0 expansion bus. Note: Accuracy will change if an FP0 thermocouple unit is used at the same time. For details, please refer to the catalog or to the CC-Link Unit manual.	24 V DC	FP0-CCLS	AFP07943
FP0 I/O Link Unit	This is a link unit designed to make the FP0 function as a station to MEWNET-F (remote I/O system).	24 V DC	FP0-IOL	AFP0732
KS1 Signal Converter	RS232C/RS485 data can be easily monitored by LAN.	24 V DC	—	AKS1202
C-NET Adapter (for computer side)	This is an RS485 adapter designed to allow use of the computer link function for connecting to a network-connected PLC via C-NET from a host computer.	100 to 240 V AC	—	AFP8536
		24 V DC	—	AFP8532
FP Web-Server 2 Unit	Unit for connecting FP series or RS232C interface device and Ethernet Web-server function and E-mail sending function	24 V DC	FP-WEB2	AFP0611

❺ Power supply unit and others

Product name	Specications	Product number	Part number
FP0 Power Supply Unit	Input voltage: 100 to 240 V AC Output capacity: 24 V DC, 0.7 A	FP0-PSA4	AFP0634
FP Memory Loader	Data clear type	—	AFP8670
	Data hold type	—	AFP8671

❻ Programming tools

Product name	Specications		Part number
Windows version tool software Control FPWIN Pro Ver.6 (Conforms to IEC61131-3) (FP0R is compatible with Ver. 6.1 or later.)	Japanese version, Full type	CD-ROM for Windows	AFPS50160
	English version, Full type	CD-ROM for Windows	AFPS50560
Windows version tool software Control FPWIN GR (FP0R is compatible with Ver. 2.8 or later.)	Japanese tool kit with cable	CD-ROM for Windows, with cable (AFC8503) for connection of FP to DOS/V PC	AFPS10122
	English version, Full type	CD-ROM for Windows	AFPS10520
	English version, Small type	CD-ROM for Windows	AFPS11520
	Chinese version, Full type	CD-ROM for Windows	AFPS10820
	Korean	CD-ROM for Windows	AFPS10920
Handheld programmer	Not available for FP0R. Also the discontinued models (AFP1113V2 and AFP1114V2) are not compatible with FP0R. (They are compatible with FP0.)		

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❼ Options and maintenance parts

Product name	Specications		Part number
FP Memory Loader (Note)	Data clear type		AFP8670
	Data hold type		AFP8671
Terminal screwdriver	Relay output type Necessary when wiring terminals block (Phoenix).		AFP0806
Molex connector pressure contact tool	Necessary when wiring relay output type and Molex connectors. (MOLEX: 57189-5000)		AFP0805
Multi-wire connector pressure contact tool	Necessary when wiring transistor output type connectors.		AXY52000FP
FP0 Slim type Mounting plate	Screw-stop attachment plate for FP0 expansion unit. Slim model.		AFP0803 (set for 10)
FP0 Flat type Mounting plate	Screw-stop attachment plate for FP0 control unit. Flat model.		AFP0804 (set for 10)
Relay output Molex type I/O cable	Loose-wiring cable (9 leads) with molex socket attached at one end, AWG20, 0.5 mm^2, 1 set: 2 cables (blue & white).	Length: 1 m 3.3 ft	AFP0551 (2 cables set)
		Length: 3 m 9.8 ft	AFP0553 (2 cables set)
Transistor output type I/O Cable	Loose-wiring cable (10 leads) with connectors attached at one end, AWG22, 0.3 mm^2, 1 set: 2 cables (blue & white)	Length: 1 m 3.3 ft	AFP0521 (2 cables set)
		Length: 3 m 9.8 ft	AFP0523 (2 cables set)
Flat cable connector set	Flat cable connector set (10 leads)		AFP0808 (including 4 pieces)
Terminal socket	Attaches to relay output and terminal block type. Maintenance part		AFP0802 (2 sokets per pack)
Molex socket	Attaches to relay output and Molex connector types. Maintenance part		AFP0801 (2 sokets per pack)
Wire-press socket	Attaches to transistor output type. Maintenance part		AFP0807 (2 sokets per pack)
Power cable for conrol unit	Attaches to FP0R control unit. Maintenance part Length: 1 m 3.3 ft		AFPG805 (1 cable per pack)
Power cable for expansion unit	Attaches to expansion unit. Maintenance part Length: 1 m 3.3 ft		AFP0581 (1 cable per pack)

Note: FP0R is compatible with Ver. 2 or later.

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DIMENSIONS (Unit: mm in)

■ Control units and Expansion units

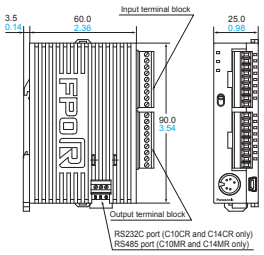
* For the relay output type, the terminal block type is listed as the representative type.

Control units

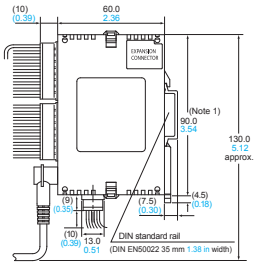
C10RS, C10RM, C10CRS, C10CRM, C10MRS, C14RS, C14RM, C14CRS, C14CRM and C14MRS

Expansion units

E8RS, E8RM, E8YRS, E16RS and E16RM



<Reference measuring for wiring>



● Terminal array

	C10RS/C10RM	C14RS/C14RM	E8RS/E8RM	E16RS/E16RM/E8YRS
Input	X0	X0	X0	X0
	X1	X1	X1	X1
	X2	X2	X2	X2
	X3	X3	X3	X3
	X4	X4	(NC)	X4
	X5	X5	(NC)	X5
	(NC)	X6	(NC)	X6
	(NC)	X7	(NC)	X7
	COM	COM	COM	COM
Output	Y0	Y0	Y0	Y0
	Y1	Y1	Y1	Y1
	(NC)	Y2	Y2	Y2
	(NC)	Y3	Y3	Y3
	COM	COM	(NC)	Y4
	Y2	Y4	(NC)	Y5
	COM	COM	(NC)	Y6
	Y3	Y5	(NC)	Y7
	COM	COM	COM	COM

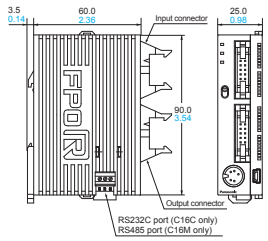
Notes: 1) DIN rail is attached on the center of the unit.
2) The AFP0RE8YRS is not equipped with an input terminal block.

Control units

C16T, C16P, C16CT, C16CP, C16MT and C16MP

Expansion units

E16T, E16P, E8X, E8YT and E8YP



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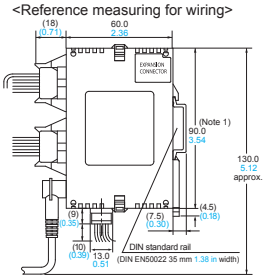


● Terminal array

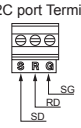
Input (8 points / common)

X0	X1
X2	X3
X4	X5
X6	X7
COM	COM

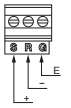
Output (8 points / common)

Y0	Y1
Y2	Y3
Y4	Y5
Y6	Y7
(+)	(–)

● RS232C port Terminal array



● RS485 port Terminal array



Note: Two COM terminals on the input circuit are connected inside the unit.

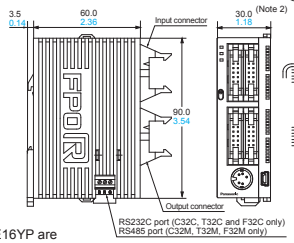
Notes: 1) DIN rail is attached on the center of the unit.
2) The AFP0RE8X has no output connector.
3) The AFP0RE8YT and AFP0RE8YP has no input connector.

Control units

C32T, C32CT, C32P, C32CP, C32MT, C32MP, T32CT, T32CP, T32MT, T32MP, F32CT, F32CP, F32MT and F32MP

Expansion units

E32T, E32P, E16X, E16YT and E16YP



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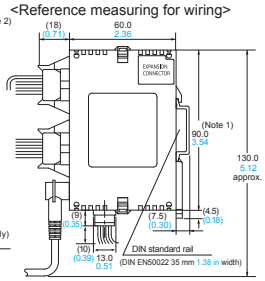


● Terminal array

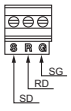
Input (16 points / common)

X0	X1	X8	X9
X2	X3	XA	XB
X4	X5	XC	XD
X6	X7	XE	XF
COM	COM	COM	COM

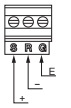
Output (16 points / common)

Y0	Y1	Y8	Y9
Y2	Y3	YA	YB
Y4	Y5	YC	YD
Y6	Y7	YE	YF
(+)	(–)	(+)	(–)

● RS232C port Terminal array



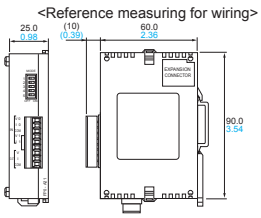
● RS485 port Terminal array



Notes: 1) Four COM terminals on the input circuit are connected inside the unit.
2) Two (+) terminals and two (-) terminals on the output circuit are connected respectively inside the unit.

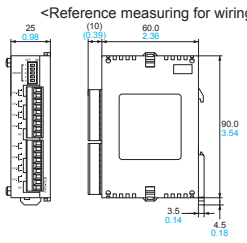
■ FP0 Analog I/O Unit and D/A Converter Unit

<Reference measuring for wiring>



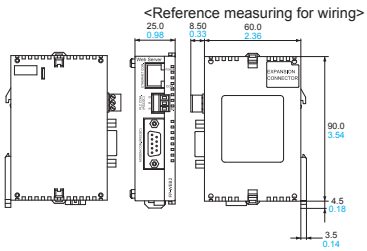
■ FP0 A/D Converter Unit and Thermocouple Unit

<Reference measuring for wiring>



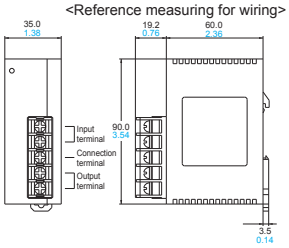
■ FP Web-Server 2 Unit

<Reference measuring for wiring>



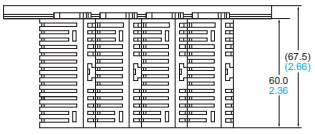
■ FP0 Power Supply Unit

<Reference measuring for wiring>

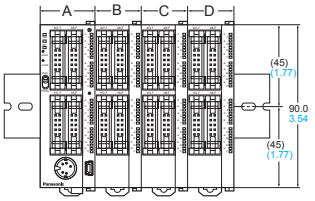


■ External Dimensions During Expansions

● Top view (with DIN rail attached)



● Front view



A + B + C + D dimensions (mm in)

Control unit	A Control unit only	A→B 1 expansion unit connected	A→C 2 expansion units connected	A→D 3 expansion units connected
C10RS C16T C10CRS C16CT C10RM C16P C10CRM C16CP C10MRS C16MT C14RS C16MP C14CRS C14RM C14CRM C14MRS	25 0.98	50 1.97	75 2.95	100 3.94
C32T C32MT C32CT C32MP C32P T32MT C32CP T32MP T32CT F32MT T32CP F32MP F32CT F32CP	30 1.18	55 2.17	80 3.15	105 4.13

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