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LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY **SENSORS**

PARTICUI AR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

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SF4D SF4B/ SF4B-G SF4B-C

SF4C

BSF4-AH80

SF2B

Japan

SF2C Definition of Sensing Heights

Flameproof Type Safety Light Curtain Type 4

■ General terms and conditions...... F-3 Related Information ■ SF-C13P.663~

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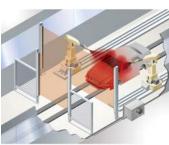
* Please contact us about the type approval No. in China

The control category differs depending on the configuration and wiring of the external circuit.

Globally-compliant flameproof structure

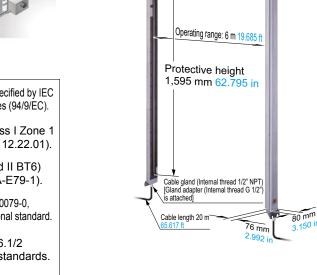
Complies with worldwide flameproof standards

The safety light curtain is built into a highly flameproof enclosure conforming to the IEC 61496 (Type 4). The safety light curtain can be safely used in any workplace throughout the world where flameproof performance is required.



Ample protective height 1,595 mm 62.795 in

A single safety light curtain is sufficient for production lines with high working heights such as vehicle body spray-painting lines.



Complies with flameproof structures (Exd II BT6) specified by IEC Europe 60079, EN 60079-0, EN60079-1 and ATEX Directives (94/9/EC). United States Complies with flameproof structures (Class I Zone 1 AExd II BT6) specified by FM 3600 (ISA. 12.22.01). Complies with flameproof structures (Exd II BT6) Canada specified by CAN/CSA-E79-0 (CAN/CSA-E79-1). Complies with the Russian standard GOST R IEC60079-0, Russia GOST IEC60079-1 which is based on the international standard. Complies with China's standard GB 3836.1/2 China (Exd II BT6) conforming to international standards. Complies with technical standard (Exd II BT6)

Hazardous locations: Zone 1 location, Zone 2 location Classification of gas or vapor, and Temperature classification: II BT6

conforming to international standards.

Mounting bracket enables easy beam-axis alignment

The beam-axis alignment is easy since angle adjustment is possible with the enclosed rear mounting bracket.

ORDER GUIDE

Safety light curtain

Type

20 mm 0.787 in

beam pitch



Less operating errors from extraneous light interference

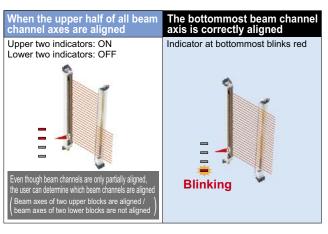
A double-scanning method and retry processing are some unique new technology that help to avoid momentary interference from extraneous light coming from nearby equipment. A reduction in operating errors resulting from extraneous light interference can mean less frequent machinery stoppages and reduces the amount of time that a production line is not running.

Mutual interference is reduced without the need for interference prevention lines

No interference prevention lines are required between different items of equipment, so that safety light curtains can be installed with greater flexibility.

Unaligned beam axes can be seen at a glance

The beam-axis alignment indicators are distributed on the safety light curtains in four sections. As the indicators of the sections whose beam channels are aligned light up in red, the user can easily verify which beam channel axes have become aligned. Once all beam channels have become aligned, the indicators light up in green.



Protective height (mm in)

1,595 62.795

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Note: The operating range is the possible setting distance between the emitter and the receiver.

Operating range (Note)

0.3 to 6 m 0.984 to 19.685 ft

Control unit

Designation	Appearance	Model No.	Description
Slim type control unit		SF-C13 (Note)	For PNP/NPN equivalent output type safety light curtain. Compatible with Control Category 4. Use in a safe location.

Model No.

BSF4-AH80

Number of

beam channels

80

Note: Refer to SF-C10 series pages (p.663~) for SF-C13.

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SF4C

BSF4-AH80 SF2B

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SPECIFICATIONS

Refer to p.667 for details of the specifications for SF-C13.

	Model No.	BSF4-AH80			
Item		291 7 71100			
Applicable flameproof standards		Europe: IEC 60079, EN 60079-0, EN60079-1, North America: FM 3600 (ISA.12.22.01), Canada: CAN/CSA-E79-0 (CAN/CSA-E79-1), Russia: GOST R IEC60079-0, GOST IEC60079-1, China: GB 3836.1/2, Japan: Technical standard conforming to international standards			
CE n	narking directive compliance	ATEX Directive, Machinery Directive, EMC Directive, RoHS Directive			
Flan	eproof capability	USA: Class I Zone 1 AExd II BT6, Europe / Canada / Russia / China / Japan: Exd II BT6			
Setu	p location	Hazardous locations such as Zone 1 or Zone 2 where "II BT6" gases or vapors may be present (Note 2)			
Appl	icable standards	ISO 13849-1 (Category 4, PLe), EN ISO 13849-1 (Category 4, PLe), IEC 61508-1 to 4 (SIL 3), EN 50178, EN 55011, EN 61000-6-2, EN 61496-1 (Type 4), IEC 61496-1/2 (Type 4), UL 61496-1/2 (Type 4), UL 1998, CAN/CSA-C22.2 No. 14 / No. 0.8			
Prot	ective height	1,595 mm 62.795 in			
Bea	m pitch / Operating range	20 mm 0.787 in / 0.3 to 6 m 0.984 to 19.686 ft			
Min.	sensing object	ø30 mm ø1.181 in opaque object			
Effe	ctive aperture angle	±2.5° or less [for an operating range exceeding 3 m 9.843 ft (conforming to IEC 61496-2 / UL 61496-2)]			
Sup	oly voltage	24 V DC ±10 % Ripple P-P 10 % or less			
Curr	ent consumption	Emitter: 130 mA or less, Receiver: 125 mA or less			
		Semiconductor output (PNP output equivalent) 2 outputs			
	rol outputs SD1, OSSD2)	 Maximum source current: 200 mA Applied voltage: Same as supply voltage (between control output and +V) Residual voltage: 2.5 V or less (at 200 mA source current) 			
	Operation mode / Protection circuit	ON when all beam channels are received, OFF when one or more beam channels are interrupted (OFF also in case of any malfunction in the safety light curtain or the synchronization signal) / Incorporated			
Res	oonse time	OFF response 11 ms or less, ON response 70 ms or less			
	liary output safety output)	PNP open-collector transistor • Maximum source current: 60 mA • Applied voltage: Same as supply voltage (between auxiliary output and +V) • Residual voltage: 2.5 V or less (at 60 mA source current)			
	Operation mode / Protection circuit	OFF when control outputs are ON, ON when control outputs are OFF / Incorporated			
Indicators	Emitter	Beam-axis alignment indicators: 2-color (Red / Green) LED × 4 (lights up in red when each beam channel receives light, blir red when the topmost or bottommost beam channel receives light, lights up in green when all beam channels receive light), Operation indicator (Note 3): 2-color (Red / Green) LED (lights up in red when control outputs are OFF, lights up in green who control outputs are ON), Emission halt / Emission amount control indicator (Note 4): 2-color (Orange / Green) LED (lights up green during stable light incidence (incident light intensity approx. 115 % or more of control output operation level), off during unstable light incidence (incident light intensity approx. 100 % to 115 % of control output operation level) or when light is intensity in orange when light emitting halted), Fault indicator: Yellow LED (lights up or blinks if a fault occurs in the safety light			
oul	Receiver	Beam-axis alignment indicators: 2-color (Red / Green) LED × 4 (lights up in red when each beam channel receives light in red when the topmost or bottommost beam channel receives light, lights up in green when all beam channels receive OSSD indicator: 2-color (Red / Green) LED (lights up in red when control outputs are OFF, lights up in green when con outputs are ON), Blanking indicator: Orange LED (Note 4) (No use), Fault indicator: Yellow LED (lights up or blinks if a occurs in the safety light curtain)			
Test	input (emission halt) function	Incorporated			
	input (emission halt input)	Emission: +9 V to Vs (sink current: 2 mA or less) (Note 5), Emission halt: Open, or 0 to +1.5 V			
	Degree of protection	IP65 (IEC)			
Environmental resistance	Ambient temperature / Ambient humidity	-10 to +40 °C +14 to +104 °F (No dew condensation or icing allowed), Storage: -20 to +55 °C -4 to +131 °F / 45 to 85 % RH, Storage: 45 to 85 % RH			
resi	Ambient illuminance	Incandescent light: 3,500 (x or less at the light-receiving face			
اعا	Dielectric strength voltage	1,000 V AC for one min. between all supply terminals connected together and safety light curtain grounding terminal (Note 6)			
шe	Insulation resistance	20 MΩ, or more, with 500 V DC megger between all supply terminals connected together and safety light curtain grounding terminal (Note 6			
iron	Vibration resistance	10 to 55 Hz frequency, 0.35 mm 0.014 in double amplitude in X, Y and Z directions for 20 times each			
Ē	Shock resistance	100 m/s² acceleration (10 G approx.) with pulse width 16 ms in X, Y and Z directions 1,000 times each			
	Altitude (Atmospheric pressure)	2,000 m 6561 ft or less (800 to 1,100 hPa)			
Emit	ting element	Infrared LED (Peak emission wavelength: 870 nm 0.034 mil)			
Material		Flameproof enclosure: Aluminum, Lid: Aluminum die-cast, Clear window: Glass, Window frame: Steel plate (Black chromate) Window packing: Chloroprene, Safety light curtain mounting bracket: Steel plate (Black chromate), Cable: Oil-resistant PVC, Cable Gland: Brass (Nickel plated)			
Cab	e	6-core (0.3 mm ² × 4-core, 0.2 mm ² × 2-core) oil resistant shielded cable, 20 m 65.617 ft long			
Weight (Total of emitter and receiver)		Net weight: 44 kg approx.			
weig					

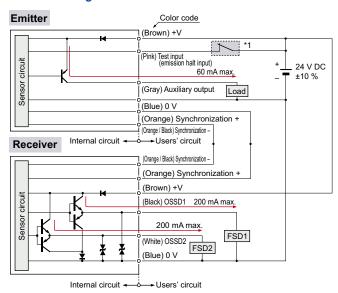
Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) Install the product in a location where it is less likely to suffer mechanical damage.
- 3) Since the color of the operation indicator changes according to the ON/OFF state of the control outputs (OSSD1, OSSD2), the operation indicator is marked as "OSSD" on the sensor.

 1) The Handy-controller (SE-HC)(discontinued model) cannot be used with this device, so that the emission amount control function and the blanking.
- 4) The Handy-controller (SF-HC)(discontinued model) cannot be used with this device, so that the emission amount control function and the blanking indicator function cannot be used. Furthermore, series connection is not possible.
- 5) Vs is the same value as the voltage of the used power supply to be used.
- 6) This device has a surge absorber connected between the device case and supply terminals to prevent faulty operation due to application of lightning surge noise. For this reason, the values for dielectric strength voltage and insulation resistance are given for the condition when the surge absorber has been removed.

I/O CIRCUIT AND WIRING DIAGRAMS

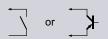
I/O circuit diagram



CAUTION

Use a safety relay unit or an equivalent safety control circuit for FSD.

Non-voltage contact or PNP open-collector transistor

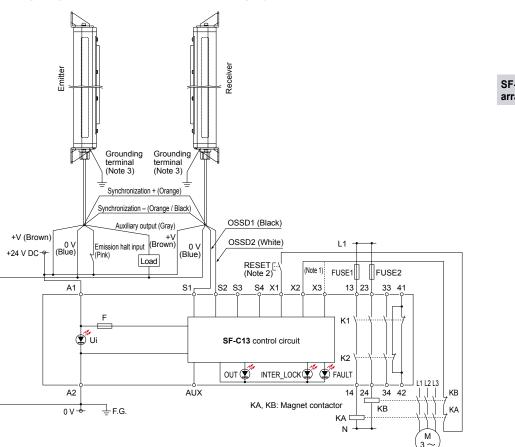


Test input (emission halt input)
 Low (open, or 0 to +1.5 V): Emission halt

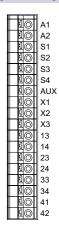
High (+9 V to Vs) : Emission (sink current: 2 mA or less) (Note)

Note: Vs is same voltage as the voltage of the power supply to be used.

Wiring diagram of the SF-C13 (Control category 4)



SF-C13 Terminal arrangement diagram



Notes: 1) The above diagram is when using manual reset.

If automatic reset is used, disconnect the read from X2 and connect it to X3.

In this case, a reset (RESET) button is not needed.

- 2) Use a momentary-type switch for the reset (RESET) button.
- 3) Ground the grounding terminal of **BSF4-AH80** without fail.

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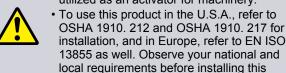
Control Units Safety Components

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PRECAUTIONS FOR PROPER USE

 Do not utilize this safety light curtain in "PSDI Mode", in which the safety light curtain is utilized as an activator for machinery.



 This catalog is a guide to select a suitable product. Be sure to read the instruction manual prior to its use.

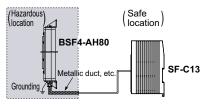
Cautions for explosion-protection

product.



This device has a flameproof structure and explosionproof performance that can only be ensured when the product meets all of the specified conditions and specifications. Failure to observe any of them will result in the loss of the explosion proof performance.

- Use flameproof electric appliances that are compatible with hazardous locations (locations where an explosive atmosphere of gas or vapor may exist).
- · Make sure that the power supply is off while wiring. Otherwise, electric shock may result.
- Never modify or repair the product yourself. Failure to follow this instruction may result in an explosion or ignition.
- · Protect the cables, or external conductors, against possible external damage by passing them through a sufficiently strong metallic tube or by other means.
- · Ground the grounding terminal without fail. Failure to follow this instruction may result in an explosion or ignition.
- Do not open the lid of the flameproof enclosure, and do not remove the window frame fixtures of the enclosure. Failure to follow this instruction may result in an explosion or ignition.
- The product can be used in Zone 1 or Zone 2 areas where explosive gases may exist and flameproof appliances in groups IIA and IIB and temperature classifications of T1 to T6 can be used. Never install in locations which are classified as "0"
- For the classification of hazardous locations and flameproof electric appliances, see each country's electric equipment construction work principles and other related laws and regulations.
- If the wiring is expected to be subjected to electromagnetic or electrostatic induction from the general circuits, separately protect it with a metallic tube or duct.



 Install the product in a location where it is less likely to suffer mechanical damage.

Mounting

- When mounting the safety light curtain, secure it in place using four M10 bolts.
- · The cable lead-in port is threaded for wiring protective tube or conduit (NPT 1/2). Using a steel wire tube etc., if necessary, screw a tube into the port at least five complete threads.
- After beam alignment, tighten the hexagon-sockethead bolts for adjusting mounting angle for fixing. The recommended tightening torque is 1.5 to 1.7 N·m. (The hexagon-socket-head bolts for adjusting mounting angle are on top and bottom surfaces of the emitter and receiver.)

Grounding

- · Ground the external grounding terminal on the flameproof enclosure to keep the grounding resistance at or below 100 Ω.
- For grounding, use an electric wire with equivalent or higher insulation performance to a 600 V polyvinylinsulated electric wire, and of a thickness ensuring safe carrying of the expected maximum ground current.

Others

- This device has been developed / produced for industrial use only.
- Use the device according to the specifications of this product. Failure to follow this instruction may result in electric shock, injuries, or damage to the product.
- Unpack the product with the right side facing up. If you do not follow this instruction, you may get injured.
- Do not touch any terminals when measuring the insulation resistance. Failure to follow this instruction may result in electric shock
- · If there is something abnormal with the product, immediately turn OFF the product. Otherwise, electric shock, injuries, or a fire may result.
- Before measuring the insulation resistance, confirm that there is no explosive atmosphere of gases or vapor around. Failure to follow this instruction may result in an explosion or ignition.

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PRECAUTIONS FOR PROPER USE

Refer to p.1595 for general precautions.

Reference

Classification of "Class" (North America only)

· Hazardous atmosphere is classified as follows.

Classification	Hazardous atmosphere	Use of BSF4-AH80	
Class I	Gas or vapor	Can be used	
Class II	Dust Cannot be use		
Class III	Fiber • Floating particles	Cannot be used	

Classification of hazardous locations "Zone"

Classification	Hazardous atmosphere	Use of BSF4-AH80
Zone 0 location	A location where a hazardous atmosphere exists continuously or for a long period of time (100 hours or longer per year) under normal conditions.	Cannot be used
Zone 1 location	A location where a hazardous atmosphere is expected to be generated under normal conditions (a location where a hazardous atmosphere is expected to exist for one to 100 hours per year).	Can be used
Zone 2 location	A location where a hazardous atmosphere is expected to be generated under abnormal conditions (a location where a hazardous atmosphere is expected to exist for less than one hour per year).	Can be used

Classification of "Group"

 Electric appliances are classified into the following groups in terms of explosive atmospheres:

Classification	Hazardous atmosphere	Use of BSF4-AH80	
Group I	Electric appliances for mines that are likely to generate firedamp.	Cannot be used	
Group II	Electric appliances for locations with an explosive atmosphere, except for mines that are likely to generate firedamp.	Can be used	

Classification of "Gas"

 Excerpted from the "Guide to Explosion-proof Electric Machine and Appliance Type Verification (Related Technical Standards Consistent with Global Standards, Japan)". In general, the temperature classes and gas or vapor categories of the representative explosive gases frequently used by plants are as shown in the table below:

Temperature classification	T1	T2	Т3	T4	T5	T6
Flash point Classification of gas or vapor	0/12 °E	400 C 042 F dilu	JUU GOTZ Fallu	200 C 382 F allu		Over 85 °C 185 °F, 100 °C 212 °F and below
Α	Aceton Ammonia Carbon monoxide Ethane Acetic acid Ethyl acetate Toluene Propane Benzen Methanol Methane	Ethanol Vinyl acetate 1-butanol Butane Acetic anhydride	Octane Hexane	Acetaldehyde		
В	Coal gas	Ethylene Ethylene oxide				
С	Water gas Hydrogen	Acetylene			Carbon disulfide	Ethyl nitrate

Note: ${\bf BSF4\text{-}AH80}$ can be used in the area of A to B (Classification of gas or vapor) and T1 to T6 (Temperature classification).

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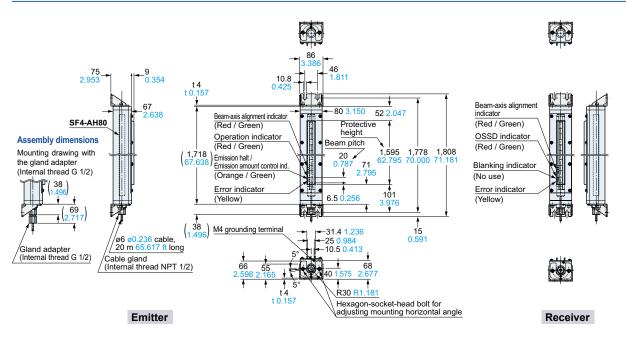
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DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.



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