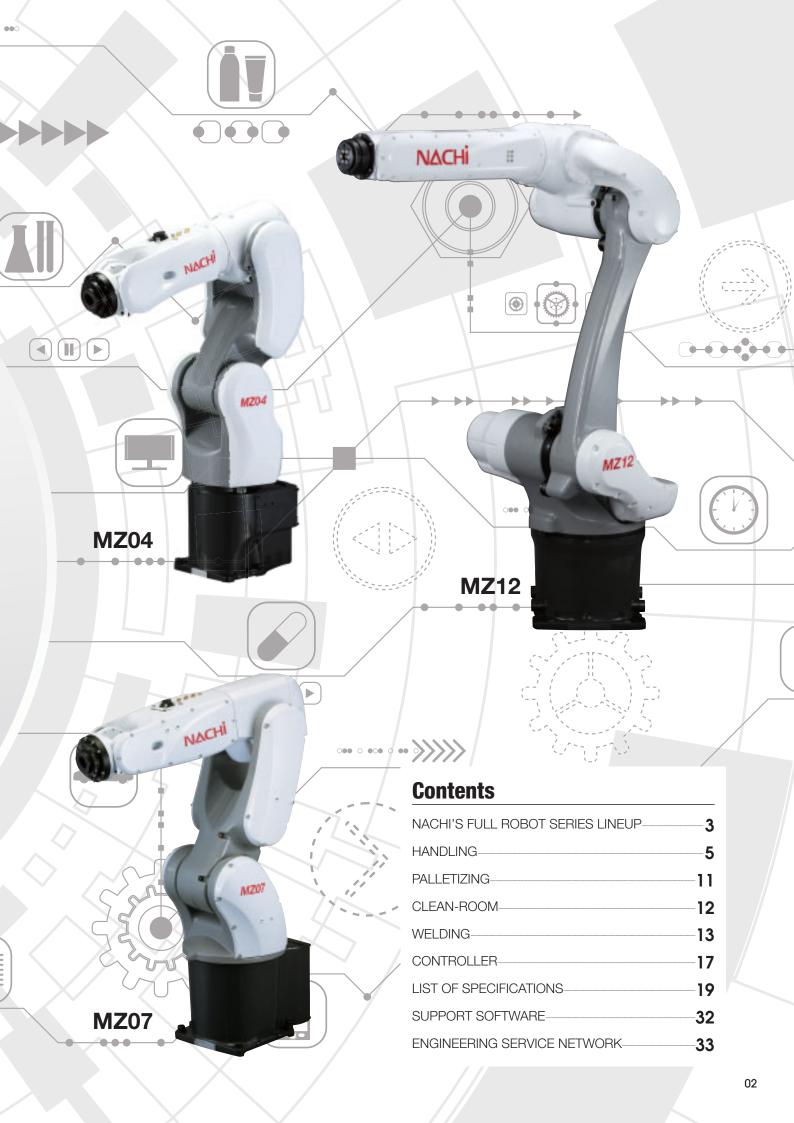


NACHI-FUJIKOSHI's industrial robots are making innovations in manufacturing throughout the world.

NACHI-FUJIKOSHI leveraged know-how from their hydraulic and machine tool divisions to become the first Japanese manufacturer of industrial robots in 1968.

Since then, NACHI-FUJIKOSHI has been introducing products built on its technological excellence and innovative strength to accurately respond to market demands. Currently NACHI-FUJIKOSHI has many partnerships with Automotive and General industries.

Through these partnerships and the delivery of world class products NACHI-FUJIKOSHI has earned a high level of respect among these industries around the world. From high-speed, high precision operations to lifting heavy loads used in a full range of assembly work and welding solutions. NACHI-FUJIKOSHI's robots are innovating production facilities with their incredible speed. We will continue to evolve with customers to meet the challenge of the world's automation needs.



NACHI's full robot series lineup

NACHI's full robot series lineup supports worksites throughout the world of manufacturing with the latest in technology.

	HANDLING				
	MZ	EZ/ES	MC/MR	ST-TP	MC and SC Heavy Loader
	WAS A STATE OF THE	NóCHÍ EZO3			NGI NGI
Process and application	▶ P.05 Number of controlled axes: 5 or 6 axes Payload capacity: 3.5 to 12kg Maximum reach: 541 to 1,454mm	▶ P.06 Number of controlled axes: 4 or 6 axes Payload capacity: 2 to 12kg Maximum reach: 350 to 850mm	▶ P.07 Number of controlled axes: 6 or 7 axes Payload capacity: 10 to 70kg Maximum reach: 1,260 to 2,050mm	▶ P.08 Number of controlled axes: 6 or 7 axes Payload capacity: 80 to 100kg Maximum reach: 3,106mm	▶ P.09 • P.10 Number of controlled axes: 6 axes Payload capacity: 280 to 1,000kg Maximum reach: 2,771 to 3,972mm
Spot and seam welding					•
Arc welding					
Die casting	•		•		•
Resin molding	•	•	•		•
Press operation handling	•		•	•	
Machine loading	•		•		•
Deburring and polishing	•	•	•		
Sealing	•	•	•		
General assembling	•	•	•		
Tightening nuts	•	•	•		
Picking, aligning, packaging	•	•	•		
Shipping and receiving (palletizing)		•	•		•
Measuring, inspection, testing	•	•	•		•
Material handling	•	•	•	•	•
Glass substrate loading					

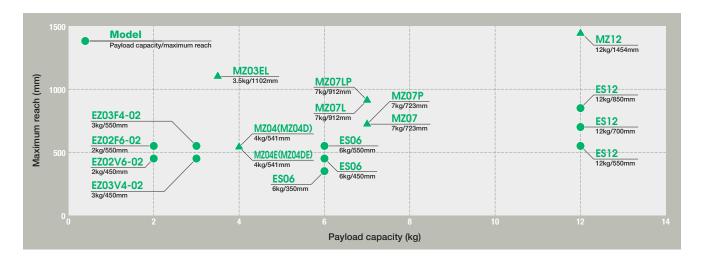
PALLETIZING	CLEAN	-ROOM	WELDING		
LP/MC470P/MC500P	ST-C/SC-C	SJ	SRA-H/SRA	NB/NV	
**					
P.11 Number of controlled axes: 4 or 5 or 6 axes Payload capacity: 130 to 500kg Maximum reach: 2,771 to 3,756mm	▶ P.12 Number of controlled axes: 6 axes Payload capacity: 133 to 400kg Maximum reach: 2,654 to 3,623mm	▶ P.12 Number of controlled axes: 4 or 5 axes Payload capacity: 25 to 120kg	▶P.13 • P.14 Number of controlled axes: 6 axes Payload capacity: 100 to 250kg Maximum reach: 1,634 to 3,734mm	▶ P.15 Number of controlled axes: 6 axes Payload capacity: 4 to 6kg Maximum reach: 1,402 to 2,008mm	Field
			•		Automotive, automotive parts,
				•	metalworking, agricultural machinery, construction machinery
			•		Automotive parts, plastic,
			•		electric and electronics
			•		
	•		•		
			•		
					Automotive, automotive parts, machine tools, plastic,
			•		pharmaceuticals and cosmetics,
			•		electric and electronics, metalworking, chemistry, medical equipment,
					foodstuffs, agricultural machinery, construction machinery
•			•		
•	•		•		
	•	•			Electric and electronics

HANDLING

Machine loading, picking, loading, palletizing, assembling, deburring/polishing, and sealing

Solving your automation needs for assembly, loading, and other jobs with a lineup of high performance and highly functional product applications such as vision sensors and our FLEXhand series for our high-speed and high precision robots.





WING SLICER Type

EZ Series

●EZ03V4-02

●EZ03F4-02

●EZ02V6-02

●EZ02F6-02

Number of controlled axes: 4 or 6 axes

Payload capacity: 2 to 3kg

Maximum reach: 450 to 550mm

The EZ are high-speed, horizontally articulated robots equipped with a space-saving vertical first axis.

They have a high speed, high accuracy structure that is excellent for applications such as assembly and handling. Cable routing is simplified by hollow construction to the end of the wrist, capable of housing wires internally. The internal wire routing for the tooling significantly increases cabling reliability. The SCARA family has multiple models with varying reach and payload to support a variety of equipment operations.



Space-saving, high-speed scara robot

ES Series

ES06

Number of controlled axes: 4 axes

ES12

Payload capacity: 6 to 12kg

Maximum reach: 350 to 850mm

The ES SCARA series is known for high speed and precision due to the rigidity of the arm and servo control.



HANDLING

Machine loading, picking, loading, palletizing, assembling, deburring/polishing, and sealing

Powerful and compact multi-purpose robot

MC Series

●MC10S

•MC35

MC10LMC50MC12SMC70

●MC12S ●MC7 ●MC20 Number of controlled axes: 6 axes

Payload capacity: 10 to 70kg

Maximum reach: 1,400 to 2,050mm

High dust and water protection, combined with outstanding performance and a full range of functions to handle a variety of applications make these robots ideally suited for a variety of production environments.



Flexible motion "Arm" robot with 7-axes

MR Series

MR20MR20L

MR35MR50

Number of controlled axes: 7 axes

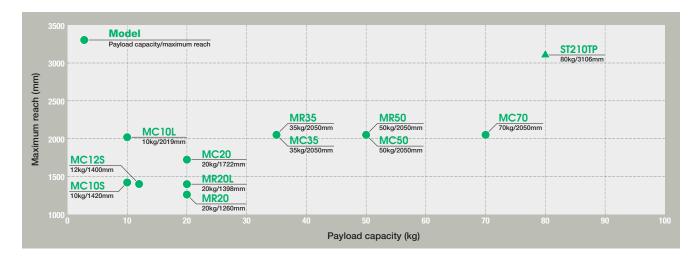
Payload capacity: 20 to 50kg

Maximum reach: 1,260 to 2,050mm

With a programmable pose, this 7-axis arm design can handle complex motions to flexibly work in processes that other robots cannot.

The compact robot arm greatly reduces the amount of space needed for installations.





Press operation handling robots

ST210TP

▲ST210TP-01
(with press arm)

▲ST210TP-02
(without press arm)

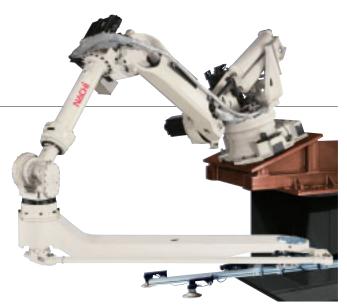
Number of controlled axes: 6 or 7 axes

Payload capacity: 80 to 100kg

Maximum reach: 3,106mm

Highly rigid design with vibration dampening give this robot its great speed.

Newly developed specialized press arm attachment gives this robot a much larger reach that can be used for a maximum eight meter press pitch. Moves parts horizontally at high speed.



Options

FLEXhand FH360/FH150-F2/FH150-F3

Servo hand controlled as an additional axis by the robot controller. Capable of handling many shapes without changing the hand. This is an excellent tool for small-lot multiple item production.



FH360-02 (3 fingers) FH150F2-01 (2 fingers) FH150F3-01 (3 fingers)

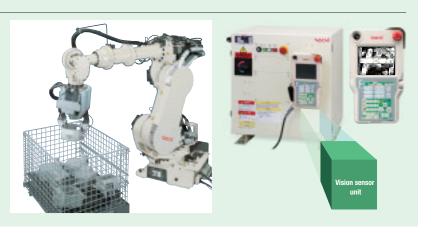
Force sensor

This function controls
the robot by accurately
detecting the applied force.
This powerful tool makes
it possible for robots to do
delicate operations at high
speed, such as following,
pushing, loading (press
fitting), detecting position
and phase during assembly
and production processes.



Vision sensor NV-Pro

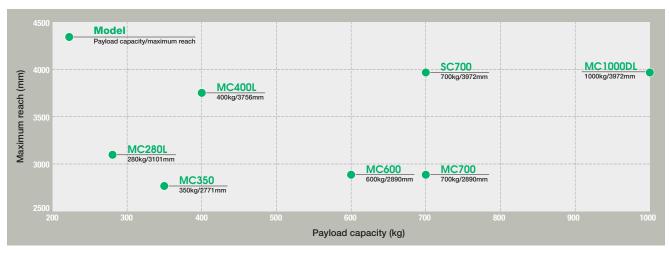
Our vision sensor was developed in-house at NACHI. Excellent interfacing with robot because it is possible to check images, operations, and program the robot using the teach pendant. Excellent for picking up parts that have not been positioned because robot is aware of part position in 2 or 3 dimensions. Can be equipped with functions to detect models of products (or detect abnormal products).



HANDLING

Machine loading, picking, loading, palletizing, assembling, deburring/polishing, and sealing





Super heavy loader robot

SC Heavy Loader Series

●SC700

Number of controlled axes: 6 axes

Payload capacity: 700kg

Maximum reach: 3,972mm

The SC heavy loader robots, with huge load capacity and reach, are excellent for jobs that require heavy lifting. Their large vertical stroke allows more flexible production lines by replacing conventional specialized machinery, such as auto body loaders, with robots.



Example application

Handling and transport

Robots load work pieces into machining centers and move parts between processes during parts manufacturing. A single robot can tend multiple machines by synchronizing the various cycle times. Selecting the right robot for the job means a compact operation with excellent maintainability.



Deburring and polishing

Robots de-burr cast parts and machined parts and grind welding beads.

They maintain consistent quality without variations in polishing or left over burrs using our force control function.



Press operation handling

Robots load and unload presses.

Frees workers from the dangerous job of handling the sharp edges of sheet metal parts.

Helps increase productivity by quickly loading parts ranging in size from large to small.



PALLETIZING

Palletizing robots

By improving productivity, these robots handle manufacturing jobs and produce more parts in a shorter time NACHI's palletizing robots help with intricate stacking work for shipping and receiving processes.

High-speed palletizing robot

LP Series

●LP130 ●LP130F ●LP180 ●LP210 Number of controlled axes: 4 axes

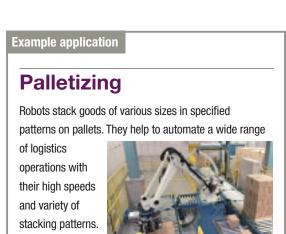
Payload capacity: 130 to 210kg

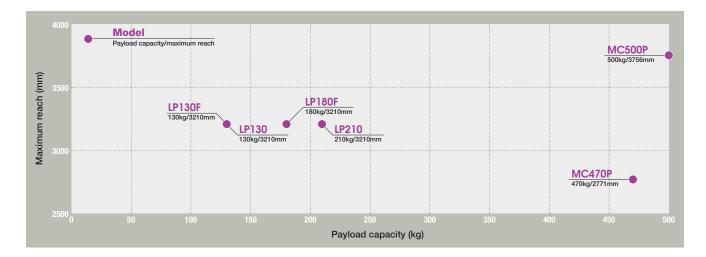
Maximum reach: 3,210mm

The LP series of specialized palletizing robots do large movements quickly.

They can stack products, such as cardboard boxes, or products in bags, such as foodstuffs or chemicals, onto pallets at high speeds. Loaded with palletizing functions, they can handle a wide variety of stacking patterns.



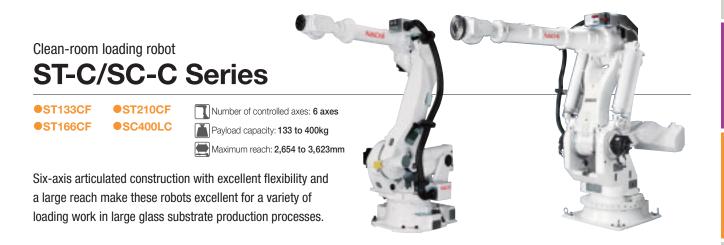




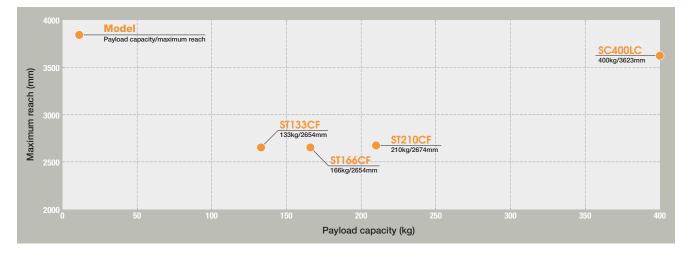
CLEAN-ROOM

Clean-room Robots

Our series of clean-room robots suppress the dust created by arm movements and are designed to be used in clean rooms. These high-performance loading robots support the heart of the flat panel display production process.







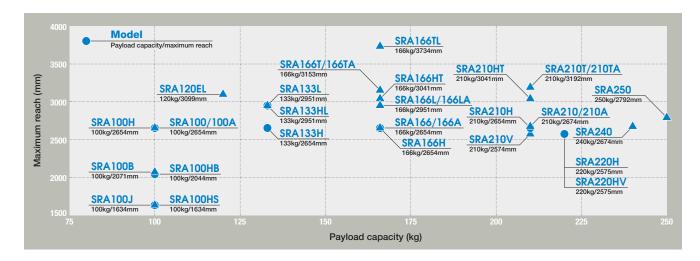
WELDING

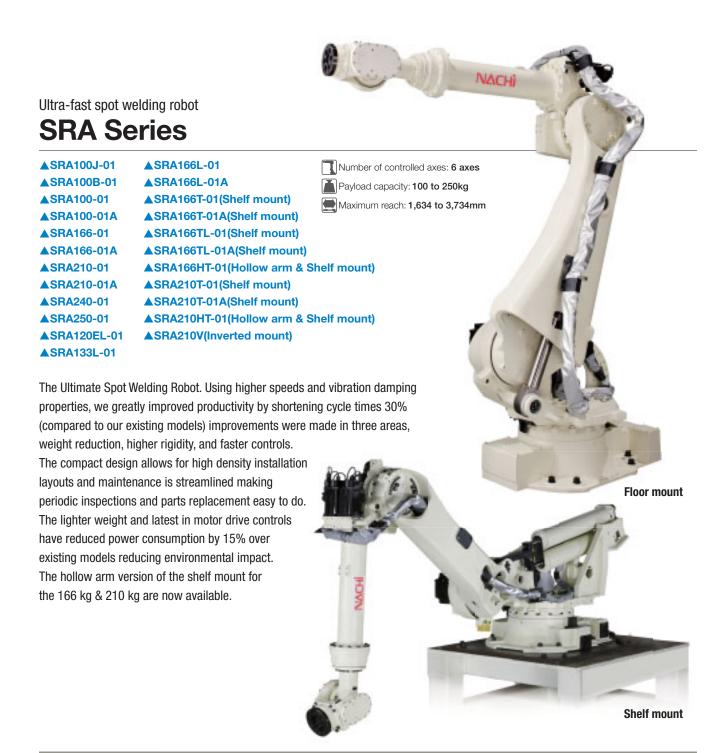
Spot welding, arc welding, and seam welding

Welding robots are the central element of automobile production, especially the auto body welding lines.

The performance, functionality, and reliability of the NACHI lineup of spot welding robots are supporting the world of manufacturing.







Example application

Spot welding

Spot welding guns are mounted on robots and used to spot weld steel. They are used to assemble auto bodies, parts, and frames. Welding guns are controlled by the robots so weld spatter does not occur for high quality welds and high productivity in a clean and quiet environment.



WELDING

Spot welding, arc welding, and seam welding

Arc Welding Robot

NB/NV Series

●NB04 ●NB04L ●NV06 ●NV06L Number of controlled axes: 6 axes

Payload capacity: 4 to 6kg

Maximum reach: 1,402 to 2,008mm

By housing the arc welding cable in the arm, these robots optimize layout by eliminating interference with peripheral equipment and they provide consistent wire feed.

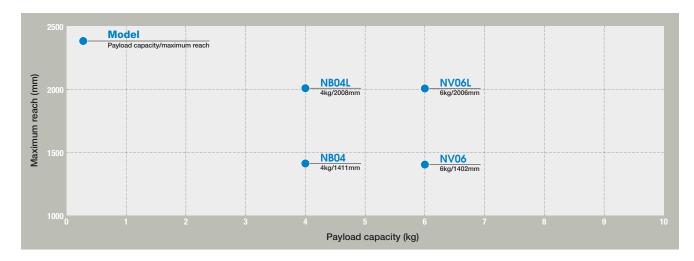


Example application

Arc welding

Arc weld torches mounted on our robots are used to weld a variety of materials, from thin sheet metal to multiple layers of thick steel plate. These robots are used in producing ships, structural frames, auto components, houses and bridge parts.



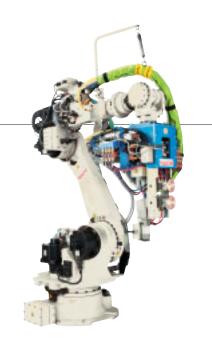


Seam welding robots

Robot seam welding package

Seam welders are mounted on robots

- Capable of seam welding on work surfaces in three dimensions
- · Fast and consistent welding
- Equipped with various application functions such as electrode polishing, electrode wear compensation, and others

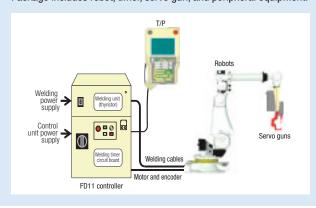


Option

Integrated timer Weld timer integrated in controller

All-in-one package

Package includes robot, timer, servo gun, and peripheral equipment.



Slide

Slide controlled as an additional axis by the robot controller. Expands possibilities of automated systems and working envelope of robots.



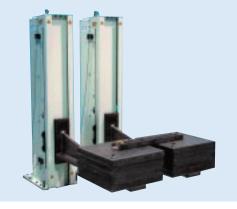
Revolving worktable TT2000/TT4000

Revolving table controlled as an additional axis by the robot controller. Full-circle revolving table holds heavy loads, such as fixtures, that helps streamline production processes with multi-operation configurations combining production of multiple types of products.



Lifter LF Series

Lifter is controlled by the robot controller for vertical movement. Each pillar can handle up to 580 kg. A maximum of 4 pillars coordinate simultaneously to lift heavy and long items.



CONTROLLER

Introducing the intelligent robot controller based on Windows.

Robots and additional axis are easy to operate by using the teach pendant. Vision and force sensors, as well as networks, are managed in one place.

FD Controller (FD14)



The FD14 controller, used for large robots, is more compact in comparison to the FD11 controller.

. Basic specifications for controller

Item	Specifications		
Controllable axes	6		
Maximum controllable axes	8		
External dimensions (mm)	490(W)×680(D)×240(H)		
Position reader	Absolute encoder		
Programming system	Teaching playback		
Operating panel	Mode switch (teach/playback), emergency stop button		
Cable between robot and control panel	5m (controller cable specification)		
Protection rating	IP54		
Power supply	$3~\phi~$ 200-220VAC: Class-D grounding, breaker 40A, max. leakage 100mA		
Ambient temperature/humidity	0 to 40 °C (50/60Hz) 20 to 85% (without condensation)		
Robot monitoring function	PL d (Cat. 3)		

• Controller options

Item	Specifications		
Cable between robot and control panel	5m, 10m, 15m, 20m, 25m (with connector)		
External memory	USB memory (1 GB)		
Additional axes	Gun, slider, jig and hand		
Fieldbus	DeviceNet, PROFIBUS, FL-net, CC-Link and others. Maximum 4 channel can be installed.		
Additional input/output signals	32/32 or 64/64 point		
Output relay contact specifications	32 or 64 point		
Analog input/output	2/4 point		
Vision sensor	NV-Pro		
Conveyer tracking function	Conveyer tracking control		
Palletize function	Palletize and de-palletize		
Robot language	SLIM		
PLC function	Software PLC IEC 1131-3		

• Teach pendant display specifications

Item	Specifications		
Display	5.7 inch VGA color LCD touch panel		
Language	Japanese (Chinese, hiragana, katakana and alphanumeric characters) Option: English/Chinese/Korean		
Enable SW	One-handed enable switch, three positions, (left hand side)		
Optional functions	Axis operation key, value input key, selection/function key, motors on key, emergency stop		
External memory interface	USB port		
Cable length	8m. Option: extension (total) 15, 25m		
Protection rating	IP65		
External dimensions (mm)	170(W)×300(D)×65(T)		
Weight	0.96 kg (exclude cable)		

CFD controller (for MZ series only)



Compact cabinet

Just 369 mm wide. Can be stored inside robot riser.

Wide-variety of applications supported

- Supports addition of one axis (slide axis, jig axis, etc.)
- Vision sensor NV-Pro
- Force sensor applications

- Built in software PLC
- Protective box for controller (dust proof, drip proof)

Basic specifications for controller

- basic specifications for controller				
Item	Specifications			
Controllable axes	6			
Maximum controllable axes	7			
External dimensions (mm)	369(W)×490(D)×186(H)			
Protection rating	IP20			
Power supply	Single phase/3			
Ambient temperature/humidity	0 to 40 °C (50/60Hz) 20 to 85% (without condensation)			

Controller options

Item	Specifications		
Additional axes	One is possible.		
External memory	USB memory (1 GB)		
Fieldbus	DeviceNet, PROFIBUS, EtherCAT, CC-Link and others. EtherCAT and CC-Link are only compatible as a slave.		
Digital I/O	Maximum 64/64 point		
Vision sensor	NV-Pro		
Robot monitoring function	SIL3, PL e		

FD Controller (FD11)



Fast processing

High-speed CPU brings huge improvement to control performance such as cycle time, trajectory control, and internal processing time.

Teach pendant is compact and lightweight

Compact and lightweight with re-tooled key operations.

Touch screen is standard equipment making operations even easier.

Improved maintainability

Maintainability improved by integrating components revamping configuration. Faster parts replacement.

Outstanding functionality

Excellent software functions carried over from AX controller. Easily adapts to many various applications.

Full lineup of safety functions

Support for PL (Performance Level) d is standard. Compliant with American and European safety standards.

• Controller options

Basic specifications for controller				
Item	Specifications			
Controllable axes	6			
Maximum controllable axes	8			
External dimensions (mm)	580(W)×542(D)×590(H)			
Position reader	Absolute encoder			
Programming system	Teaching playback			
Operating panel	Mode switch (teach/playback), emergency stop button, motors on button, start button and stop button			
Cable between robot and control panel	5m (controller cable specification)			
User interface	User panel: On back, side and inside door			
Protection rating	IP54			
Power supply	3 Φ 200-220VAC: Class-D grounding, breaker 40A, max. leakage 100mA			
Ambient temperature/humidity	0 to 40 °C (50/60Hz) 20 to 85% (without condensation)			
Robot monitoring function	PL d (Cat. 3)			

 $^{{}^{\}star}\text{Teach}$ pendant specification is the same as FD14.

Item	Specifications		
Overseas compliance	North America: ANSI/RIA, Europe: CE		
Power voltage converter (External dimensions)	AC380/400/420/440/460/480V (3 ϕ 50/60Hz) Class-D grounding, breaker 30A, max. leakage 100mA (580mm(M)×542mm(D)×1,180mm(H))		
Cable between robot and control panel	Extension (total): 10m, 15m, 20m, 25m		
External memory	USB memory (1 GB)		
Additional axes	Gun, slider, jig and hand		
Fieldbus	DeviceNet, PROFIBUS, FL-net, CC-Link and others. Maximum 4 channel can be installed.		
Additional input/output signals	32/32 or 64/64 point		
Output relay contact specifications	32 or 64 point		
Analog input/output	2/4 point		
Vision sensor	NV-Pro		
Conveyer tracking function	Conveyer tracking control		
Palletize function	Palletize and de-palletize		
Robot language	JIS SLIM		
PLC function	Software PLC IEC 1131-3		

CFDL controller (for EZ series only)



Just 369 mm wide Multi-controller CFDL can be placed within the support structure.

- It can control up to 4 robot unit.
- Emergency stop and operation switches are provided for each 4 unit independently. (they can work in synchronous manner too.)

Basic specifications for controller

Item	Specifications			
Model	CFDL1-0000 CFDL2-0000		CFDL4-0000	
Maximum controllable units	1	2	4	
Maximum controllable axes	6 axes/unit			
Teach pendant	Option			
Operating switches	Emergency stop and mode switching			
Relay unit	8 point			
External dimensions (mm)	369(W)×490(D)×186(H)		369(W)×560(D)×263(H)	
Protection rating	IP20			
Power supply	Single phase/3			
Ambient temperature/humidity	0 to 40 °C (50/60Hz) 20 to 85% (without condensation)			

Controller options

Item	Specifications			
Model	CFDL1-0000 CFDL2-0000 CFDL4-0000		CFDL4-0000	
External memory	USB memory (1 GB)			
PCI option	2 slots	slots 1 slot		
Fieldbus	DeviceNet, PROFIBUS, EtherCAT, CC-Link and others. EtherCAT and CC-Link are only compatible as a slave.			
Digital I/O	Maximum 64/64 point			
Software PLC	Yes			
Vision sensor	Yes			
Brake release	Brake release mode			
Overseas compliance		UL, CE, KCs		

HANDLING LIST OF SPECIFICATIONS MZ07L (MZ07LP) **MZ04** MZ04E **MZ07** Model MZ03EL **MZ12** (MZ04DE) (MZ04D) (MZ07P) No. of axes 6 6(5) 6 J1 Swivel 1 ±170° J2 Horizontal -135~+80° -145~+90° -135~+80° -160∼+90° J7 Swivel 2 Max. working J3 Vertical -155~+270° -125~+280° -136~+270° -139~+270° -147~+210° envelope J4 ±190° Rotation 2 J5 Bend ±120° ±140° J6 ±360° Rotation 1 J1 300°/s 480°/s 200°/s 450°/s 300°/s 260°/s Swivel 1 J2 Horizontal 230°/s 460°/s 150°/s 380°/s 280°/s 230°/s Am J7 Swivel 2 Max. J3 Vertical 360°/s 520°/s 190°/s 520°/s 360°/s 260°/s speed J4*1 Rotation 2 550°/s 560°/s 550°/s 470°/s Wrist 560°/s 550°/s 470°/s J5 Bend 550°/s Rotation 1 900°/s 1000°/s J6 1,000°/s 700°/s Wrist 3.5kg 4kg 7kg 12kg Maximum Load capacity load on forearm Upper of J3 J4 Rotation 2 6.0N·m 16.6N·m 8.86N·m 25N·m Allowable static load J5 Bend 6.0N·m 16.6N·m 8.86N·m 25N·m torque for wrist J6 Rotation 1 2.9N·m 4.9N·m 9.4N·m 9.8N·m J4 Rotation 2 0.12kg·m² 0.47kg·m² 0.2kg·m² 0.7kg·m² Allowable J5 moment of Bend 0.12kg·m² 0.2kg·m2 0.47kg·m² 0.7kg·m² inertia for wrist J6 Rotation 1 0.03kg·m² 0.07kg·m² 0.15kg·m² 0.2kg·m² Maximum reach 1,102mm 541mm 723mm 912mm 1,454mm ±0.03mm Position repeatability ±0.03mm ±0.02mm ±0.02mm ±0.04mm Ambient temperature*2/humidity 0 to 45°C/20 to 85% RH (without condensation) Vibration 0.5 G or less Floor, wall, inverted, tilted mount Floor, inverted mount Floor, wall, inverted, tilted mount Floor, inverted, tilted mount Installation Dust proof, Drip proof IP67 equivalent IP67 equivalent IP40 equivalent*3 Weight 39kg 26kg 25kg 30kg 32kg 150kg Power consumption 0.4KVA 1.8KVA Working envelope 1102 1454

^{*} Maximum speeds are maximum values, they will vary depending on the wrist load conditions and operating program.

^{*1:} For the 5-axis specifications (MZO7P and MZO7LP), the configuration does not have the J4 axis. *2: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded. *3: MZO4 and MZO4E have IP40 equivalence. MZO4D and MZO4DE have IP67 (dust proof and water proof) equivalence.

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EZ03V4-02	EZ03F4-02	EZ02V6-02	EZ02F6-02	ES06	ES12
	4	6	3	4	ļ.
250/1	50mm*4	250/15	0mm* ⁵	±170°	
	±1	70°		±145°	±145° *6
	1	- 		-	
±180°	±145°	±180°	±145°	200/340mm	350/450mm
±3	360°	±18		±36	
	_	±10 ±30		_	
1 400/1		1,200/1,0		400°/s	420°/s* ⁶
1,400/1,4		0°/s	0011111/10	670°/s	450°/s
		_		-	
	72	20°/s		2,400mm/s	2,800mm/s
2,40	00°/s	1,200°/s		2,500°/s	2,400°/s
	-	720°/s		-	
	-	720°/s		-	
3 kg (2 kg rated)		2kg (1 k	g rated)	6 kg (3 kg rated)	12 kg (3 kg rated)
-		-		-	
	_	-		_	
	_	-	-	_	
	-	-		-	
	_	-	-	_	-
0.05	ikg∙m²	0.03kg·m² (0.013kg·m² rated)		0.12kg·m ²	0.3kg⋅m²
	-	0.03kg·m² (0.013kg·m² rated)		-	
150	_	0.01kg·m² (0.0		-	-
450mm	550mm	450mm	550mm	350/450/550mm	550/700/850mm
±0.0	0 to 45°C/20 to 85%RH	±0.02mm		± 0.012 mm ± 0.015 mm 0 to 40°C/45 to 85%RH (without condensation)	
	U 1U 4U U/ZU IU 80%KM		s (4 9m/s²)	U W 40 0/40 W 80%RH	(without condensation)
Inverted mount	Floor mount	0.5 G or less (4.9m/s²) Inverted mount		Floor mount	
		IP20			
42kg 43kg		44kg	45kg	36/37kg	65/67/69kg
		0.4		'	
450	550	450	550	350/450/550	058/001/055

^{*4:} There are two types of maximum operating envelopes: 250 mm and 150 mm. The 250 mm has a maximum speed of 1,400 mm/s. The 150 mm has a maximum speed of 1,200 mm/s. The 150 mm has a maximum speed of 1,000

HANDLING LIST OF SPECIFICATIONS				Macro 1					
Model				MC10S	MC10L	MC12S	MC20	MC35	MC50
No. of axe	S					(6		
		J1	Swivel 1		±1	80°		±1	65°
	Arm	J2	Horizontal		-145~	~+60°		-135	~+80°
Max.	A	J7	Swivel 2				-		
working envelope		J3	Vertical	-148~+242°	-163~+242°	-154~+242°	-163~+242°		~+260°
envelope	150	J4	Rotation 2	±190°		±180°			860°
	Wrist	J5	Bend	±120°		±139°			25°
		J6	Rotation 1			60°	ı		!50°
		J1	Swivel 1	200°/s	150°/s	200°/s	170°/s	185°/s	180°/s
	Arm	J2	Horizontal	170°/s				180°/s	
Max.	1	J7	Swivel 2			-	-		
speed	Wrist	J3	Vertical	4000/)°/s		190°/s	180°/s
		J4	Rotation 2	400°/s	360°/s	370°/s	360°/s	305°/s	255°/s
		J5	Bend	400°/s	360°/s	370°/s	360°/s	305°/s	255°/s
		J6	Rotation 1	800°/s	600°/s	700°/s	600°/s	420°/s	370°/s
Maximum		Wrist Load capacity		10	kg	12kg	20 (max. 22) kg	35kg	50kg
load		on forearm		-			1:	5kg	
		Upper of J3				-	-		,
Allowable		J4	Rotation 2	22N·m	24.5N·m	28N·m	49N·m	160N·m	210N·m
static load		J5	Bend	22N·m	24.5N·m	28N·m	49N·m	160N·m	210N·m
torque for	WIISL	J6	Rotation 1	11N·m	12N·m	13N·m	23.5N·m	90N·m	130N·m
Allowable		J4	Rotation 2	0.7kg·m²	1.6kg⋅m²	1.3kg·m²	1.6kg·m²	16kg·m²	30kg·m²
moment of inertia for v		J5	Bend	0.7kg⋅m²	1.6kg⋅m²	1.3kg·m²	1.6kg·m²	16kg·m²	30kg·m²
		J6	Rotation 1	0.2kg·m²	0.7kg⋅m²	0.47kg·m²	0.8kg·m²	5kg·m²	12kg·m²
Maximum				1,420mm	2,019mm	1,400mm	1,722mm		50mm
Position re				±0.06mm ±0.07mm					
Ambient te	mper	ature"/	humidity	0 to 45°C/20 to 85% RH (without condensation)					
Vibration				0.5 G or less				Floor and (OR See ded will 1916)	
Installation Dust proof		nroot		Wrist has IP67 and				Floor mount (OP: inverted, wall, tilted) Wrist: IP67 equivalent, main body: IP54 equivalent	
	i, Dii	piooi		main body has IP65 equivalent	2051/	1	0001/	,	7 equivalent)
Weight		198Kg	225Kg	210Kg	220Kg	640Kg			
Power consumption				1.5KVA		1.7KVA		5.0	OKVA
Working envelope				1420	2019	1400	1722	2050	

 $^{^{\}star} 1: Using \ at \ 1,000 \ m \ or \ lower \ sea \ level. \ Ambient \ temperature \ has \ limitations \ when \ allowable \ altitude \ is \ exceeded.$



HANDLING LIST OF SPECIFICATIONS







					4			
Model				ST210TP-01	MC280L	MC350	MC400L	
No. of axe	S.			7		6		
		J1	Swivel 1	±180°				
	=	J2 Horizontal		-35∼+120°	-100~	~+40°	-105~+60°	
Max.	Arm	J7	Swivel 2	±65°		-		
working		J3	Vertical	-96∼+210°	-147~+130°	-180~+130°	-130~+30°	
envelope		J4	Rotation 2	±360°	±3	60°	±210°	
	Wrist	J5	Bend	±120°	±1;	25°	±120°	
		J6 Rotation 1		±360°	±3	60°	±360°*2	
		J1	Swivel 1	110°/s	105	5°/s	90°/s	
	E	J2	Horizontal	90°/s	105°/s	95°/s	90°/s	
	Arm	J7	Swivel 2	(Press arm link) 120°/s		_		
Max. speed		J3	Vertical	95°/s	95	°/s	90°/s	
specu		J4	Rotation 2	130°/s	120°/s	110)°/s	
	Wrist	J5	Bend	130°/s	120°/s	110)°/s	
	_	J6	Rotation 1	250°/s	200°/s	180	30°/s	
		Wrist		80kg	280kg	350kg	400kg	
Maximum load		Load capacity on forearm		30kg	25kg 5		kg	
		Uppe	r of J3	-		-		
Allowable		J4	Rotation 2	-	1,921N·m	2,750N·m	3,450N·m	
static load		J5	Bend	-	1,921N·m	2,750N·m	3,450N·m	
torque for	Wrist	J6	Rotation 1	-	988N·m	1,235N·m	1,725N·m	
Allowable		J4 Rotation 2 J5 Bend			400	600kg⋅m²		
moment of				J7 axis rotation 80 kg·m²	400k	600kg⋅m²		
inertia for	wrist	J6 Rotation 1			250	kg·m²	400kg·m²	
Maximum	reac	1		3,106mm	3,101mm 2,771mm		3,756mm	
Position re	epeat	ability		±0.3mm	± 0.2 mm 0 to 45°C/20 to 85% RH (without condensation)		±0.3mm	
Ambient te	mpera	ature*1/	humidity					
Vibration					0.5 G	or less		
Installation	1			Shelf mount (installed at 20° angle)		Floor mount		
Dust proo	f, Drip	proof	:	Wrist	has IP67 and main body has IP54 equivalent		IP54 equivalent	
Weight				1,650kg	1,660kg	1,620kg	3,050kg	
Power consumption			7.0KVA	9.0KVA	8 .6KVA	19.3KVA		
Working envelope				3106 3025 3254	3101	2771	8909	

^{*1:} Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.
*2: The initial settings are ±210°. When passing cable through the hollow part of the 6th axis, use a range of ±210°.
When a cable is not passed through, the operating envelope can be extended to a maximum of ±360°, depending on the usage conditions.

		THE STATE OF THE S	
MC600	MC700	MC1000DL	SC700
		6	
±180°		±160°	±160°
-105~+60)°	-85~+45°	-85∼+45°
	-		_
-140~+30)°	-90∼+45°	-90∼+40°
±210°		-9.7~+90°(+9.7°)*3	-10∼+90°
±120°		±125°*4	±125°
±360°*2		±9.7°	±10°
90°/s	80°/s	45°/s	45°/s
90°/s	80°/s	40°/s	30°/s
30 70	-	10 / 0	_
90°/s	80°/s	40°/s	30°/s
110°/s	100°/s	20°/s* ⁵	30°/s
	100 /s 100°/s	65°/s	50°/s
110°/s			
180°/s	160°/s	70°/s*6	30°/s
600kg	700kg	1,000kg	700kg
Max. 50 kg	Max. 25 kg	-	-
	-		-
3,450N·m	ı	21,000N·m	13,800N·m
3,450N·m	1	-	3,920N·m
1,725N·m	1	4,410N·m	2,940N·m
600kg⋅m²		5,200kg·m ²	3,000kg·m²
600kg·m²		4,000kg·m²	1,800kg⋅m²
400kg·m²		1,740kg·m²	1,000kg·m²
2,890mm		3,972mm	3,972mm
	±0.3mm		±0.5mm
	0 to 45°C/20 to 85%	6 RH (without condensation)	
	0.5	5 G or less	
	Flo	por mount	
IP54 equival	ent	-	Wrist has IP67 and main body has IP54 ed
2,850kg	3,300kg	9,000kg	7,000kg
19.3KVA		19.0KVA	7.0KVA
			9358

^{*3:} Max motion range of axis 4 varies due to the wrist payload weight. Wrist load 300 kg <: -9.7°~+9.0°, Wrist load 300 kg \geq: -9.7°~+9.7°

*4: In order to make axis 5 move, axis 4 must be in ±4° from ground level when payload is installed on the wrist.

*5: Axis 4 speed achieves to this value when wrist payload is less than 300 kg and motion range is enough wide.

*6: Axis 6 achieveds to this value when motion range is ±120° (exceeding max motion range).

^{1[}N·m]=1/9.8[kgf·m]

PALLETIZING

LIST OF SPECIFICATIONS LP180-01 LP130-01 **LP130F** LP210 MC470P MC500P Model No. of axes 4 6 5 ±180° ±180° ±180° J1 Swivel 1 J2 Horizontal -95~+41° -94.5~+40° -95~+41° -100~+40° -105~+60° J7 Swivel 2 Max. working J3 Vertical -117~+17° -116~+17° -117~+17° -180~+35° -130~+30° envelope J4 ±360°*2 Rotation 2 ±360° J5 Bend ±125°*2 ±120° J6 Max :±360° Value of initial settings:±210° ±360° Rotation 1 J1 130°/s 145°/s 115°/s 105°/s 105°/s 90°/s Swivel 1 90°/s J2 Horizontal 115°/s 100°/s 95°/s Arm J7 Swivel 2 Max. J3 Vertical 115°/s 105°/s 100°/s 95°/s 90°/s speed J4 Rotation 2 400°/s 535°/s 360°/s 300°/s 110°/s J5 Bend 110°/s 110°/s J6 180°/s 180°/s Rotation 1 Wrist 130kg 180kg 210kg 470kg 500kg Maximum Load capacity 25kg 30kg Max. 25 kg load on forearm Upper of J3 J4 2.750N·m Rotation 2 Allowable static load J5 Bend 2,750N·m 3,450N·m torque for wrist J6 Rotation 1 0N·m 1,725N·m J4 50kg·m² 69kg·m² 100kg·m² 400kg·m² Rotation 2 Allowable moment of J5 Bend 400kg·m² 600kg·m² inertia for wrist J6 Rotation 1 250kg·m² 400kg·m² Maximum reach 3,210mm 2,771mm 3,756mm Position repeatability ±0.3mm ±0.4mm ±0.2mm ±0.3mm 0 to 45°C/20 to 85% RH (without condensation) Ambient temperature*1/humidity Vibration 0.5 G or less Installation Floor mount Wrist has IP67 and main IP54 equivalent IP54 equivalent Dust proof, Drip proof body has IP54 equivalent Weight 1,150kg 1,620kg 3,000kg Power consumption 6.2KVA 8.6KVA 9.7KVA Working envelope 3756

1[N·m]=1/9.8[kgf·m]

^{*1:} Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.

*2: Software limits the downward vertical range of axis 5 to ±5°. Axis 4 can move ±360° and axis 5 can move ±125° only when the encoder correction screen or software limit settings screen is open.

*3: The initial settings are ±210°. When passing cable through the hollow part of the 6th axis, use a range of ±210°. When a cable is not passed through, the operating envelope can be extended to a maximum of ±360°, depending on the usage conditions.

CLEAN-ROOM LIST OF SPECIFICATIONS									
Model				ST133CF	ST133CF ST166CF		SC400LC		
No. of axe	S					6			
		J1	Swivel 1		±165°		±150°		
	E	J2	Horizontal		-80~+60°		-25∼ +105°		
Max.	Arm	J7	Swivel 2			_			
working		J3	Vertical		-137~+150°		-25~+120°		
envelope		J4	Rotation 2		±360°		±300°		
	Wrist	J5	Bend	±1;	35°	±130°	±120°		
	_	J6	Rotation 1		±3	360°			
		J1	Swivel 1	130°/s	110°/s	100°/s	80°/s		
	Ε	J2	Horizontal	130°/s	110°/s	90°/s	68°/s		
	Arm	J7	Swivel 2			_	,		
Max. speed		J3	Vertical	130°/s	110°/s	95°/s	80°/s		
орооч	Wrist	J4	Rotation 2	230°/s	170°/s	130°/s	90°/s		
		J5	Bend	230°/s	170°/s	130°/s	90°/s		
		J6	Rotation 1	305°/s	260°/s	200°/s	145°/s		
		Wrist		133kg	166kg	210kg	400kg		
Maximum		Load capacity on forearm		70	kg	Max. 70 kg	10kg		
load		Upper of J3			_	_	30kg		
		J4	Rotation 2	745N·m	951N·m	1,337N·m	1,960N·m		
Allowable static load		J5	Bend	745N·m	951N·m	1,337N·m	1,960N·m		
torque for v	vrist	J6	Rotation 1	411N·m	490N·m	720N·m	980N·m		
		J4	Rotation 2	60.9kg⋅m²	88.9kg·m²	141.1kg·m²	200kg·m²		
Allowable moment of		J5	Bend	60.9kg·m²	88.9kg·m²	141.1kg·m²	200kg·m²		
inertia for v		J6	Rotation 1	30.2kg·m²	45.0kg·m²	79.0kg·m²	147kg·m²		
Maximum	reacl			2,654mm		2,674mm	3,623mm		
Position re				±0.2mm ±0.3mm			±0.5mm		
Ambient ter			numidity	10 to 45°C/20 to 85% RH (without condensation)					
Vibration				0.5 G or less					
Installation	1				Shelf mount				
Dust proof	, Drip	proof			Floor mount	-			
Weight				1,12	20kg	1,160kg	3,800kg		
Power consumption				6.7KVA					
Clean rating*2				Cla	ss 6				
Working envelope				2654		2674	3623		

^{*1:} Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.
*2: Clean rating complies with ISO 14644–1

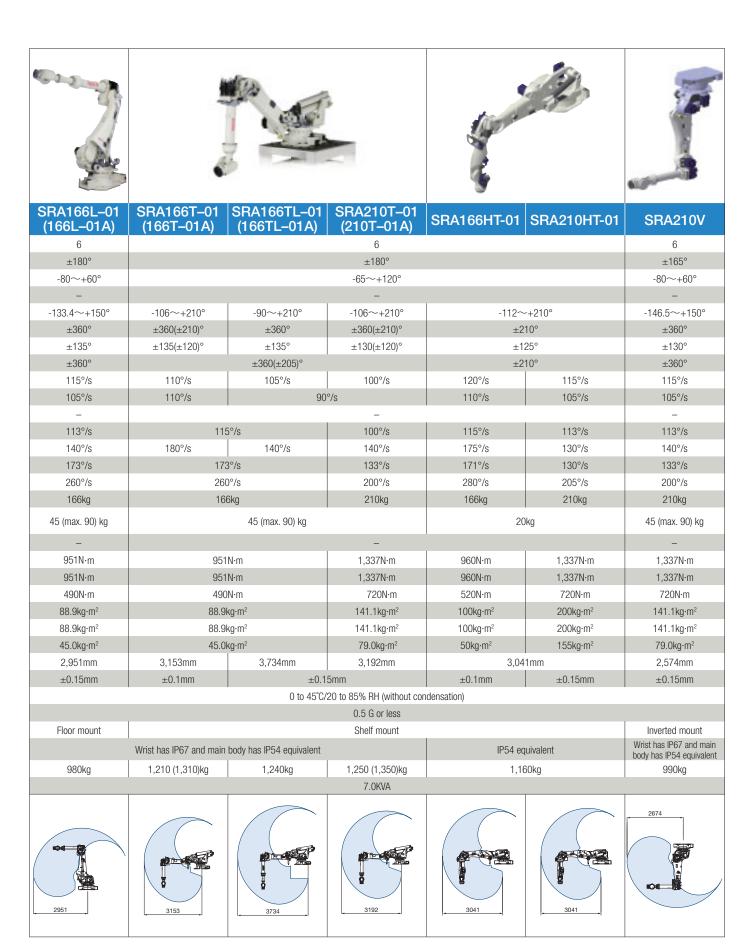
WELDING LIST OF SPECIFICATIONS			ATIONS							
Model	Model			SRA100HS	SRA100HB	SRA100H	SRA133H	SRA133HL	SRA166H	
No. of axe	es					(6			
		J1	Swivel 1			±1	80°			
	Arm	J2	Horizontal	-120~	~+60°		-80~	~+60°		
Max.	Ā	J7	Swivel 2				-			
working		J3	Vertical	-125~+90°	-151∼+90°		~+150°	-133.4~+150°	-146.5~+150°	
envelope	<u>;</u>	J4	Rotation 2				10°			
	Wrist	J5	Bend				25°			
		J6	Rotation 1				10°			
		J1	Swivel 1	136		125°/s	120°/s	115°/s	120°/s	
	Arm	J2	Horizontal		115°/s		110°/s	105°/s	110°/s	
Max.		J7	Swivel 2				- 			
speed		J3	Vertical	160		121°/s	118°/s	113°/s	115°/s	
	st	J4	Rotation 2	210°/s	225°/s	4750/-	210°/s		175°/s	
	Wrist	J5	Bend Detetion 1	2109/2	315°/s	175°/s	310°/s		171°/s	
		J6 Wrist	Rotation 1	310°/s	100kg			3kg	280°/s 166kg	
Maximum		Load capacity			Tooky			Sky	Tooky	
load		on forearm Upper of J3		20kg						
					-					
Allowable		J4	Rotation 2	830N·m	650N·m		830N·m		960N·m	
static load torque for		J5	Bend	830N·m	650N·m		830N·m		960N·m	
torque for	WIIGE	J6	Rotation 1	441N·m	315N·m		441N·m		520N·m	
Allowable		J4	Rotation 2			85kg·m²			100kg·m²	
moment of inertia for v		J5 Bend				85kg·m²			100kg·m²	
		J6 Rotation 1		1.004	0.044	45kg·m²	4	0.051	50kg·m²	
Maximum				1,634mm	2,044mm	2,654mm 2,951mm		2.654mm		
Position re Ambient te			humidity	±0.1mm ±0.15mm ±0.15mm ±0.1mm						
Vibration	iiipeid	ituit /	Hullilluity	0 to 45°C/20 to 85% RH (without condensation) 0.5 G or less						
Installation	 n			Floor mount						
Dust proof		proof	:				quivalent			
Weight			690kg	750kg	· · · · · · · · · · · · · · · · · · ·		1,070kg	1,100kg		
	Power consumption		,	J		KVA				
Working e	Working envelope		1634	2044	2654	2654	2951	2654		

^{*1:} Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.



WELDING LIST OF SPECIFICATIONS SRA166-01 SRA210-01 Model SRA240-01 SRA250-01 SRA120EL-01 SRA133L-01 (210-01A) (166-01A)6 No. of axes Swivel 1 ±180° ±180° -80~+60° -80~+60° J2 Horizontal J7 Swivel 2 Max. working J3 Vertical -146.5~+150° -140~+150° -127.7~+150° -133.4~+150° envelope ±360(±210)° ±360° J4 Rotation 2 ±360° J5 Bend ±135(±120)° ±130(±120)° ±130° ±135° J6 ±360(±205)° ±360° Rotation 1 ±360° J1 Swivel 1 125°/s 115°/s 105°/s 100°/s 115°/s 125°/s J2 105°/s 90°/s 105°/s 115°/s Horizontal 115°/s Arm J7 Swivel 2 Max. J3 Vertical 121°/s 113°/s 100°/s 95°/s 113°/s 121°/s speed J4 Rotation 2 180°/s 140°/s 130°/s 125°/s 140°/s 173°/s J5 173°/s 133°/s 125°/s Bend J6 Rotation 1 260°/s 200°/s 195°/s 190°/s 260°/s Wrist 166kg 210kg 240kg 250kg 120kg 133kg Maximum Load capacity 45 (max. 90) kg 45 (max. 90) kg 20 (max. 45) kg load on forearm Upper of J3 J4 Rotation 2 951N·m 1,337N·m 687N·m 800N·m Allowable 1,337N·m 687N·m static load J5 Bend 951N·m 800N·m torque for wrist 490N·m 720N·m 353N·m 400N·m J6 Rotation 1 J4 88.9kg·m² 141.1kg·m² 225.4kg·m² 60kg·m² 76kg·m² Rotation 2 Allowable moment of J5 Bend 88.9kg·m2 141.1kg·m² 225.4kg·m² 60kg·m² 76kg·m² inertia for wrist J6 Rotation 1 45kg·m² 79.0kg·m² 196kg·m² 30kg·m² 38kg·m² Maximum reach 2,654mm 2,674mm 2,792mm 3,099mm 2,951mm ±0.15mm Position repeatability ±0.15mm $\pm 0.2 \text{mm}$ Ambient temperature*1/humidity 0 to 45°C/20 to 85% RH (without condensation) Vibration 0.5 G or less Installation Floor mount Dust proof, Drip proof Wrist has IP67 and main body has IP54 equivalent 960/1,060kg 990/1,090kg 990kg 1,030kg 985kg 980kg Weight Power consumption 7.0KVA Working envelope

^{*1:} Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.



WELDING

LIST OF SPECIFICATIONS





				<					
Model				NB04	NB04L	NV06	NV06L		
No. of axe	es				(6			
		J1	Swivel 1	±1	70°	±1	70°		
	Arm	J2	Horizontal	-155°∼+90°	-155°∼+100°	-155°∼+90°	-155°∼+100°		
Max.	A	J7	Swivel 2		-	-	-		
working		J3	Vertical	-170°∼+180°	-170°∼+190°	-170°∼+190°	-170°∼+260°		
envelope	٠,	J4	Rotation 2	±1	55°	±1			
	Wrist	J5	Bend		-+225°	-50°~			
		J6	Rotation 1	±2	05°	±31	60°		
		J1	Swivel 1	210°/s	195°/s	210°/s	195°/s		
	Am	J2	Horizontal	210°/s	200°/s	210°/s	200°/s		
Mov	<	J7	Swivel 2		-	_ !			
Max. speed		J3	Vertical	210°/s	200°/s	210°/s	200°/s		
	155	J4	Rotation 2			O°/s			
	Wrist	J5	Bend)°/s			
		J6	Rotation 1		0°/s)°/s		
		Wrist		4	kg '	6kg			
Maximum load		Load capacity on forearm		10kg	20kg	10kg	20kg		
load		Upper of J3			-	_			
Allowable		J4 Rotation 2		10.	1N·m	11.8	BN·m		
static load		J5 Bend		10.	1N·m	9.8	N∙m		
torque for	wrist	J6	Rotation 1	2.9	4N·m	5.9	N∙m		
Allowable		J4 Rotation 2		0.38	kg·m²	0.30	kg·m²		
moment of		J5	Bend	0.38	kg∙m²	0.25kg⋅m²			
inertia for	wrist	J6	Rotation 1	0.03kg·m²		0.06kg⋅m²			
Maximum	reac	1		1,411mm	2,008mm	1,402mm	2,006mm		
Position re	epeat	ability		±0.08mm					
Ambient te	empera	ture*1/1	humidity	0 to 45°C/20 to 85% RH (without condensation)					
Vibration				0.5 G or less					
Installation	n				Floor, inverte	d, wall mount			
Weight	Weight			154kg	277kg	144kg	273kg		
Power cor	nsum	otion		1.5KVA	2.4KVA	1.5KVA	2.4KVA		
Working e	Working envelope			1411	2008	1402	2006		

 $^{^{\}star}$ 1: Using at 1,000 m or lower sea level. Ambient temperature has limitations when allowable altitude is exceeded.

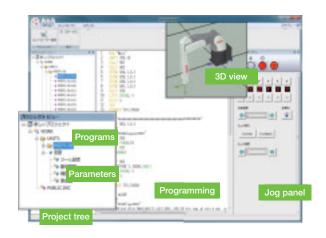
1[N·m]=1/9.8[kgf·m]

SUPPORT SOFTWARE

A number of software features are available that make the robot easier to use by having readily available access to the robot system.

Programming tool PC-based Teaching Tool

- Software for robot setting, programming and debugging.
 - User can manage setting and program files based on the project.
- Exclusive editor for robot language
- User can easily manage and input signal, position and parameter.
- User can control the robot without teach pendant.



User task functions

· Possible to program processes in parallel with robot operations

Application example

- Time consuming calculations and robot operations are processed in parallel to reduce cycle times
- Various statuses are shown on the screen on the teach pendant

Graphic User Interface Flex-GUI

- · Customizable teach pendant screen menu.
- · Works as a system operation console which can control peripheral devices.



Offline programming tools Robot simulator

· Excellent for initial studies for installing robots Can be used as an operation instruction tool

FD on Desk Regular (option)

- Offline programming
- Working envelope & layout considerations
- Cycle time simulation
- PLC programming editing

FD on Desk Pro (option)

- Create programs from CAD
- Multiple control units supported



*The MZ series now has FD on Desk Light (CFD controller only) as standard equipment. (Functions are the same as FD on Desk Regular)

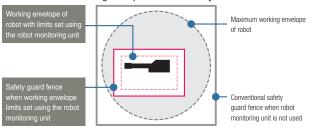
Robot Monitoring Unit RMU

- Safety control unit monitors robot conditions (position and speed)
- Possible to reduce costs and space

Facilities are safer because the positions and speeds of robots are monitored

- →Limit working envelope of robot
- →Minimize size of safety fences

Working envelope of robot and safety fence



Supports a variety of fieldbuses

- DeviceNet (master and slave)
- EtherNet/IP (master and slave)
- EtherCAT (slave)
- CC-Link (master and slave)
- PROFIBUS (master and slave)
- PROFINET (slave)

DeviceNet and EtherNet/IP are registered trademarks of ODVA (Open DeviceNet Vender Association, Inc.). EtherCAT is trademarks of Beckhoff Automation GmbH.

CC-Link is a registered trademark of CC-Link Association (CC-Link Partner Association: CLPA). PROFIBUS and PROFINET are registered trademarks of PROFIBUS & PROFINET International.

ENGINEERING NETWORK SERVICE

Robot systems

System products

NACHI's system engineering team puts its wealth of experience to work for you, providing system solutions that are easy to use along with high-cost performance.

Peripheral devices for the robot

NACHI provides proven highly-reliable robot application devices.

Offline program system

Robot operations can be simulated before installation to check performance. Creating an operation program beforehand allows the robot to be directly installed in the assembly line.



Offline programming

Post-installation service

From setup through startup

NACHI's skilled technicians provide support during the installation process, from setup to connection, teaching, movement, and supervision, until the line is fully operational.

Quick response to emergency calls

NACHI's specialized technicians are "on-call" to immediately respond to customer emergencies.

Reliable support from remote locations

Robots can be operated remotely when placed online, allowing specialized service professionals to provide accurate support to worldwide locations.

The right parts when you need them

Our service locations always have important maintenance parts in stock. We can deliver the parts you need quickly.

Periodic inspections

As a trusted and reliable partner, NACHI performs periodic inspections to extend the life of your robot.

Overhauls

NACHI provides a selection of services suited to the conditions of your robot and performs overhauls to ensure that your robot is always in the best condition. NACHI can also provide temporary replacement robots to keep your line operating during repairs.





Overhauls

Training

Robot training course

NACHI provides a curriculum to train operators about robot operations, daily inspections, basic maintenance, and safety regulations.



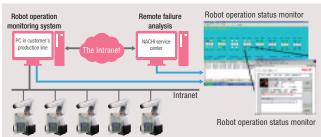




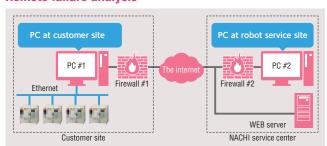
Centralized robot monitoring system (AX controller only)

The centralized robot monitoring system offers monitoring of multiple robots connected by a network. The system supports preventative maintenance by collecting statistical data, operation history, and maintenance support data to keep the robots operating smoothly.

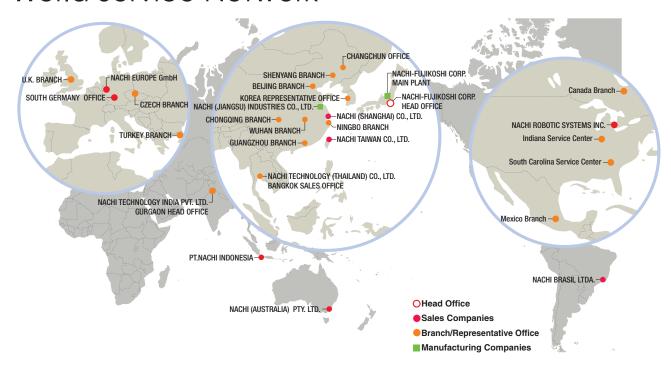
Robot operation monitoring system



Remote failure analysis



World Service Network



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Safety precautions

- Before using any robot, review all documentation including operating instructions and other attached documents. Familiarize yourself with the contents in order to ensure proper robot operation.
- When a robot is to be used for an application where robot operation may directly threaten the life or cause physical harm to personnel, a careful examination of its intended use is required. Contact a NACHI-FUJIKOSHI sales representative to provide details of the intended use. Obtain proper training prior to operating robot.
- Photos used in this document show the robots without safety fences, equipment, and devices that are required to comply with the applicable laws and regulations for ensuring safety. These photos are only provided to illustrate what is being described.
- The external appearances, specifications, etc. of the products portrayed in this catalog are subject to change without notice due to improvements in performance.

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