

# TL70 Modular Tower Light



## Instruction Manual

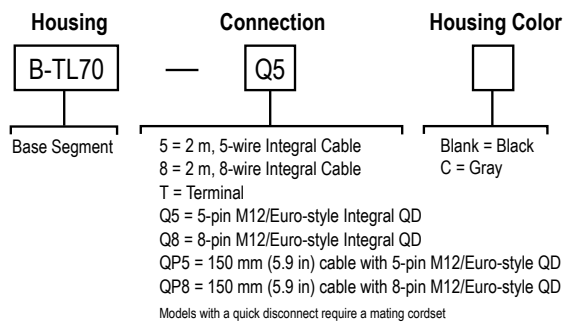


Banner's TL70 Tower Light is a 70 mm, modular LED indicator with extremely bright and uniform light. The modularity gives the user flexibility to customize tower lights as needed and change positions in the field. The TL70 is also available preassembled for easy installation.

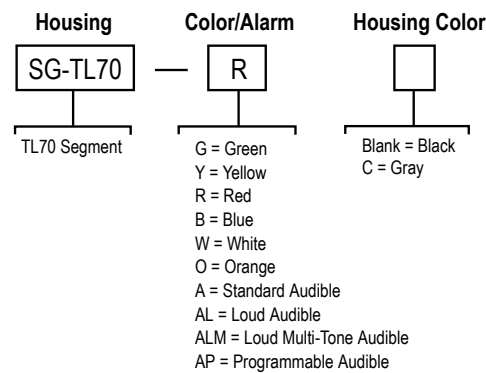
- Light segments have user-selectable solid ON or flashing
- Up to six colors, or five colors plus audible, in one device
- Rugged, water-resistant IP65 housing with UV-stabilized material
- Bright, uniform indicator segments appear gray when off to eliminate false indication from ambient light
- Several connection options to choose from including M12/Euro-style quick disconnect, cabled, and terminal-wired

## Models

### TL70 Base



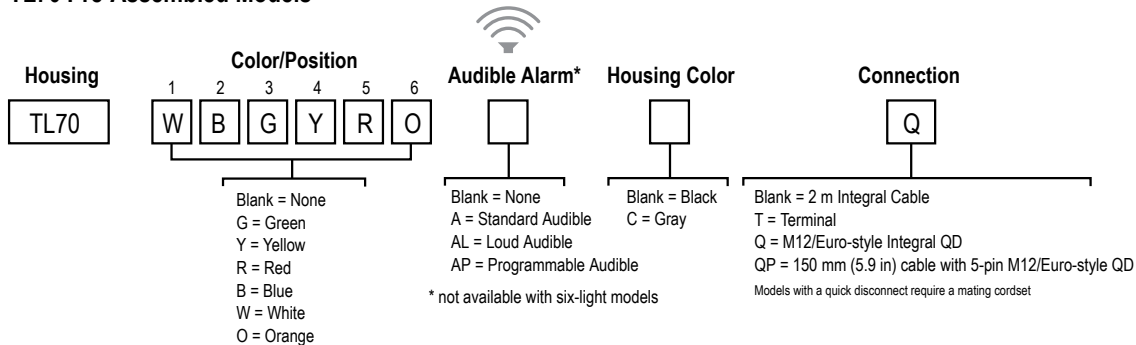
### TL70 Segments



Select the 5-pin base for tower light configurations of up to 4 modules. Select the 8-pin base for tower light configurations of up to 6 modules.

- Example base model number: B-TL70-Q5
- Example light segment model number: SG-TL70-G
- Example audible segment model number: SG-TL70-A

### TL70 Pre-Assembled Models



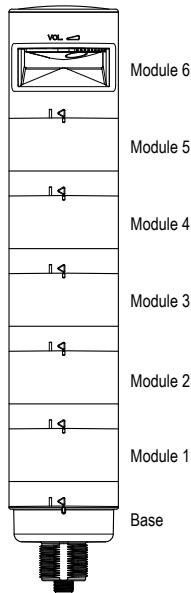
- Example pre-assembled model number: TL70GYRAQ.



## Configuring the Modules



Turn on the appropriate DIP switch to set the order of the components, counting up from the tower light's base.

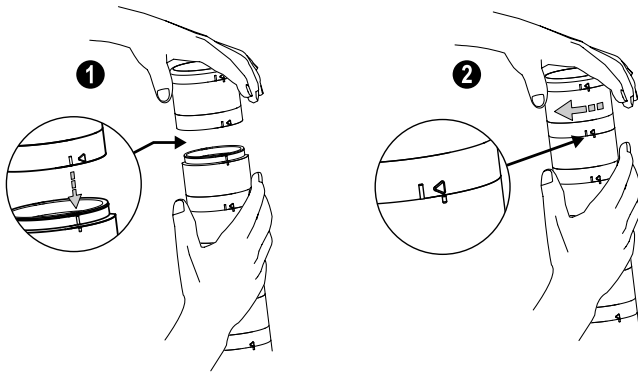


Assembly Options		DIP Switches							
		1	2	3	4	5	6	7	8
Light and Standard Audible Components	Module 1	ON							
	Module 2		ON						
	Module 3			ON					
	Module 4				ON				
	Module 5					ON			
	Module 6						ON		
Light Module Flash Rate	3 Hz							ON	OFF
	1.5 Hz							ON	ON
	Solid On*							OFF	OFF
Standard Audible Module Settings	Pulse 1.5 Hz							ON	OFF
	Chirp Alarm							ON	ON
	Siren Alarm							OFF	ON
	Continuous Alarm*							OFF	OFF

Assembly Options		DIP Switches									
		1	2	3	4	5	6	7	8	9	10
Loud Audible Module Settings	Pulse 1.5 Hz							ON	OFF		
	Chirp Alarm							ON	ON		
	Siren Alarm							OFF	ON		
	Continuous Alarm*							OFF	OFF		
	Low Intensity									OFF	OFF
	Med. Intensity									ON	OFF
	Med./Loud Intensity									OFF	ON
	Loud Intensity									ON	ON

\* Factory default setting

## Assembling the Modules

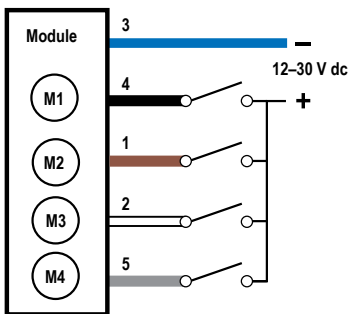


To assemble the modules:

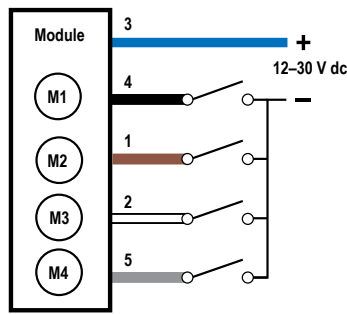
1. Align the notches on each module and press together.
2. Rotate the top module clockwise to lock into place (notches shown in the locked position).

## Wiring Diagrams

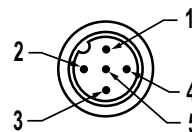
PNP Input



NPN Input



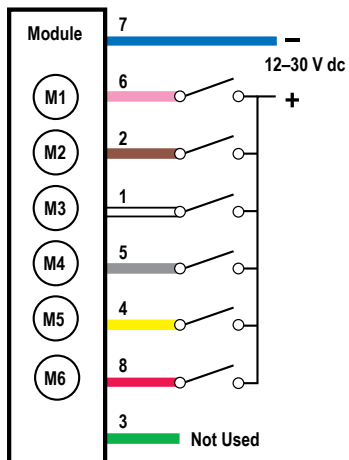
Euro-style Male Pinouts



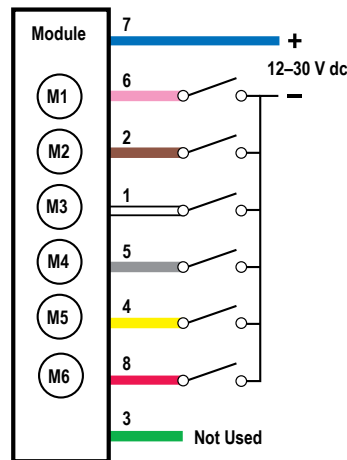
Key

- 1 = brown
- 2 = white
- 3 = blue
- 4 = black
- 5 = gray
- M1 = Module 1
- M2 = Module 2
- M3 = Module 3
- M4 = Module 4

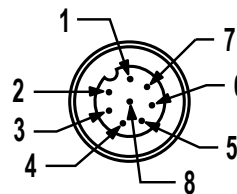
PNP Input



NPN Input



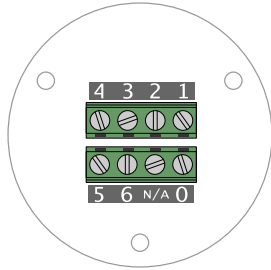
Euro-style Male Pinouts



Key

- 1 = white
- 2 = brown
- 3 = green
- 4 = yellow
- 5 = gray
- 6 = pink
- 7 = blue
- 8 = red
- M1 = Module 1
- M2 = Module 2
- M3 = Module 3
- M4 = Module 4
- M5 = Module 5
- M6 = Module 6

**Wiring Terminal Block**



**Terminal Block Key**

- 0 = dc common
- 1 = Module 1
- 2 = Module 2
- 3 = Module 3
- 4 = Module 4
- 5 = Module 5
- 6 = Module 6

**Specifications**

**Supply Voltage and Current**  
12 V dc to 30 V dc

Indicator Color or Audible Model	Maximum Current (mA)	
	at 12 V dc	at 30 V dc
Blue, Green, White	420	150
Red, Yellow, Orange	285	120
Standard Audible	30	30
Loud Audible (Intensity 1)	30	25
Loud Audible (Intensity 2)	50	40
Loud Audible (Intensity 3)	165	75
Loud Audible (Intensity 4)	350	120

**Supply Protection Circuitry**

Protected against transient voltages

**Indicators**

1 to 6 colors depending on model (Green, Red, Yellow, Blue, White, and Orange)

LEDs are independently selected

**Flash Rates:** 1.5 Hz  $\pm$ 10% and 3 Hz  $\pm$ 10%

**Indicator Response Time**

**Off Response:** 150  $\mu$ s (maximum) at 12 to 30 V dc

**On Response:** 180 ms (maximum) at 12 V dc; 50 ms (maximum) at 30 V dc

**Audible Alarm**

**Standard Audible:** 2.6 kHz  $\pm$  250 Hz oscillation frequency; maximum intensity (typical) 92 dB at 1 m (3.3 ft)

**Loud Audible:** 2.6 kHz  $\pm$  250 Hz oscillation frequency; maximum intensity (typical) at 1 m (3.3 ft) (see table)

DIP Switches		Max Intensity (Loud Audible)
9	10	
ON	ON	Intensity 4: 101 dB
OFF	ON	Intensity 3: 99 dB
ON	OFF	Intensity 2: 92 dB
OFF	OFF	Intensity 1: 85 dB

**Audible Adjustment**

**Standard Audible:** Rotate the cover until the desired volume is reached

**Loud Audible Alarm:** Select the desired volume using DIP switches 9 and 10

**Typical Reduction in Sound Intensity with Audible Adjustment (maximum to minimum):**

- **Standard Audible:** 8 dB
- **Loud Audible:** 16 dB

**Construction**

**Bases, Segments, Covers:** polycarbonate

**Indicator Characteristics**

Color	Dominant Wavelength (nm) or Color Temperature (CCT)	Color Coordinates <sup>†</sup>		Lumen Output (Typical at 25 °C)
		x	y	
Green	525 nm	-	-	92
Red	625 nm	-	-	40
Yellow	590 nm	-	-	22
Blue	470 nm	-	-	32
White	5000 K	-	-	125
Orange	-	0.66	0.33	33

**Connections**

5-pin M12/Euro-style quick disconnect connector, 8-pin M12/Euro-style quick disconnect connector, 150 mm (5.9 in) PVC cable with an M12/Euro-style quick disconnect connector, terminal block, or 2 m (6.5 ft) unterminated cable, depending on model

**Terminal Block Models**

14 to 28 AWG wire

**Operating Conditions**

-40 °C to +50 °C (-40 °F to +122 °F)  
95% at +50 °C maximum relative humidity (non-condensing)

**Environmental Rating**

IEC IP65

**Certifications**



**Vibration and Mechanical Shock**

Vibration: 10 Hz to 55 Hz, 0.5 mm peak-to-peak amplitude per IEC 60068-2-6  
Shock: 15G 11 ms duration, half sine wave per IEC 60068-2-27

**Required Overcurrent Protection**

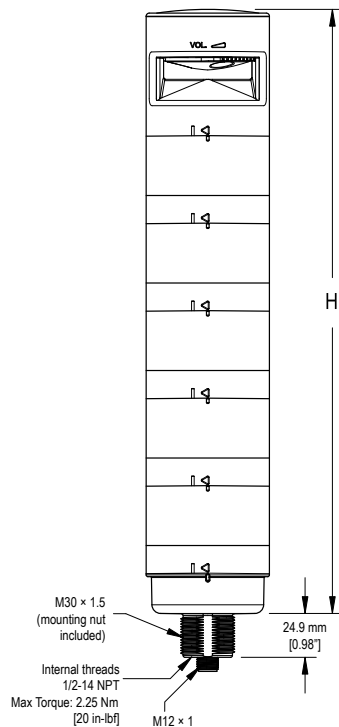


**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table. Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply. Supply wiring leads < 24 AWG shall not be spliced. For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

**Dimensions**

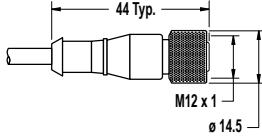
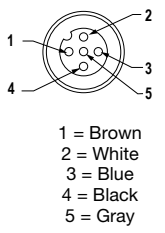
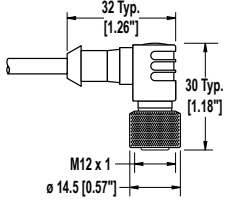


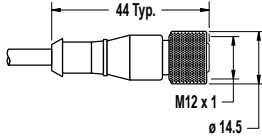
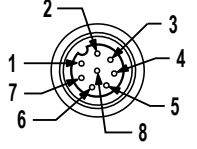
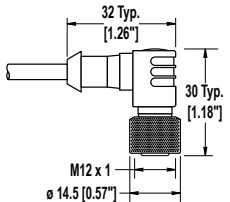
Model	Height (H)
1 light module	87.6 mm (3.45 in)
1 light module, 1 audible module	144.3 mm (5.68 in)
2 light modules	137.3 mm (5.41 in)
2 light modules, 1 audible module	194 mm (7.64 in)
3 light modules	187 mm (7.36 in)
3 light modules, 1 audible module	243.7 mm (9.59 in)
4 light modules	236.7 mm (9.32 in)
4 light modules, 1 audible module	293.4 mm (11.55 in)
5 light modules	286.4 mm (11.28 in)
5 light modules, 1 audible module	343.1 mm (13.5 in)

<sup>†</sup> Refer to CIE 1931 chromaticity diagram or color chart, to show equivalent color with indicated color coordinates.

## Accessories

### Cordsets

5-Pin Threaded M12/Euro-Style Cordsets—Single Ended				
Model	Length	Style	Dimensions	Pinout (Female)
MQDC1-501.5	0.50 m (1.5 ft)	Straight		 <p>1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray</p>
MQDC1-506	1.83 m (6 ft)			
MQDC1-515	4.57 m (15 ft)			
MQDC1-530	9.14 m (30 ft)			
MQDC1-506RA	1.83 m (6 ft)	Right-Angle		
MQDC1-515RA	4.57 m (15 ft)			
MQDC1-530RA	9.14 m (30 ft)			

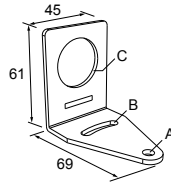
8-Pin Threaded M12/Euro-Style Cordsets with Open-Shield				
Model	Length	Style	Dimensions	Pinout (Female)
MQDC2S-806	1.83 m (6 ft)	Straight		 <p>1 = White 2 = Brown 3 = Green 4 = Yellow 5 = Gray 6 = Pink 7 = Blue 8 = Red</p>
MQDC2S-815	4.57 m (15 ft)			
MQDC2S-830	9.14 m (30 ft)			
MQDC2S-850	15.2 m (50 ft)			
MQDC2S-806RA	1.83 m (6 ft)	Right-Angle		
MQDC2S-815RA	4.57 m (15 ft)			
MQDC2S-830RA	9.14 m (30 ft)			
MQDC2S-850RA	15.2 m (50 ft)			

## Mounting Brackets

All measurements are listed in millimeters, unless noted otherwise.

### SMB30A

- Right-angle bracket with curved slot for versatile orientation
- Clearance for M6 (1/4 in) hardware
- Mounting hole for 30 mm sensor
- 12-ga. stainless steel

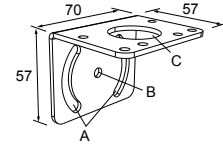


**Hole center spacing:** A to B=40

**Hole size:** A=ø 6.3, B= 27.1 x 6.3, C=ø 30.5

### SMB30MM

- 12-ga. stainless steel bracket with curved mounting slots for versatile orientation
- Clearance for M6 (1/4 in) hardware
- Mounting hole for 30 mm sensor

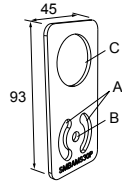


**Hole center spacing:** A = 51, A to B = 25.4

**Hole size:** A = 42.6 x 7, B = ø 6.4, C = ø 30.1

### SMBAMS30P

- Flat SMBAMS series bracket
- 30 mm hole for mounting sensors
- Articulation slots for 90°+ rotation
- 12-ga. 300 series stainless steel

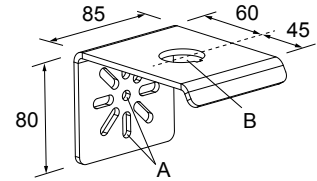


**Hole center spacing:** A=26.0, A to B=13.0

**Hole size:** A=26.8 x 7.0, B=ø 6.5, C=ø 31.0

### SSA-MBK-EEC1

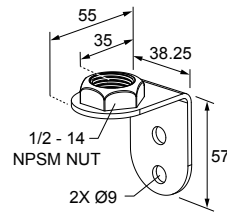
- Single 30 mm hole
- 8 gauge steel, black finish (powder coat)
- Front surface for customer applied labels



**Hole size:** A = ø 7 , B = ø 30

### LMBE12RA35

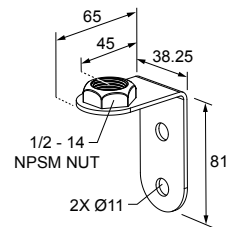
- Direct mounting of stand-off pipe, with common bracket type
- Zinc-plated steel
- 1/2-14 NPSM nut
- Mounting distance from the wall to the center of the 1/2-14 NPSM nut is 35 mm



Hole center spacing: 20.0

### LMBE12RA45

- Direct mounting of stand-off pipe, with common bracket type
- Zinc-plated steel
- 1/2-14 NPSM nut
- Mounting distance from the wall to the center of the 1/2-14 NPSM nut is 45 mm



Hole center spacing: 35.0

## Elevated Mount System

Model	Features	Components												
SA-M30 - Black Polycarbonate	<ul style="list-style-type: none"> <li>• Streamlined black PC or Gray PC thread cover</li> <li>• Covers M30 thread on the light base</li> <li>• Mounting hardware included</li> </ul>													
SA-M30C - Gray Polycarbonate														
<table border="1"> <tr> <td>Polished 304 Stainless Steel</td> <td>Black Anodized Aluminum</td> <td>Clear Anodized Aluminum</td> </tr> <tr> <td>SOP-E12-150SS 150 mm (6 in) long</td> <td>SOP-E12-150A 150 mm (6 in) long</td> <td>SOP-E12-150AC 150 mm (6 in) long</td> </tr> <tr> <td>SOP-E12-300SS 300 mm (12 in) long</td> <td>SOP-E12-300A 300 mm (12 in) long</td> <td>SOP-E12-300AC 300 mm (12 in) long</td> </tr> <tr> <td>SOP-E12-900SS 900 mm (36 in) long</td> <td>SOP-E12-900A 900 mm (36 in) long</td> <td>SOP-E12-900AC 900 mm (36 in) long</td> </tr> </table>	Polished 304 Stainless Steel	Black Anodized Aluminum	Clear Anodized Aluminum	SOP-E12-150SS 150 mm (6 in) long	SOP-E12-150A 150 mm (6 in) long	SOP-E12-150AC 150 mm (6 in) long	SOP-E12-300SS 300 mm (12 in) long	SOP-E12-300A 300 mm (12 in) long	SOP-E12-300AC 300 mm (12 in) long	SOP-E12-900SS 900 mm (36 in) long	SOP-E12-900A 900 mm (36 in) long	SOP-E12-900AC 900 mm (36 in) long	<ul style="list-style-type: none"> <li>• Elevated-use stand-off pipe (1/2 in. NPSM/DN15)</li> <li>• Polished 304 stainless steel, black anodized aluminum, or clear anodized aluminum surface</li> <li>• 1/2 in. NPT thread at both ends</li> <li>• Compatible with most industrial environments</li> </ul>	
Polished 304 Stainless Steel	Black Anodized Aluminum	Clear Anodized Aluminum												
SOP-E12-150SS 150 mm (6 in) long	SOP-E12-150A 150 mm (6 in) long	SOP-E12-150AC 150 mm (6 in) long												
SOP-E12-300SS 300 mm (12 in) long	SOP-E12-300A 300 mm (12 in) long	SOP-E12-300AC 300 mm (12 in) long												
SOP-E12-900SS 900 mm (36 in) long	SOP-E12-900A 900 mm (36 in) long	SOP-E12-900AC 900 mm (36 in) long												
SA-E12M30 - Black Acetal	<ul style="list-style-type: none"> <li>• Streamlined black acetal or white UHMW mounting base adapter/cover</li> <li>• Connects between 1/2 in. NPSM/DN15 pipe and 30 mm (1-3/16 in) drilled hole</li> <li>• Mounting hardware included</li> </ul>													
SA-E12M30C - White UHMW														

Pipe Mounting Flange			
Model	Features	Construction	
SA-F12	<ul style="list-style-type: none"> <li>Elevated-use stand-off pipes (1/2 in, NPSM/DN15)</li> <li>M5 mounting hardware and nitrile gasket included</li> </ul>	Die-cast zinc base with black paint	
SA-F12-3	<ul style="list-style-type: none"> <li>Elevated-use stand-off pipes (1/2 in, NPSM/DN15)</li> <li>M4 mounting hardware and nitrile blend gasket included</li> </ul>	Black Polycarbonate	

Foldable Mounting Brackets			
Model	Features	Construction	
SA-FFB12	<ul style="list-style-type: none"> <li>For use with 1/2 inch stand-off pipes</li> <li>Stainless steel hardware</li> </ul>	Black polycarbonate	
SA-FFB12C		Gray polycarbonate	

### LMB Sealed Right-Angle Bracket

Model	Description	Construction	
LMB30RA	<b>Direct-Mount Models:</b> Bracket kit with base, 30 mm adapter, set screw, fasteners, O-rings, and gaskets.	Black polycarbonate	
LMB30RAC		Gray polycarbonate	
LMBE12RA	<b>Pipe-Mount Models:</b> Bracket kit with base, 1/2-14 pipe adapter, set screw, fasteners, O-rings, and gaskets. For use with stand-off pipe (listed and sold separately).	Black polycarbonate	
LMBE12RAC		Gray polycarbonate	

## Banner Engineering Corp. Limited Warranty

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